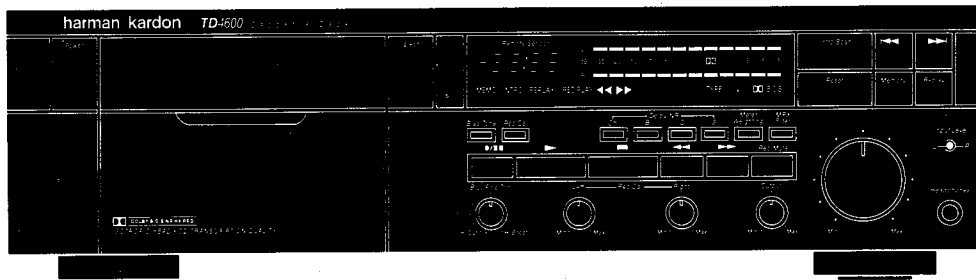


The Harman Kardon Model TD4600

Manual 164A

CD TRANSCRIPTION QUALITY CASSETTE DECK

Technical Manual



The following marks found in the parts list of this manual identify the models as follows.

- UA : North America model
- BK : North America area model Black version
- I : International model
- IB : International model Black version

harman/kardon

240 Crossways Park West, Woodbury, N.Y. 11797
1112-3152164A7 P-119011 2000 Printed in Japan

TD4600

SPECIFICATIONS

Track Configuration
 4-track 2 Channel Stereo
 Cassette Deck

• MECHANICAL SECTION

Record/Playback Tape Speed
 Drift 4.76cm/sec. 0.2% \leq 2.0%
 Wow and Flutter (WTD) 0.045%(NAB) \leq 0.1%
 0.07%(CCIR) \leq 0.14%
 Take Up Torque 50gr.cm 35~70gr.cm
 Back Tension 4gr.cm 2~6gr.cm
 F.FWD Torque 100gr.cm 70~150gr.cm
 REW Torque 100gr.cm 70~150gr.cm
 F.FWD/REW Time 90sec. \leq 100sec.
 (C-60 Tape)

• AMPLIFIER SECTION

Bias Frequency 105kHz \pm 5kHz
 Playback Output 1150mV \pm 1.5dB
 (Output VR. max.)
 Signal-to-Noise Ratio
 at Line Input
 (Input 1kHz, 100mV)
 IHF-A WTD at Dolby Level
 Dolby NR off
 LN 51dB
 CrO₂ 54dB
 Metal 54dB
 Dolby B NR
 LN 61dB
 CrO₂ 64dB \geq 60dB
 Metal 64dB \geq 60dB
 Dolby C NR
 LN 66dB
 CrO₂ 70dB \geq 66dB
 Metal 70dB \geq 66dB

Dolby S NR
 LN 71dB
 CrO₂ 74dB \geq 68dB
 Metal 74dB \geq 68dB
 Channel Separation 45dB \geq 35dB
 Crosstalk 70dB \geq 60dB
 Record/Playback Distortion
 (Input 1kHz)
 LN 0.9% \leq 2.0%
 CrO₂ 1.3% \leq 3.0%
 Metal 1.1% \leq 2.0%
 MPX Filter Attenuation
 at 15kHz 0.3dB \leq 1dB
 at 19kHz 35dB \geq 30dB
 Erase Ratio (Input 80Hz)
 LN 70dB \geq 60dB
 Metal 61dB \geq 56dB

Input Sensitivity
 (Input 1kHz) at Line Input 45mV 30(min)~80(max)mV
 Input Impedance
 (Input 1kHz) at Line Input 22k Ω 19(min)~30(max)k Ω

• DIMENSIONS(W x H x D)
 17-3/8" x 5" x 12-5/8"
 (442 x 126 x 320 mm)
 14.8lbs(6.7kg)

• WEIGHT

• POWER SUPPLY

U.S.A. and Canada models AC120V, 60Hz
 International model AC220V/240V, 50/60Hz

• POWER CONSUMPTION

U.S.A. and Canada models 29W
 International model 31W

These specifications are service target specs.
 Specifications and components are subject to change without notice.
 Overall performance will be maintained or improved.

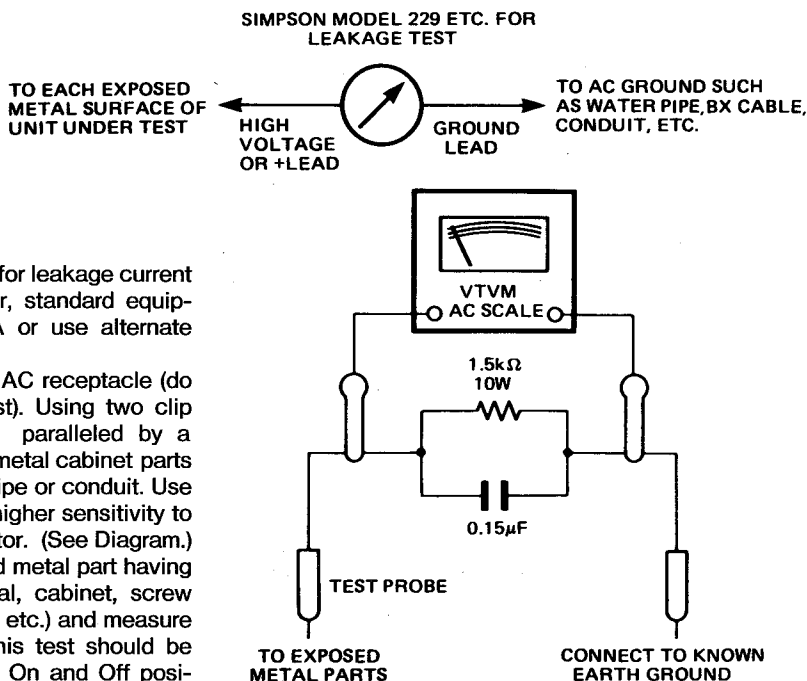
LEAKAGE TEST (FOR SERVICE ENGINEERS IN THE U.S.A.)

Before returning the unit to the user, perform the following safety checks:

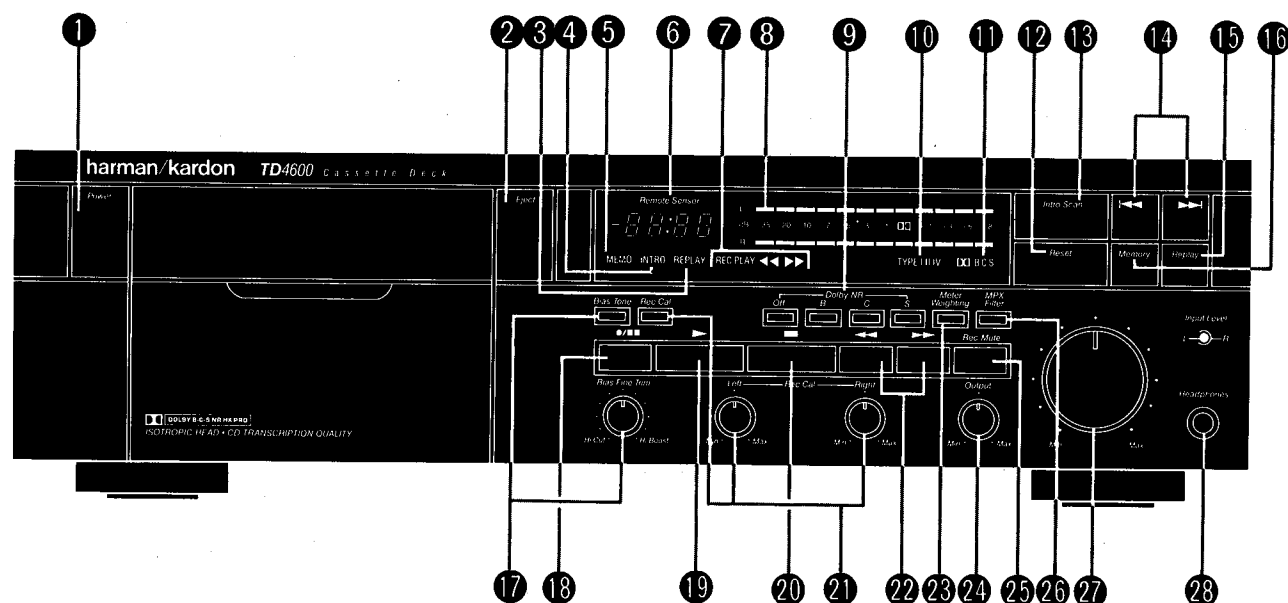
1. Inspect all lead dress to make certain that leads are not pinched or that hardware is not lodged between the chassis and other metal parts in the unit.
2. Replace all protective devices such as nonmetallic control knobs, insulating fishpapers, cabinet backs, or shields, isolation resistor-capacitor networks, mechanical insulators, etc.
3. Be sure that no shock hazard exists; check for leakage current using Simpson Model 229 Leakage Tester, standard equipment item No.21641, RCA Model WT540A or use alternate method as follows:

Plug the AC line cord directly into a 120-volt AC receptacle (do not use an Isolation Transformer for this test). Using two clip leads, connect a 1500 ohm, 10-watt resistor paralleled by a 0.15 μ F capacitor, in series with all exposed metal cabinet parts and a known earth ground, such as a water pipe or conduit. Use a VTVM or VOM with 1000 ohms per volt, or higher sensitivity to measure the AC voltage drop across the resistor. (See Diagram.) Move the resistor connection to each exposed metal part having a return path to the chassis (antenna, metal, cabinet, screw heads, knobs and control shafts, escutcheon, etc.) and measure the AC voltage drop across the resistor. (This test should be performed with the power switch in both the On and Off positions.)

A reading of 0.35 volt RMS or more is excessive and indicates a potential shock hazard which must be corrected before returning the unit to the owner.



CONTROLS AND FUNCTIONS

**1 POWER SWITCH**

Press to turn unit on or off.

2 EJECT

Press to load or remove tape cassette.

3 REPLAY

Indicates Replay is engaged.

4 INTRO

Indicates Intro Scan is engaged.

5 MEMO

Indicates Memory is engaged.

6 COUNTER

Indicates tape position in minutes and seconds.

7 REC PLAY

Displays operating mode: Record, Play, Rewind or Fast Forward.

8 LEVEL METER

Shows signal level.

9 DOLBY *NR

OFF

Press to play or record without Dolby Noise Reduction.

B

Press to play or record using Dolby B NR.

C

Press to play or record using Dolby C NR.

S

Press to play or record using Dolby S NR.

10 TYPE I II IV

Automatically indicates type of tape in use.

11 DOLBY B C S NR

Shows if Dolby B, or C or S NR circuits are on.

12 RESET

Resets Counter to 00:00.

13 INTRO SCAN

Previews each segment on a pre-recorded tape.

14 SKIP REVERSE/SKIP FORWARD

Locates the start of any desired segment on a pre-recorded tape.

15 REPLAY

Press on: when tape reaches end, deck automatically rewinds to start and begins Play.

16 MEMORY

Press on: when ◀◀ is pressed, tape rewinds to approximately 00:00 on Counter.

17 BIAS TONE/BIAS FINE TRIM

Adjusts when recording.

18 RECORD/PAUSE

Puts cassette deck in Record-ready or Pause mode.

19 PLAY

Begins playback or recording.

20 STOP

Stops tape transport in any mode.

21 REC CAL

Adjusts when recording using Dolby Noise Reduction.

22 REWIND/FAST FORWARD

Rapidly rewinds or advances tape.

23 METER WEIGHTING

Allows for easy setting of optimum record levels.

24 OUTPUT

Adjusts output level to headphones and receiver, pre-amp. or integrated amplifier.

25 RECORD MUTE

Inserts blank space when recording.

26 MPX FILTER

Press when using Dolby Noise Reduction while recording FM stereo broadcasts.

27 INPUT LEVEL


Adjusts recording level and balance.

28 HEADPHONES

Insert headphone plug.

*** NOTE**

Dolby noise reduction and HX Pro headroom extension manufactured under license from Dolby Laboratories Licensing Corporation. HX Pro originated by Bang & Olufsen.

"DOLBY", the double-D symbol  and "HX PRO" are trademarks of Dolby Laboratories Licensing Corporation.

DISASSEMBLY PROCEDURES (REFER TO PAGES 13, 14 and 15)**[1] CABINET TOP (133) REMOVAL**

Remove 4 screws (A) and 2 screws (B), and then remove the Cabinet Top (133).

[2] DOLBY NR P. C. BOARD REMOVAL

1. Disconnect LCN501, LCN502, LCN503 and LCN504.
2. Remove 6 screws (C) and then remove the Dolby NR P. C. Board (PCB-3).

[3] FRONT PANEL ASSEMBLY (AA) REMOVAL

1. Remove the Cabinet Top (133). (Refer to step 1.)
2. Remove the Plate with window (140 and 143).
3. Remove 4 rotary knobs (151), the input level volume knobs (145 and 148) and the nut.
4. Remove the Dolby NR P.C. Board (PCB-3). (Refer to step 2.)
5. Disconnect CN903 from CN803 on the Main P. C. Board (PCB-1).
6. Remove 7 screws (D) .
7. While disconnecting CN801 and CN802, remove the Front Panel Assembly (AA).

[4] CASSETTE TAPE RECORDER MECHANISM ASSEMBLY REMOVAL

1. Remove the Front Panel Assembly (AA). (Refer to step 2.)
2. Disconnect LCN801, LCN802 and LCN803.
3. Disconnect CN301 and CN105 connected to the Main P. C. Board (PCB-1).
4. Remove the spring (179).
5. Remove 4 screws (E) and then remove the Cassette Tape Recorder Mechanism Assembly.

[5] MAIN P. C. BOARD (PCB-1) REMOVAL

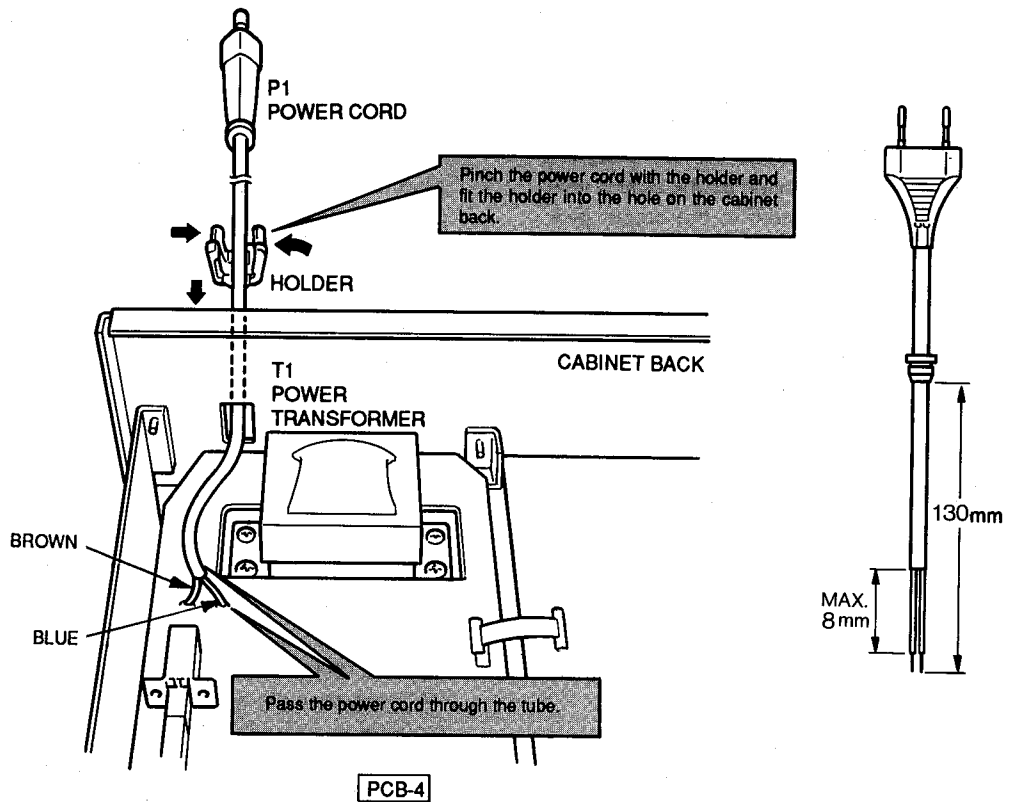
1. Remove the Cabinet Top (133). (Refer to step 1.)
2. Disconnect LCN801, LCN802 and LCN803, then CN301 and CN105 on the Main P. C. Board (PCB-1), connected to the Cassette Tape Recorder Mechanism Assembly.
3. Disconnect CN801, CN802 and CN803 connected to the Front P. C. Board (PCB-2).
4. Disconnect LCN501, LCN502, LCN503 and LCN504 and then remove the Dolby NR P. C. Board (PCB-3).
5. Open the lid of CN101, CN102, CN103 and CN104 on the Power P. C. Board (PCB-4) and then disconnect JL101, JL102, JP103 and JL104.
7. Remove 8 screws (F) and then remove the Main P. C. Board (PCB-1).

[6] OTHER P. C. BOARDS REMOVAL

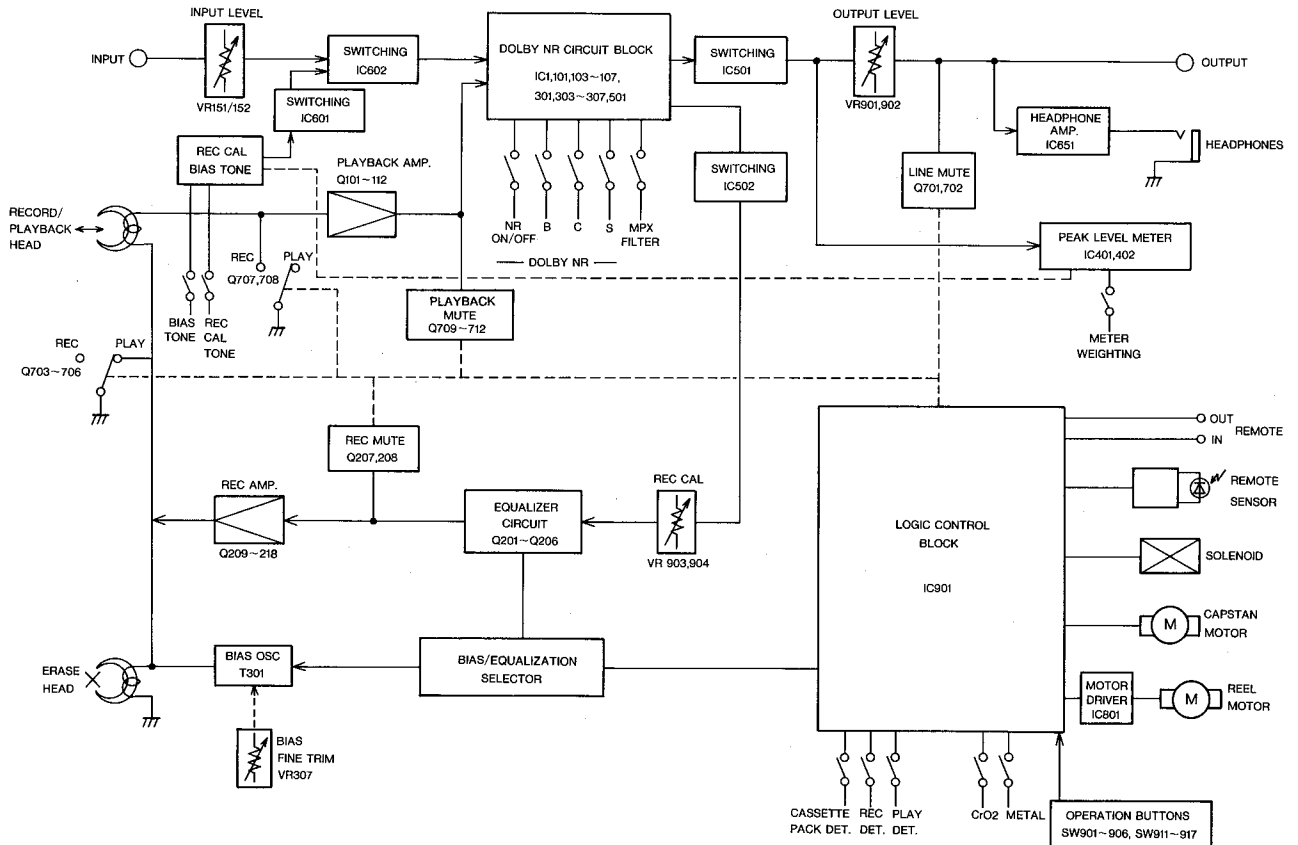
1. Remove the Front Panel Assembly (AA). (Refer to step 2.)
2. Remove 8 screws (G) and 3 screws (H), then remove the Front P. C. Board (PCB-2).
3. Remove the screw (I) and then remove the Headphone P. C. Board (PCB-5).
4. Disconnect LCN501 and then JL101, JL102, JP103 and JL104 from CN101, CN102, CN103 and CN104.
5. Remove 5 screws (J) and then remove the Power P. C. Board (PCB-4). If necessary, disconnect the connectors.

POWER CORD REPLACEMENT (FOR SERVICE ENGINEERS OTHER THAN NORTH AMERICA)

In order to prevent fire or shock hazard when replacing the power cord, follow the Procedure below to replace the part with the standard supply parts.



BLOCK DIAGRAM



CIRCUIT DESCRIPTION

PLAYBACK SIGNAL

Signals that are retrieved by the playback head are amplified by playback amplifiers Q101, Q103, Q105, Q107, Q109, and Q111 (L ch.) and Q102, Q104, Q106, Q108, Q110, and Q112 (R ch.). Then, they are divided into Dolby NR B/C and Dolby NR S types, and sent to the Dolby NR circuit where they are decoded. Signals are sent to the peak level meter circuit via the switching IC501, and their levels are controlled by the output level controller from which they are sent to the output jack. The level controlled signals are simultaneously sent to the headphone amplifier IC651 where they are amplified before being sent to the headphone jack.

RECORD SIGNAL

Signals that reach the input jack are level controlled by the input level controller. Then, they are sent to pin 8 (L ch.) and pin 4 (R ch.) of the switching IC602, and the combined signals are supplied from pin 9 (L ch.) and pin 3 (R ch.) to the Dolby NR circuit where they are encoded. Signals are switched by the switching IC502, and sent to the equalizer circuit via the recording level controller. Then, they are amplified by recording amplifiers Q209, Q211, Q213, Q215 and Q217 (L ch.) and Q210, Q212, Q214, Q216 and Q218 (R ch.) before being sent to the recording head.

LOGIC FOR RECORD MODE

When the "REC" button is pressed, pin 27 of IC901 becomes high level and Q709, Q711 (L ch.) and Q710, Q712 (R ch.) turn ON. The input to the Dolby NR circuit is muted. Also Q715 and Q714 turn ON and Q713 turns OFF. Therefore Q703, Q705 (L ch.) and Q704, Q706 (R ch.) turn OFF to release the muting of the outputs from the record amplifiers.

Also, Q503 turns ON and Q504 turns OFF to make pin 5 of IC501 high level. Therefore the mode (B/C NR type) is switched to the record mode.

LOGIC FOR RECORD TO PLAYBACK MODE

When the "STOP", "PAUSE" or "PLAY" button is pressed, pin 26 of IC901 becomes high level. Q219 turns ON and Q207 (L ch.), Q208 (R ch.) turn ON to mute the inputs to the record amplifiers. Also, Q715 and Q714 turn OFF and Q713 turns ON to turn ON Q703, Q705 (L ch.) and Q704, Q706 (R ch.). Therefore the outputs from record amplifiers are muted.

Also, Q503 turns OFF and Q504 turns ON to make pin 5 of IC501 low level. Therefore the mode (B/C NR type) is switched to the playback mode.

DOLBY NR CIRCUIT

• DOLBY NR B/C TYPE

At the time of playback, signals are sent to pin 29 (L ch.) and pin 2 (R ch.) of the IC501 of the Dolby NR circuit block. After decoding, they are outputted by pin 25 (L ch.) and pin 6 (R ch.).

At the time of recording, signals are sent to pin 30 (L ch.) and pin 1 (R ch.) of the IC501. After encoding, they are outputted from pin 18 (L ch.) and pin 13 (R ch.).

• DOLBY NR S TYPE

At the time of playback, signals are sent to pin 41 of the IC103 (L ch.) and IC303 (R ch.), and outputted from pin 37. Then, they are added to pin 2 for low frequency (LF) processing and outputted from pin 43. At the same time, they are added to pin 2 of the IC107 (L ch.) and IC307 (R ch.) via the IC106 (L ch.) and IC306 (R ch.) for high frequency (HF) processing and outputted from pin 43. Signals after LF and HF processing are added to pin 2 of the IC105 (L ch.) and IC305 (R ch.) via the IC101 and IC104 (L ch.) and IC301 and IC304 (R ch.) for low level (LL) processing. Then, they are outputted from pin 43. Signals are added to pin 3 of the IC103 (L ch.) and IC303 (R ch.), outputted from pin 34, added to pin 39, and outputted from pin 37 as the playback signals.

At the time of recording, signals are processed (LF, HF, and LL) as in playback, added to pin 35 of the IC103 (L ch.) and IC303 (R ch.), and outputted from pin 34 as recording signals.

DOLBY S-TYPE NR TECHNICAL DESCRIPTION

Circuit Operation

Like all other Dolby noise reduction systems, S-type is complementary, that is, signals are encoded before being recorded, then decoded in a complementary manner during playback. The following discussion will describe the operation of an encoder, but it should be noted that an encoder can be switched to the decode mode in the same manner as an A-type, B-type, C-type, or SR processor.

As with C-type NR, an S-type encoder has two staggered-action compressors, each having a passive main path which is summed with an active side chain, and each of which operates over a different signal level range. The high level stage has three compressors in its sidechain, which are known as the high frequency fixed band (HF/FB), the high frequency sliding band

(HF/SB), and the low frequency fixed band (LF/FB). The low level stage has a high frequency fixed band and a high frequency sliding band. Fixed bands are band limited to provide more compression at frequencies below dominant signals above 6 kHz, which gives less signal modulation in the encoder and less overall noise modulation. The fixed and sliding bands operate together in a technique known as action substitution.

The encoder output is filtered and then fed back to the control paths of each compressor to control compressor action using a technique known as modulation control.

Spectral skewing is provided to reduce sensitivity to very low and high frequency signals. The low frequency spectral skewing network is located at the encoder

input, while high frequency attenuation is provided by two high frequency spectral skewing circuits which are distributed between the low and high level stages to reduce compression ratios at high frequencies. Two stages of antisaturation provide high frequency attenuation at high levels to reduce tape overload.

An S-type encoder adapts its characteristics to the input signal in such a way as to provide the maximum amount of boost at all times, especially at frequencies which are lower or higher than the dominant signal. The overshoot suppression (O/S) circuits used are also designed to allow maximum boost from the compressor. Thus, the least treatment is given to the signal at all times, resulting in a very stable output with little dynamic action. When the signal is decoded, the maximum amount of noise reduction is obtained in the presence of signals, ensuring low noise modulation and a high degree of tolerance to errors in the transmission chain. Up to 24 dB of noise reduction at high frequencies and 10 dB at low frequencies is provided.

High Level Stage

The high level stage is active for signal levels in the range from -25 dB to Dolby level, and provides up to 12 dB of boost at frequencies above 400 Hz and 10 dB of boost at frequencies below 200 Hz.

The LF/FB is basically a passive low pass filter followed by a variable attenuator, with the amount of attenuation increasing with signal level. The HF/FB is similar, although the variable attenuator follows a high pass filter. The HF/SB is a variable frequency high pass filter whose corner frequency rises with increasing signal level or frequency (as in B and C-type processors). The input of the sliding band is connected in such a way as to provide an output which is the sum of the fixed band output and a signal which is the difference of the HF/FB output and the input signal (action substitution).

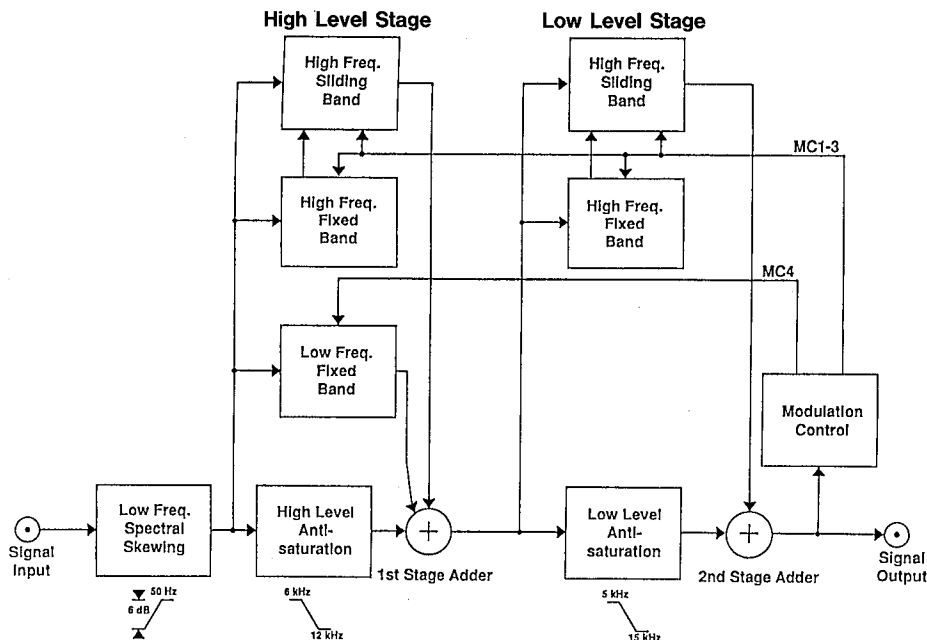
The control signals are derived from the compressor output, which is filtered, rectified, and averaged to produce a smooth control signal. An alternate path is provided to quickly charge the control path under high level transient conditions to suppress overshoots. Modulation control signals are subtracted from the control path to reduce the control signal and the resultant attenuation under conditions where extra attenuation is not necessary. The final signal is then fed to a nonlinear control law stage which provides the required attenuation versus control voltage characteristics.

Low Level Stage

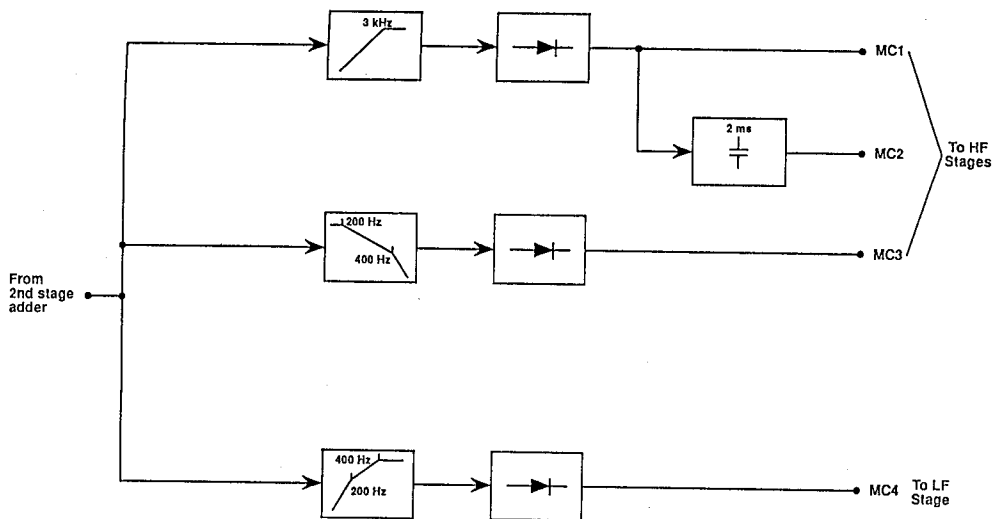
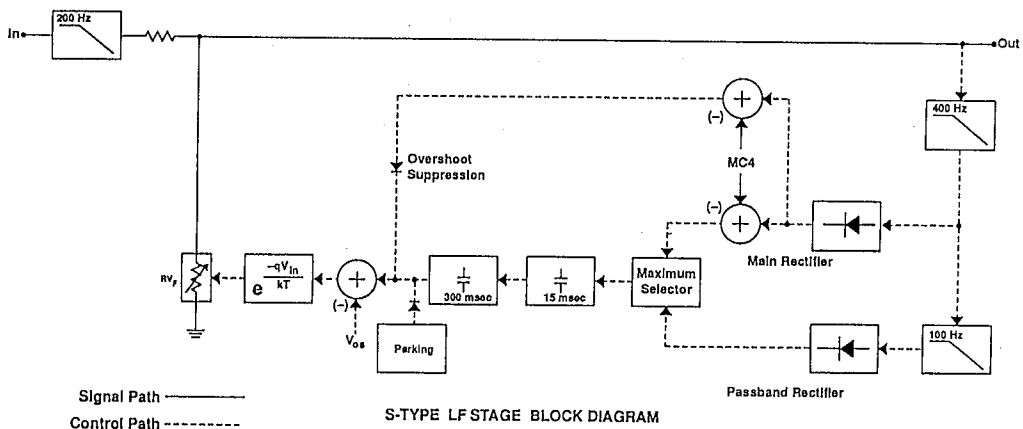
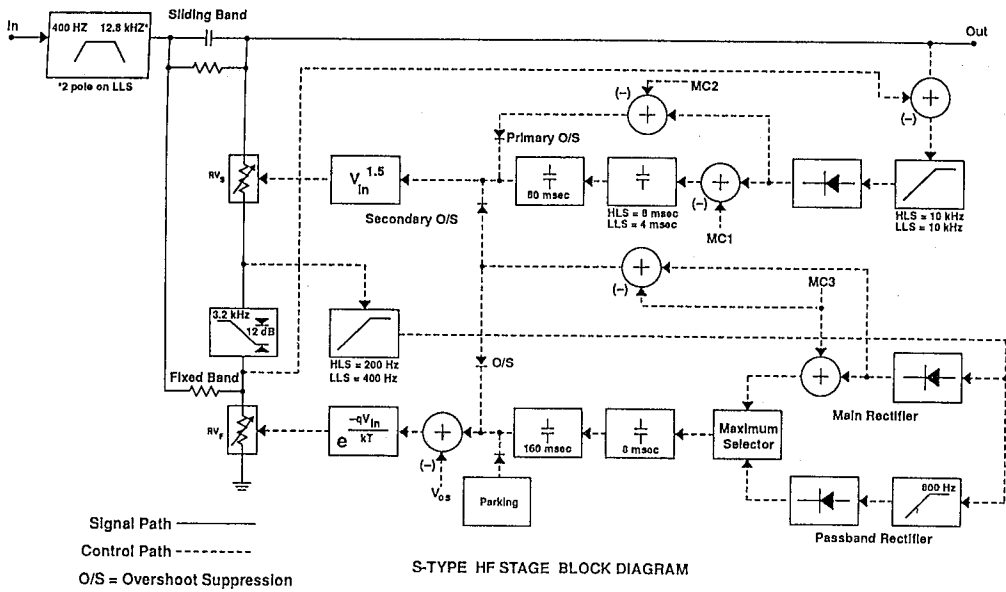
The low level stage is active for signal levels from -50 to -25dB. No low frequency signal processing is provided, but in all other respects it is quite similar to the high level stage.

Modulation Control

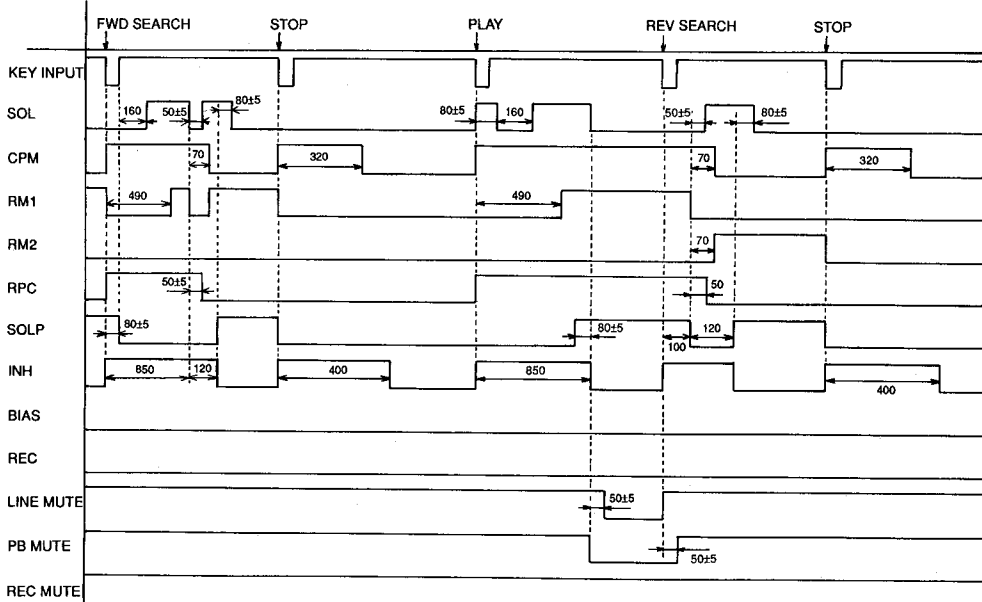
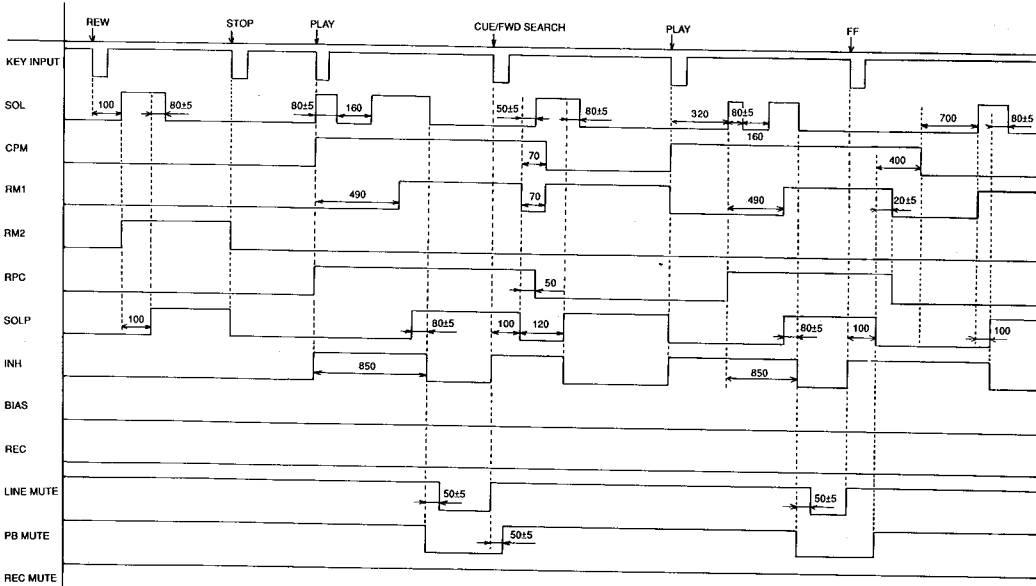
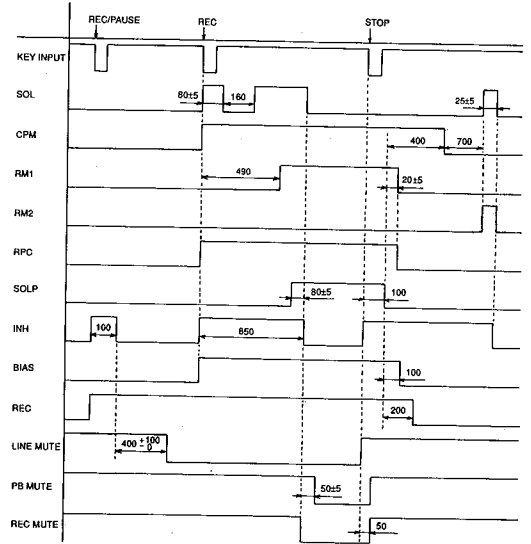
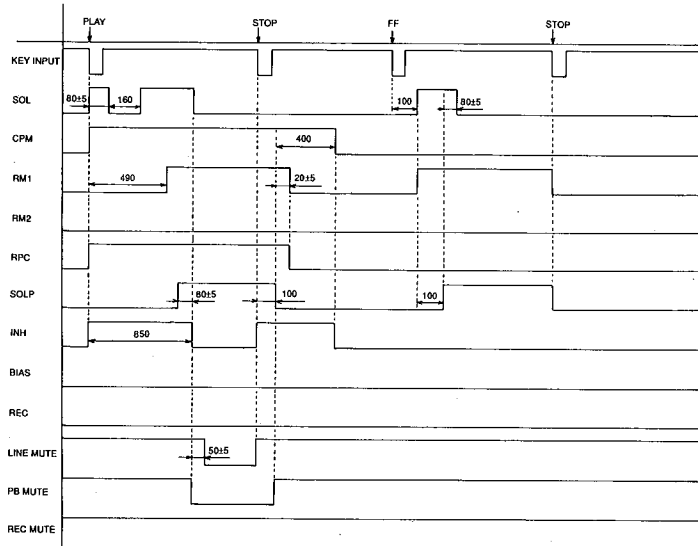
Modulation control is used to prevent unnecessary modulation of the compressors in the presence of high level signals. It is inactive at low levels. The encoder output is fed to the input of the modulation control circuit, where it is split into three frequency bands. The MC1 signal goes through a 3 kHz high pass filter to a full wave rectifier, and is then fed in opposition to the HF/SB control signals. MC2 is created by smoothing the MC1 signal using a 2 msec time constant. This signal is then applied in opposition to the HF/SB overshoot suppression signal. MC3 is low pass filtered at 200 and 400 Hz, full wave rectified, and then fed in opposition to the HF/FB control signals. The LF/FB is controlled by MC4, which first passes through 200 and 400 Hz high pass filters and a full wave rectifier.



S-TYPE ENCODER BLOCK DIAGRAM



TIMING CHART



ALIGNMENT PROCEDURES (REFER TO PAGES 16, 17, 18 AND 32)

CASSETTE MECHANISM CONFIRMATION

Make sure to confirm conditions of the cassette mechanism as follows before adjustment.

1. Confirmation of erase prevention function

- The switch should turn ON when a tape with erroneous erase preventive pawl is inserted. (Use a tape which is 0.2mm smaller than the minimum size of 62.9mm or a MAZ-0184-C gauge one.)
- When the switch arm is moved back gradually from the ON position, the switch should turn OFF.

2. Confirmation of cassette pack detection function

- The switch should turn ON when a tape is inserted. (Use a tape whose minimum size is 63.5mm or a MAZ-0184-C gauge one.)
- When the switch arm is moved back gradually from the ON position, the switch should turn OFF.

3. Confirmation of eject function

- The cassette compartment opens smoothly and no abnormal noise should be heard while opening and closing.
- The eject lock arm opens smoothly without contacting the chassis and damper.
- The eject button can not be pressed during playback.

4. Confirmation of playback, fast forward and rewind functions

- The torque used in each of the playback, fast forward and rewind modes should be within specification.

Playback	35gr.cm ~ 70gr.cm
FastForward	70gr.cm ~ 150gr.cm
Rewind	70gr.cm ~ 150gr.cm
- No abnormal noise should be heard during operation in any mode. The solenoid switching sound should not be considered as a noise.

5. Confirmation of positions of record/playback head and erase head

- Head height
 - a) Set the M-300 head gauge.
 - b) Set the unit in the playback mode and place the adjustment chip on the head gauge as shown in the Fig. 1.
 - c) The adjustment chip should not contact the tape guide of both record/playback head and erase head.

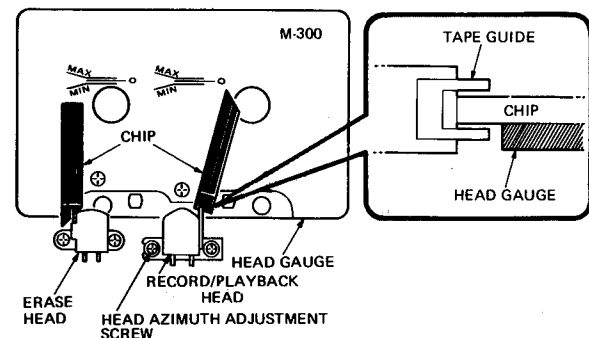


Fig. 1

- Head position
 - a) Set the M-300 head gauge.
 - b) Set the unit in the playback mode and place the adjustment chip on the head gauge as shown in the Fig. 2.
 - c) With both record/playback head and erase head, the adjustment chip should be between MIN and MAX of the M-300 head gauge.

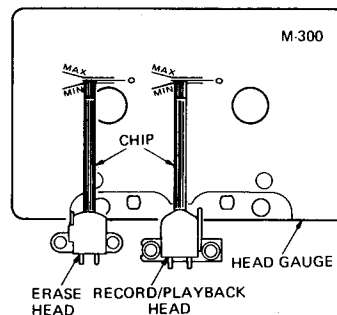


Fig. 2

ELECTRICAL ADJUSTMENT AND CONFIRMATION

1. Before adjustment

- Before electrical adjustment, make sure that confirmations of the cassette mechanism are all completed.
- After the power switch is pushed on, wait for 10 minutes before measuring to be sure of the most stable operation.
- Since head magnetization, dust accumulations, etc. are likely to introduce errors in the various characteristics, it is very important that the heads are properly demagnetized and cleaned before commencing any adjustment, particularly frequency response and head azimuth adjustment.

2. Instruments required

- Low frequency oscillator
- AC VTVM or dual channel AC VTVM
- Oscilloscope
- Wow/flutter meter
- Frequency counter
- Distortion meter

3. Test tapes

- Azimuth adjustmentMTT-114 or TCC-153
- Tape speed adjustment.....MTT-111DN or TCC-112
- Playback output level adjustmentMTT-150 or TCC-130
- Music search adjustment.....SCC-1425
- Playback frequency characteristic confirmationTCC-1216 or TCC-162C and TCC-262C
- Reference tapes
LNSCC-502
CrO₂SCC-1360
METALSCC-565

Note:
C-90 differs with C-60 in the thickness and bias is of unequal, so adjust with the tape whose bias is of specified value.

4. General conditions (unless otherwise noted)

Controls and Switches	Settings
Dolby NR	Off
Input Level	Maximum
MPX Filter	Off
Bias Fine Trim	Center
Balance	Center

Azimuth Adjustment

When the maximum level point of R channel does not equal that L channel, connect the oscilloscope as shown in Fig. 3 and proceed with azimuth adjustment so that L and R channels are in phase.

- Connect L channel tape out to "X (or V)" and R channel to "Y (or H)". Observe the lissajous waveform.
- Set L and R channels to monaural. Adjust vertical and horizontal gain so that the waveform becomes 45 degree.
- Adjust azimuth so that the measurement of "a" becomes maximum and the measurement of "b" becomes minimum against the 45 degree line.

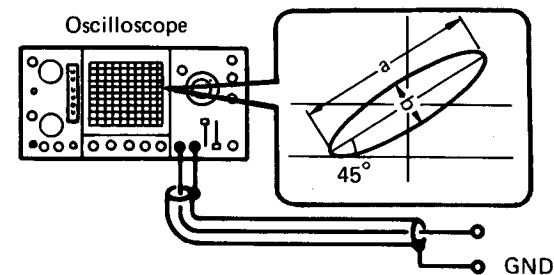
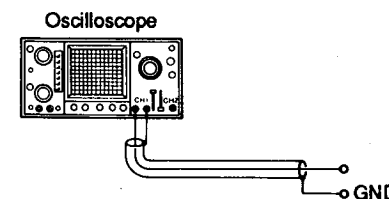


Fig. 3

Dolby S Type NR DC Adjustment

This adjustment should be performed at 10kHz in record/playback mode.

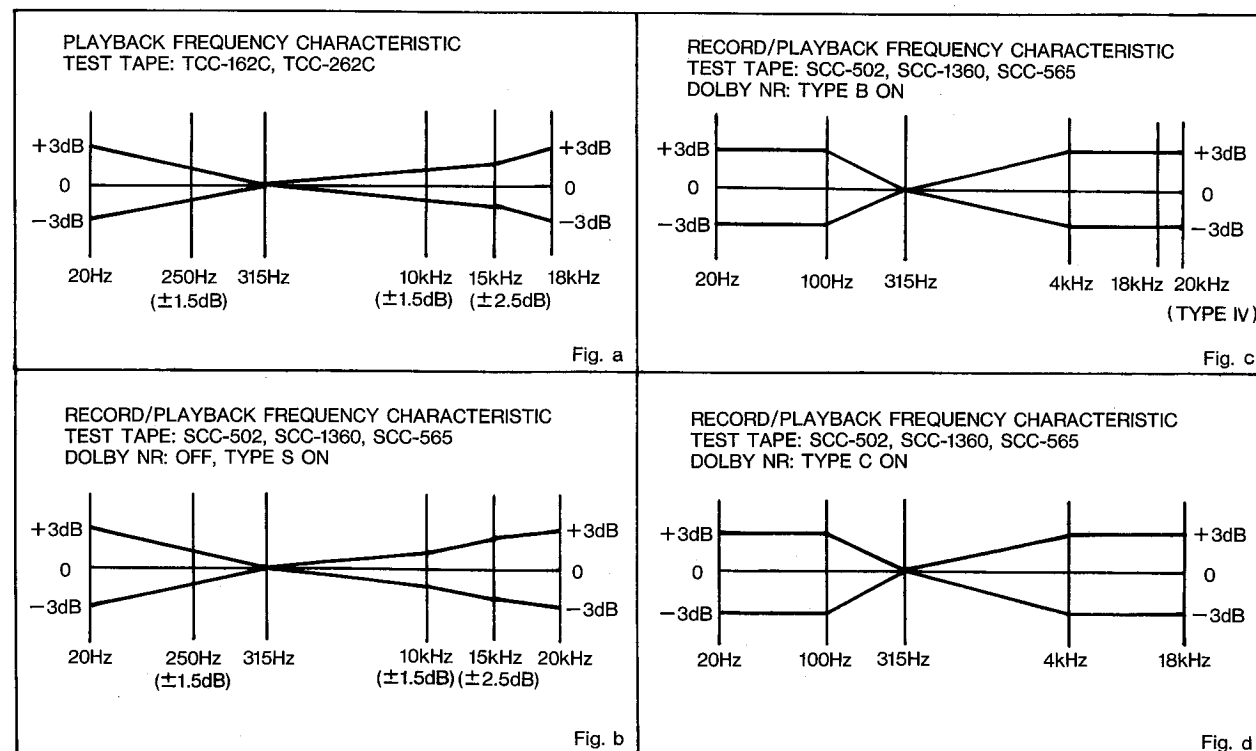
- Apply 30dB below 43.5mV signal to INPUT jack with 100mS On and 1S Off continuously.
 - Connect the oscilloscope to TP1 and GND. Solder an appropriate resistor (1Mohm~6.6Mohm) between TM17 and TM18, so that the fluctuation of DC level becomes below 3mV.
 - Connect the oscilloscope to TP2 and GND. Solder an appropriate resistor between TM5 and TM6 with the same procedure as above.



- Apply 40dB below 43.5mV signal to INPUT jack with 100mS On and 1S Off continuously.
 - Connect the oscilloscope to TP3 and GND. Solder an appropriate resistor (1Mohm~6.6Mohm) between TM25 and TM26, so that the fluctuation of DC level becomes below 3mV.
 - Connect the oscilloscope to TP4 and GND. Solder an appropriate resistor between TM11 and TM12 with the same procedure as above.

Note:
In case the Dolby NR P.C. Board can not be adjusted as above, it needs additional resistors between these terminals.

- TM15 and TM17
- TM3 and TM5
- TM24 and TM25
- TM11 and TM12



ELECTRICAL ADJUSTMENT AND CONFIRMATION

1. Before adjustment

- Before electrical adjustment, make sure that confirmations of the cassette mechanism are all completed.
- After the power switch is pushed on, wait for 10 minutes before measuring to be sure of the most stable operation.
- Since head magnetization, dust accumulations, etc. are likely to introduce errors in the various characteristics, it is very important that the heads are properly demagnetized and cleaned before commencing any adjustment, particularly frequency response and head azimuth adjustment.

2. Instruments required

- Low frequency oscillator
- AC VTVM or dual channel AC VTVM
- Oscilloscope
- Wow/flutter meter
- Frequency counter
- Distortion meter

3. Test tapes

- Azimuth adjustment MTT-114 or TCC-153
- Tape speed adjustment MTT-111DN or TCC-112
- Playback output level adjustment MTT-150 or TCC-130
- Music search adjustment SCC-1425
- Playback frequency characteristic confirmation TCC-1216 or TCC-162C and TCC-262C
- Reference tapes
 - LN SCC-502
 - CrO₂ SCC-1360
 - METAL SCC-565

Note:

C-90 differs with C-60 in the thickness and bias is of unequal, so adjust with the tape whose bias is of specified value.

4. General conditions (unless otherwise noted)

Controls and Switches	Settings
Dolby NR	Off
Input Level	Maximum
MPX Filter	Off
Bias Fine Trim	Center
Balance	Center

Azimuth Adjustment

When the maximum level point of R channel does not equal that L channel, connect the oscilloscope as shown in Fig. 3 and proceed with azimuth adjustment so that L and R channels are in phase.

- Connect L channel tape out to "X (or V)" and R channel to "Y (or H)". Observe the lissajous waveform.
- Set L and R channels to monaural. Adjust vertical and horizontal gain so that the waveform becomes 45 degree.
- Adjust azimuth so that the measurement of "a" becomes maximum and the measurement of "b" becomes minimum against the 45 degree line.

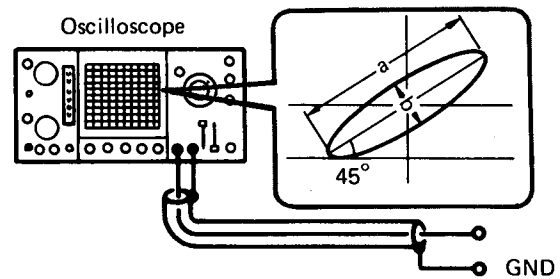
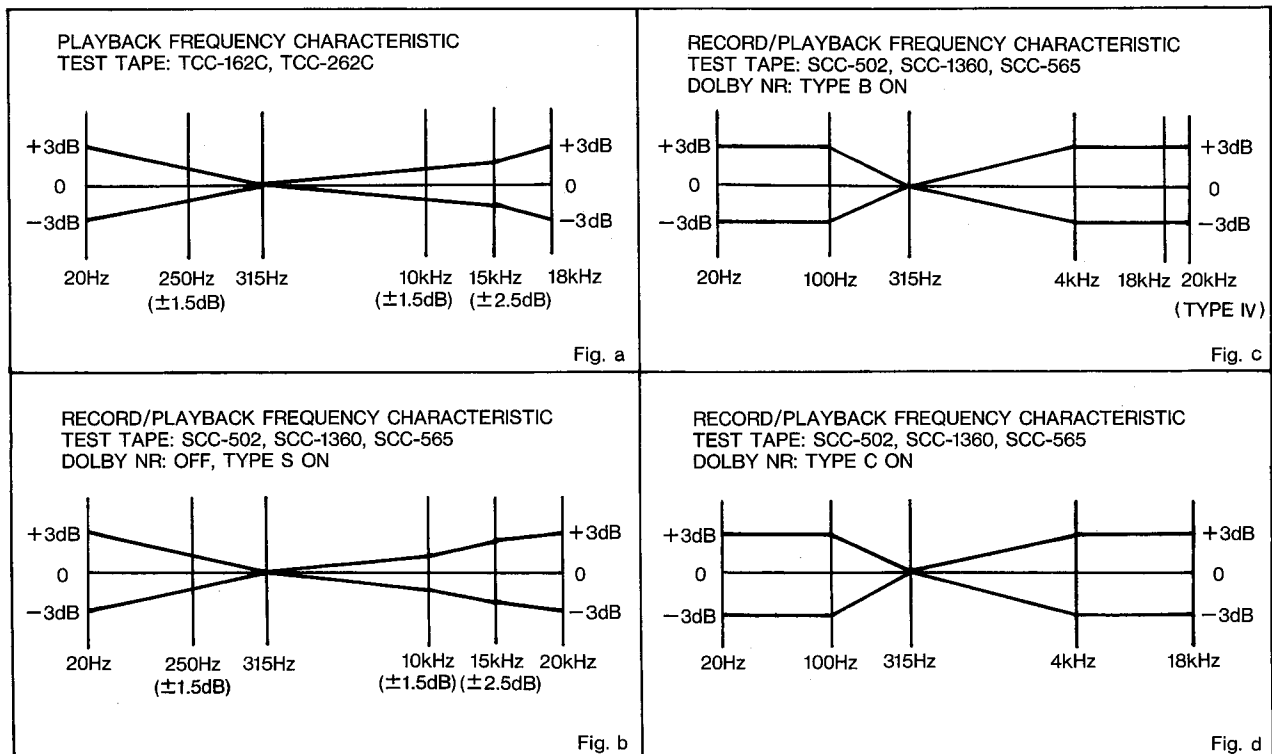


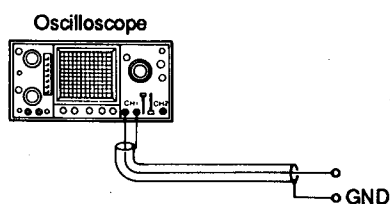
Fig. 3



Dolby S Type NR DC Adjustment

This adjustment should be performed at 10kHz in record/playback mode.

- ① Apply 30dB below 43.5mV signal to INPUT jack with 100mS On and 1S Off continuously.
 - a) Connect the oscilloscope to TP1 and GND. Solder an appropriate resistor (1Mohm~6.6Mohm) between TM17 and TM18, so that the fluctuation of DC level becomes below 3mV.
 - b) Connect the oscilloscope to TP2 and GND. Solder an appropriate resistor between TM5 and TM6 with the same procedure as above.

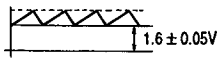


- ② Apply 40dB below 43.5mV signal to INPUT jack with 100mS On and 1S Off continuously.
 - a) Connect the oscilloscope to TP3 and GND. Solder an appropriate resistor (1Mohm~6.6Mohm) between TM25 and TM26, so that the fluctuation of DC level becomes below 3mV.
 - b) Connect the oscilloscope to TP4 and GND. Solder an appropriate resistor between TM11 and TM13 with the same procedure as above.

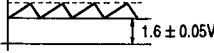
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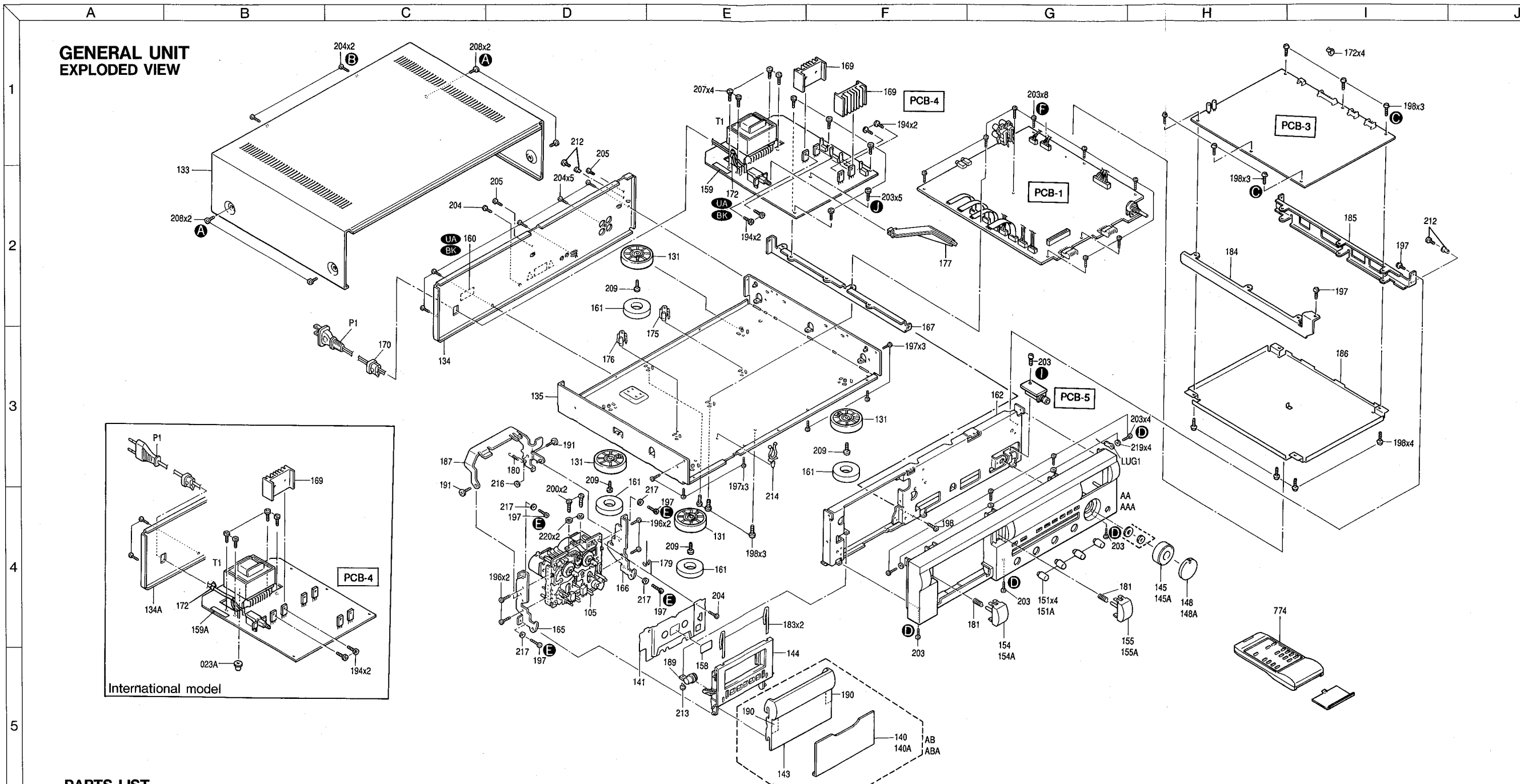
In case the Dolby NR P.C. Board can not be adjusted as above, it needs additional resistors between these terminals.

TM15 and TM17
 TM3 and TM5
 TM24 and TM25
 TM11 and TM12

Step	Alignment	Instrument Required	Input Signal	Mode	Test Point	Adjustment	For
1	Azimuth	VTVM Oscilloscope Test tape (MTT-114 or TCC-153)		PB	TP501 (Lch), GND TP502 (Rch), GND or OUTPUT jack	Azimuth screw	Maximum output Refer to "Azimuth Adjustment" on page 11.
2	Tape speed	Frequency counter Test tape (MTT-111DN or TCC-112)		PB	TP501 (Lch), GND TP502 (Rch), GND	VR (built in motor)	3000Hz \pm 10Hz Adjust at the center of test tape.
3	Playback output level	VTVM Test tape (MTT-150 or TCC-130)		PB	TP501 (Lch), GND TP502 (Rch), GND	VR101 (Lch) VR102 (Rch)	388mV Tape selector is LN position.
4	Playback output level	VTVM Test tape (MTT-150 or TCC-130)		PB	TP501 (Lch), GND TP502 (Rch), GND	VR103 (Lch) VR104 (Rch)	388mV This adjustment should be at Dolby S type NR ON position.
5	Record calibration tone	VTVM		REC/PAUSE Rec. Cal. (SW921) ON	TP501 (Lch), GND TP502 (Rch), GND	VR602	388mV So that the frequency response is around 400Hz.
6	Bias tone	VTVM		REC/PAUSE Bias tone (SW907) ON	TP501 (Lch), GND TP502 (Rch), GND	VR603 VR601	388mV -20dB (39mV about 400Hz) 338mV -20dB (39mV about 12.5kHz)
7	Music search	Oscilloscope Test tape (SCC-1425)		FORWARD SEARCH	TP751, GND	VR751	1.6 \pm 0.05V 
8	Playback frequency characteristic confirmation	VTVM Test tape (TCC-1216 or TCC-162C and TCC-262C)		PB	TP501 (Lch), GND TP502 (Rch), GND or OUTPUT jack	R133, R134	Unsolder resistors of R133 and R134 so that the frequency response is within the range as shown in Fig. a.
9	Bias frequency	Frequency counter		REC.	TP101 (Lch), GND TP102 (Rch), GND	T301	105kHz \pm 3kHz Tape selector is METAL position.
10	Dolby HX (Step up)	VTVM		REC	TP101 (Lch), GND TP102 (Rch), GND	L301 L302	Maximum output Tape selector is METAL position. After adjustment for L301 and L302, set bias fine trim (VR301 and VR302) to the center position.
11	Bias trap	VTVM		REC	TP201 (Lch), GND TP202 (Rch), GND	LC201, LC203 LC202, LC204	Minimum output at minimum position of input volume. Tape selector is METAL position.
12	Bias level (pre-adjustment)	VTVM		REC	TP101 (Lch), GND TP102 (Rch), GND	VR301 VR302	40mV Tape selector is METAL position.
						VR305 VR306	25mV Tape selector is CrO ₂ position.
						VR303 VR304	15mV Tape selector is LN position.
13	Record level (pre-adjustment)	VTVM Distortion meter Blank tapes CrO ₂ SCC-1360 METAL SCC-565 LN SCC-502	Apply 1kHz signal to INPUT jack. Set INPUT LEVEL knob so that TP501 and TP502 to GND voltage is 388mV in REC-PAUSE mode.	REC/PB	TP501 (Lch), GND TP502 (Rch), GND	VR203, VR204 VR301, VR302	388mV Tape selector is METAL position. Adjust VR301 and VR302 so that the distortion becomes 1.0%~1.4%.
						VR305, VR306 (CrO ₂) VR303, VR304 (LN)	388mV Adjust VR305 and VR306 so that the distortion becomes 1.3% (CrO ₂). Adjust VR303 and VR304 so that the distortion becomes 1.0% (LN). This confirmation should be at each tape selector position.
14	Record/playback equalizer frequency characteristic	VTVM Blank tapes CrO ₂ SCC-1360 METAL SCC-565 LN SCC-502	Apply 1kHz signal to INPUT jack. Set INPUT LEVEL knob so that TP501 and TP502 to GND voltage is 25dB below 388mV in REC-PAUSE mode. Then adjust with a 20Hz to 30kHz sweep signal.	REC/PB	OUTPUT jack	VR305, VR306 L201, L202 (VR301, VR302)	So that the record/playback frequency response is flat (at least within the range in Fig. b). Tape selector is CrO ₂ position.
						VR301 VR302	So that the record/playback frequency response is flat (at least within the range in Fig. b). Tape selector is METAL position.
						VR305, VR306 L201, L202 (VR301, VR302)	So that the record/playback frequency response is flat (at least within the range in Fig. b). Tape selector is LN position.
15	Record level	VTVM Blank tapes CrO ₂ SCC-1360 METAL SCC-565 LN SCC-502	Set INPUT LEVEL knob so that TP501 and TP502 to GND voltage is 388mV in REC-PAUSE mode.	REC/PB	TP501 (Lch), GND TP502 (Rch), GND	VR203 VR204	388mV Perform adjustment using CrO ₂ . Perform checking only for LN and METAL tapes.
16	Meter level	VTVM	Apply 1kHz signal to INPUT jack. Set INPUT LEVEL knob so that TP501 and TP502 to GND voltage is 1.5dB below 388mV.	REC/PAUSE	PEAK LEVEL METER	VR401 VR402	Confirm peak level meter reads: -1dB.
17	MPX filter characteristic confirmation	VTVM	Apply 19kHz, 15kHz and 1kHz signal to INPUT jack. Set INPUT LEVEL knob so that TP501 and TP502 to GND voltage is 388mV.	REC/PAUSE MPX filter ON	TP501 (Lch), GND TP502 (Rch), GND or OUTPUT jack	LC501 LC502	Adjust for -0.3dB at 15kHz and >30dB at 19kHz.
18	Record/playback equalizer frequency characteristic confirmation	VTVM Blank tapes CrO ₂ SCC-1360 METAL SCC-565 LN SCC-502	Apply 1kHz signal to INPUT jack. Set INPUT LEVEL knob so that TP501 and TP502 to GND voltage is 25dB below 388mV in REC-PAUSE mode. Then adjust with a 20Hz to 30kHz sweep signal.	REC/PB	OUTPUT jack		Perform checking with Dolby B, C and S NR ON at each tape selector position. Confirm the record/playback frequency characteristic is within \pm 3dB at 20Hz to 20kHz. (Refer to Fig. b, c and d.)

Step	Alignment	Instrument Required	Input Signal	M	
1	Azimuth	VTVM Oscilloscope Test tape (MTT-114 or TCC-153)		PB	
2	Tape speed	Frequency counter Test tape (MTT-111DN or TCC-112)		PB	
3	Playback output level	VTVM Test tape (MTT-150 or TCC-130)		PB	
4	Playback output level	VTVM Test tape (MTT-150 or TCC-130)		PB	
5	Record calibration tone	VTVM		REC Rec. (SW)	
6	Bias tone	VTVM		REC Bias (SW)	
7	Music search	Oscilloscope Test tape (SCC-1425)		FOR SEA	
8	Playback frequency characteristic confirmation	VTVM Test tape (TCC-1216 or TCC-162C and TCC-262C)		PB	
9	Bias frequency	Frequency counter		REC	
10	Dolby HX (Step up)	VTVM		REC	
11	Bias trap	VTVM		REC	
12	Bias level (pre-adjustment)	VTVM		REC	
					1
					3
13	Record level (pre-adjustment)	VTVM Distortion meter Blank tapes CrO ₂ SCC-1360 METAL SCC-565 LN SCC-502	Apply 1kHz signal to INPUT jack. Set INPUT LEVEL knob so that TP501 and TP502 to GND voltage is 388mV in REC-PAUSE mode.	REC	
14	Record/playback equalizer frequency characteristic	VTVM Blank tapes CrO ₂ SCC-1360 METAL SCC-565 LN SCC-502	Apply 1kHz signal to INPUT jack. Set INPUT LEVEL knob so that TP501 and TP502 to GND voltage is 25dB below 388mV in REC-PAUSE mode. Then adjust with a 20Hz to 30kHz sweep signal.	REC	
					1
					3
15	Record level	VTVM Blank tapes CrO ₂ SCC-1360 METAL SCC-565 LN SCC-502	Set INPUT LEVEL knob so that TP501 and TP502 to GND voltage is 388mV in REC-PAUSE mode.	REC	
16	Meter level	VTVM	Apply 1kHz signal to INPUT jack. Set INPUT LEVEL knob so that TP501 and TP502 to GND voltage is 1.5dB below 388mV.	REC	
17	MPX filter characteristic confirmation	VTVM	Apply 19kHz, 15kHz and 1kHz signal to INPUT jack. Set INPUT LEVEL knob so that TP501 and TP502 to GND voltage is 388mV.	RE MP ON	
18	Record/playback equalizer frequency characteristic confirmation	VTVM Blank tapes CrO ₂ SCC-1360 METAL SCC-565 LN SCC-502	Apply 1kHz signal to INPUT jack. Set INPUT LEVEL knob so that TP501 and TP502 to GND voltage is 25dB below 388mV in REC-PAUSE mode. Then adjust with a 20Hz to 30kHz sweep signal.	RE	

	Mode	Test Point	Adjustment	For
	PB	TP501 (Lch), GND TP502 (Rch), GND or OUTPUT jack	Azimuth screw	Maximum output Refer to "Azimuth Adjustment" on page 11.
	PB	TP501 (Lch), GND TP502 (Rch), GND	VR (built in motor)	3000Hz \pm 10Hz Adjust at the center of test tape.
	PB	TP501 (Lch), GND TP502 (Rch), GND	VR101 (Lch) VR102 (Rch)	388mV Tape selector is LN position.
	PB	TP501 (Lch), GND TP502 (Rch), GND	VR103 (Lch) VR104 (Rch)	388mV This adjustment should be at Dolby S type NR ON position.
	REC/PAUSE Rec. Cal. (SW921) ON	TP501 (Lch), GND TP502 (Rch), GND	VR602	388mV So that the frequency response is around 400Hz.
	REC/PAUSE Bias tone (SW907) ON	TP501 (Lch), GND	VR603	388mV -20dB (39mV about 400Hz)
		TP502 (Rch), GND	VR601	338mV -20dB (39mV about 12.5kHz)
	FORWARD SEARCH	TP751, GND	VR751	1.6 \pm 0.05V 
	PB	TP501 (Lch), GND TP502 (Rch), GND or OUTPUT jack	R133, R134	Unsolder resistors of R133 and R134 so that the frequency response is within the range as shown in Fig. a.
	REC.	TP101 (Lch), GND TP102 (Rch), GND	T301	105kHz \pm 3kHz Tape selector is METAL position.
	REC	TP101 (Lch), GND TP102 (Rch), GND	L301 L302	Maximum output Tape selector is METAL position. After adjustment for L301 and L302, set bias fine trim (VR301 and VR302) to the center position.
	REC	TP201 (Lch), GND TP202 (Rch), GND	LC201, LC203 LC202, LC204	Minimum output at minimum position of input volume. Tape selector is METAL position.
	REC	TP101 (Lch), GND TP102 (Rch), GND	VR301 VR302	40mV Tape selector is METAL position.
			VR305 VR306	25mV Tape selector is CrO ₂ position.
			VR303 VR304	15mV Tape selector is LN position.
that	REC/PB	TP501 (Lch), GND TP502 (Rch), GND	VR203, VR204 VR301, VR302	388mV Tape selector is METAL position. Adjust VR301 and VR302 so that the distortion becomes 1.0% - 1.4%.
			VR305, VR306 (CrO ₂) VR303, VR304 (LN)	388mV Adjust VR305 and VR306 so that the distortion becomes 1.3% (CrO ₂). Adjust VR303 and VR304 so that the distortion becomes 1.0% (LN). This confirmation should be at each tape selector position.
that REC-	REC/PB	OUTPUT jack	VR305, VR306 L201, L202 (VR301, VR302)	So that the record/playback frequency response is flat (at least within the range in Fig. b). Tape selector is CrO ₂ position.
			VR301 VR302	So that the record/playback frequency response is flat (at least within the range in Fig. b). Tape selector is METAL position.
			VR305, VR306 L201, L202 (VR301, VR302)	So that the record/playback frequency response is flat (at least within the range in Fig. b). Tape selector is LN position.
	REC/PB	TP501 (Lch), GND TP502 (Rch), GND	VR203 VR204	388mV Perform adjustment using CrO ₂ . Perform checking only for LN and METAL tapes.
that	REC/PAUSE	PEAK LEVEL METER	VR401 VR402	Confirm peak level meter reads: - 1dB.
UT 8mV.	REC/PAUSE MPX filter ON	TP501 (Lch), GND TP502 (Rch), GND or OUTPUT jack	LC501 LC502	Adjust for -0.3dB at 15kHz and >30dB at 19kHz.
that REC-	REC/PB	OUTPUT jack		Perform checking with Dolby B, C and S NR ON at each tape selector position. Confirm the record/playback frequency characteristic is within \pm 3dB at 20Hz to 20kHz. (Refer to Fig. b, c and d.)



PARTS LIST

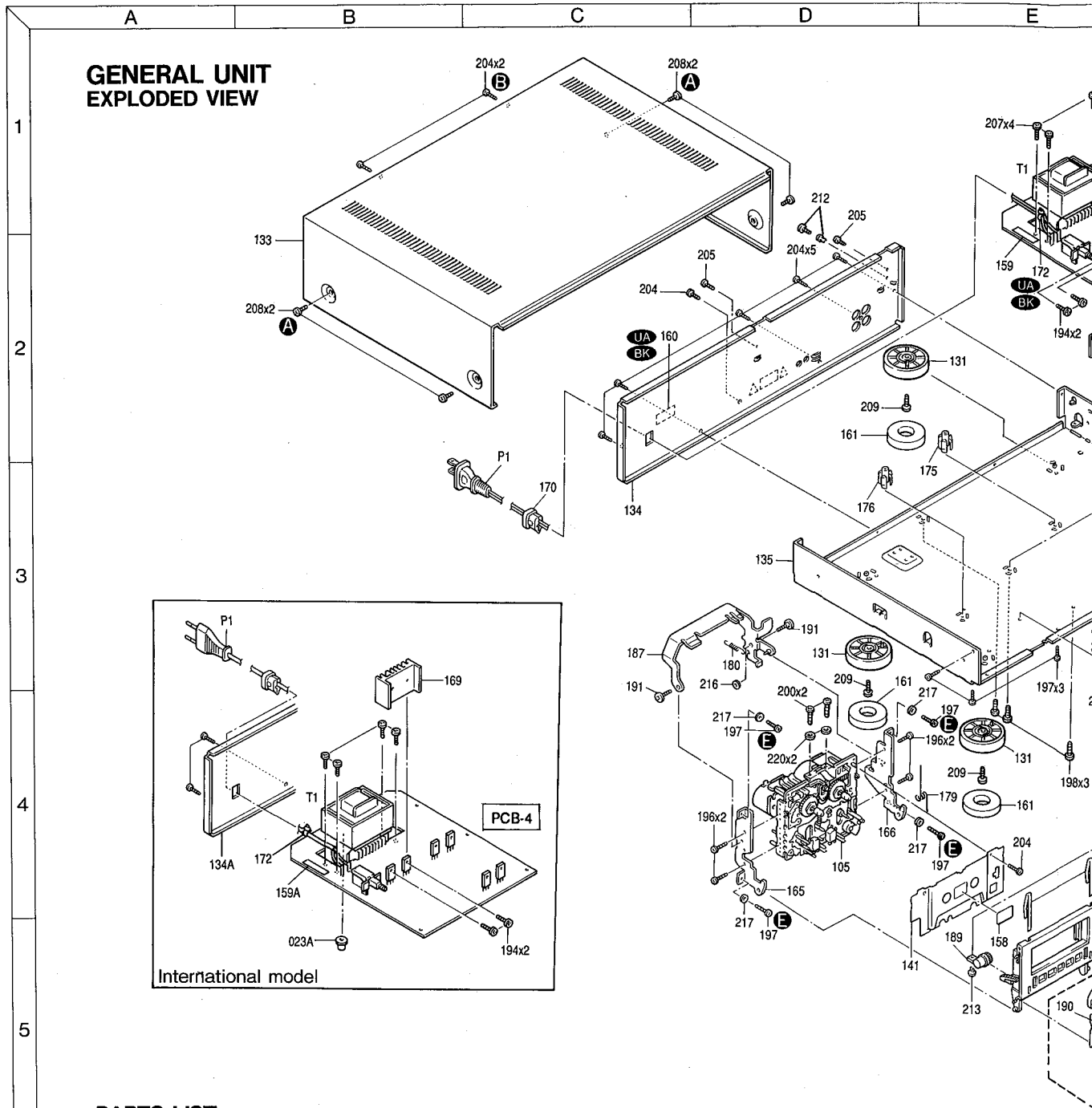
Ref. No.	Part No.	Description
AA	A442-TD4600A	FRONT PANEL ASS'Y UA I
AAA	A442-TD4600B	FRONT PANEL ASS'Y BK IB
AB	A532-TD4600A	CASSETTE LID ASS'Y UA I
ABA	A532-TD4600B	CASSETTE LID ASS'Y BK IB
023A	2132-7169	SPACER I IB
105	3112-13706	CASSETTE TAPE RECORDER MECHANISM ASS'Y
131	1319-02301	LEG
133	1414-15902	CABINET, TOP COVER
134	1424-31603	CABINET BACK, REAR UA BK
134A	1424-31607	CABINET BACK, REAR I IB
135	1424-31702	CABINET BACK, BOTTOM
140	1512-06807	PLATE UA I
140A	1512-06803	PLATE BK IB
141	1514-23201	PLATE
143	1532-19501	WINDOW
144	1612-07401	CASSETTE LID
145	1630-04402	ROTARY KNOB UA I
145A	1630-04401	ROTARY KNOB BK IB
148	1630-04502	ROTARY KNOB UA I

Ref. No.	Part No.	Description
148A	1630-04501	ROTARY KNOB BK IB
151	1632-20402	ROTARY KNOB UA I
151A	1632-20401	ROTARY KNOB BK IB
154	1662-58403	PUSH BUTTON UA I
154A	1662-58401	PUSH BUTTON BK IB
155	1662-58404	PUSH BUTTON UA I
155A	1662-58402	PUSH BUTTON BK IB
158	1741-01601	ORNAMENT
159	1756-R011N801	LABEL, FUSE UA BK
159A	1756-R01TS161	LABEL, FUSE I IB
160	1756-CSA	LABEL UA BK
161	2111-244	FELT
162	2211-7311	CHASSIS
165	2219-8288	METAL FITTING
166	2219-8289	METAL FITTING
167	2219-8293	METAL FITTING
169	2222-7281	HEAT SINK
170	2240-364	HOLDER
172	2240-R0101	HOLDER
175	2360-7022	BOSS

Ref. No.	Part No.	Description
176	2360-7063	BOSS
177	2601-7192	SHAFT
179	2651-047	SPRING
180	2651-11212	SPRING, LEVER
181	2651-2101732	SPRING
183	2652-105	LEAF SPRING
184	2219-8294	METAL FITTING
185	2219-8295	METAL FITTING
186	2216-7190	SHIELD PLATE
187	2672-7044	LEVER
189	2692-016	DAMPER
190	2111-11401	FELT, CASSETTE WINDOW
191	2320-044	SCREW, SPECIAL
194	2327-R0130082	SCREW (3×8mm)
196	2347-300527	SCREW
197	2347-R0130062	SCREW (3×6mm)
198	2347-R0130062	SCREW (3×6mm)
200	2343-300627	SCREW
203	2347-R0130082	SCREW (3×8mm)
204	2347-R0130084	SCREW (3×8mm)

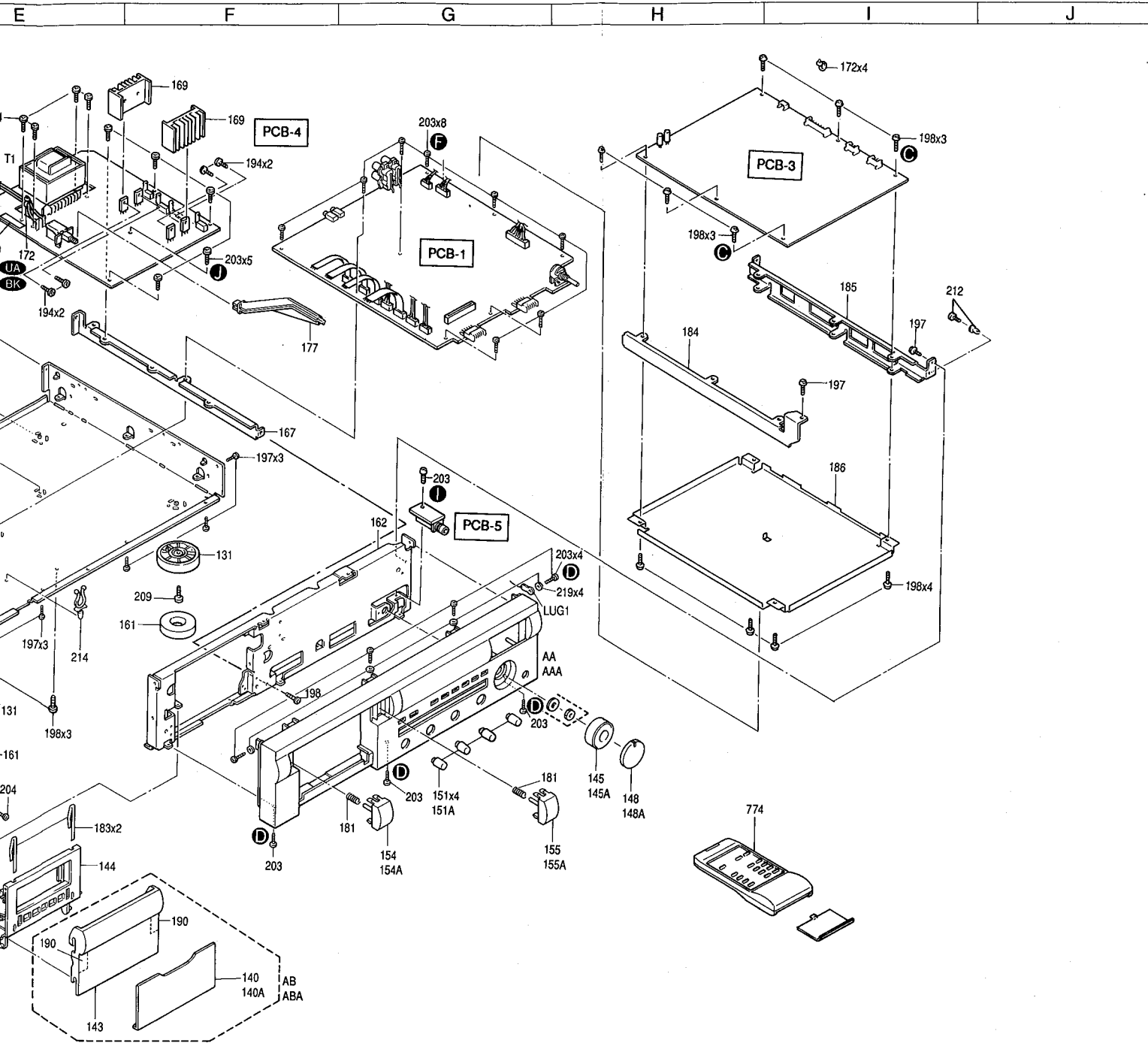
Ref. No.	Part No.	Description
205	2347-R0130084	SCREW (3×8mm)
207	2347-R0140062	SCREW (4×6mm)
208	2347-R0140064	SCREW (4×6mm)
209	2347-R0140082	SCREW (4×8mm)
212	2347-3003511	RIVET, PLASTIC
213	2459-3005511	RIVET, PLASTIC
214	2240-7049	HOLDER
216	2403-303	WASHER, POLY
217	2414-302	WASHER, TOOTHED
219	2411-30Z1	WASHER, PLAIN
220	2411-40Z1	WASHER, PLAIN
774	6142-02703	REMOTE CONTROL ASS'Y
LUG1	4211-5005	LUG TERMINAL
△P1	4161-71151	CORD W/PLUG UA BK
△P1	4161-7256	CORD W/PLUG I IB
△T1	5584-S8301	XFORMER, POWER UA BK
△T1	5584-S8302	XFORMER, POWER I IB

NOTE
 ⚠ SAFETY RELATED COMPONENT. USE ONLY EXACT REPLACEMENT PART AS SPECIFIED.



PARTS LIST

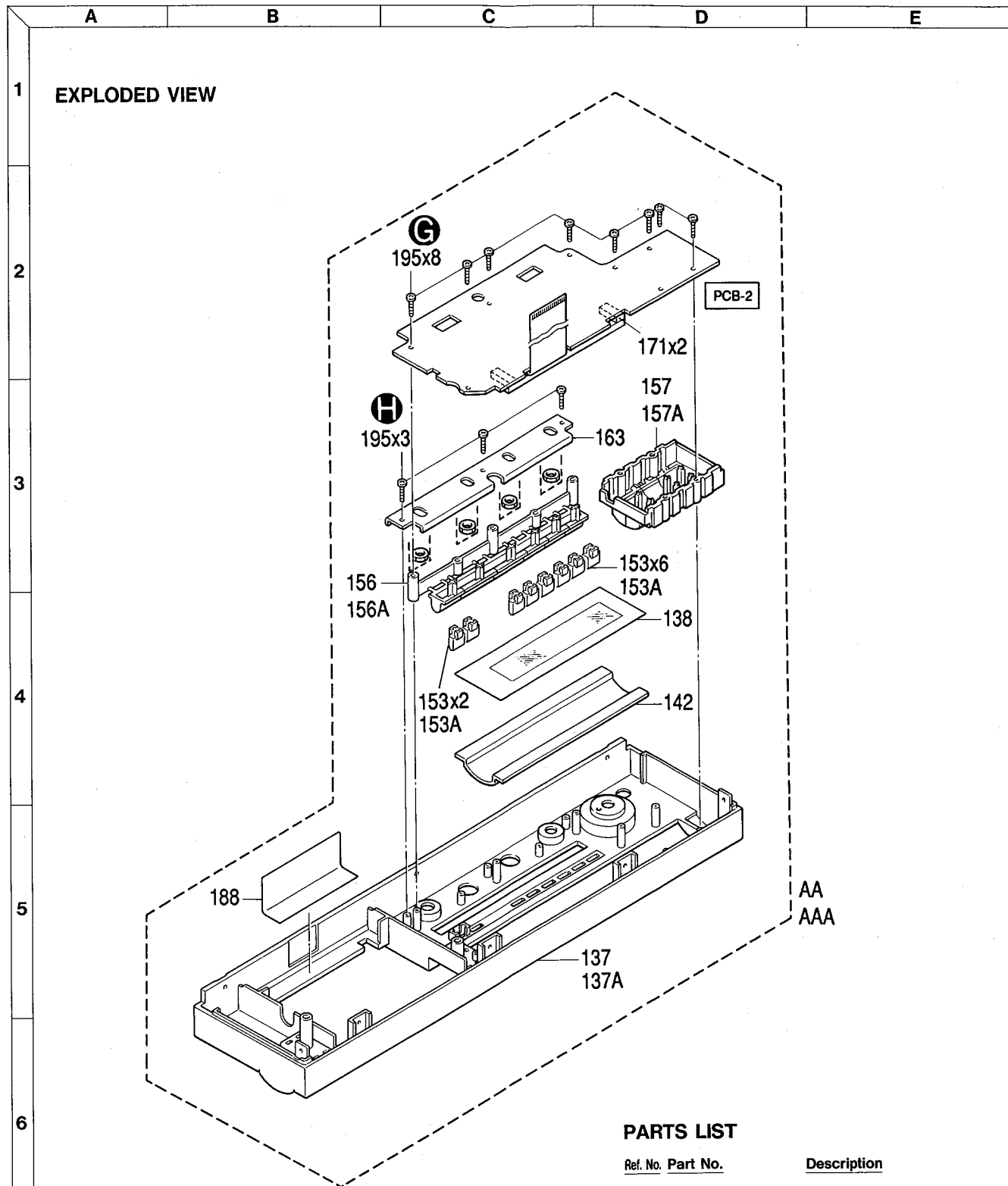
Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
AA	A442-TD4600A	FRONT PANEL ASS'Y (UA I)	148A	1630-04501	ROTARY KNOB (BK IB)
AAA	A442-TD4600B	FRONT PANEL ASS'Y (BK IB)	151	1632-20402	ROTARY KNOB (UA I)
AB	A532-TD4600A	CASSETTE LID ASS'Y (UA I)	151A	1632-20401	ROTARY KNOB (BK IB)
ABA	A532-TD4600B	CASSETTE LID ASS'Y (BK IB)	154	1662-58403	PUSH BUTTON (UA I)
023A	2132-7169	SPACER (I IB)	154A	1662-58401	PUSH BUTTON (BK IB)
105	3112-13706	CASSETTE TAPE RECORDER MECHANISM ASS'Y	155	1662-58404	PUSH BUTTON (UA I)
131	1319-02301	LEG	155A	1662-58402	PUSH BUTTON (BK IB)
133	1414-15902	CABINET, TOP COVER	158	1741-01601	ORNAMENT
134	1424-31603	CABINET BACK, REAR (UA BK)	159	1756-R011N801	LABEL, FUSE (UA BK)
134A	1424-31607	CABINET BACK, REAR (I IB)	159A	1756-R01TS161	LABEL, FUSE (I IB)
135	1424-31702	CABINET BACK, BOTTOM	160	1756-CSA	LABEL (UA BK)
140	1512-06807	PLATE (UA I)	161	2111-244	FELT
140A	1512-06803	PLATE (BK IB)	162	2211-7311	CHASSIS
141	1514-23201	PLATE	165	2219-8288	METAL FITTING
143	1532-19501	WINDOW	166	2219-8289	METAL FITTING
144	1612-07401	CASSETTE LID	167	2219-8293	METAL FITTING
145	1630-04402	ROTARY KNOB (UA I)	169	2222-7281	HEAT SINK
145A	1630-04401	ROTARY KNOB (BK IB)	170	2240-364	HOLDER
148	1630-04502	ROTARY KNOB (UA I)	172	2240-R0101	HOLDER
			175	2360-7022	BOSS



Ref. No.	Part No.	Description
176	2360-7063	BOSS
177	2601-7192	SHAFT
179	2651-047	SPRING
180	2651-11212	SPRING, LEVER
181	2651-2101732	SPRING
183	2652-105	LEAF SPRING
184	2219-8294	METAL FITTING
185	2219-8295	METAL FITTING
186	2216-7190	SHIELD PLATE
187	2672-7044	LEVER
189	2692-016	DAMPER
190	2111-11401	FELT, CASSETTE WINDOW
191	2320-044	SCREW, SPECIAL
194	2327-R0130082	SCREW (3×8mm)
196	2347-300527	SCREW
197	2347-R0130062	SCREW (3×6mm)
198	2347-R0130062	SCREW (3×6mm)
200	2343-300627	SCREW
203	2347-R0130082	SCREW (3×8mm)
204	2347-R0130084	SCREW (3×8mm)

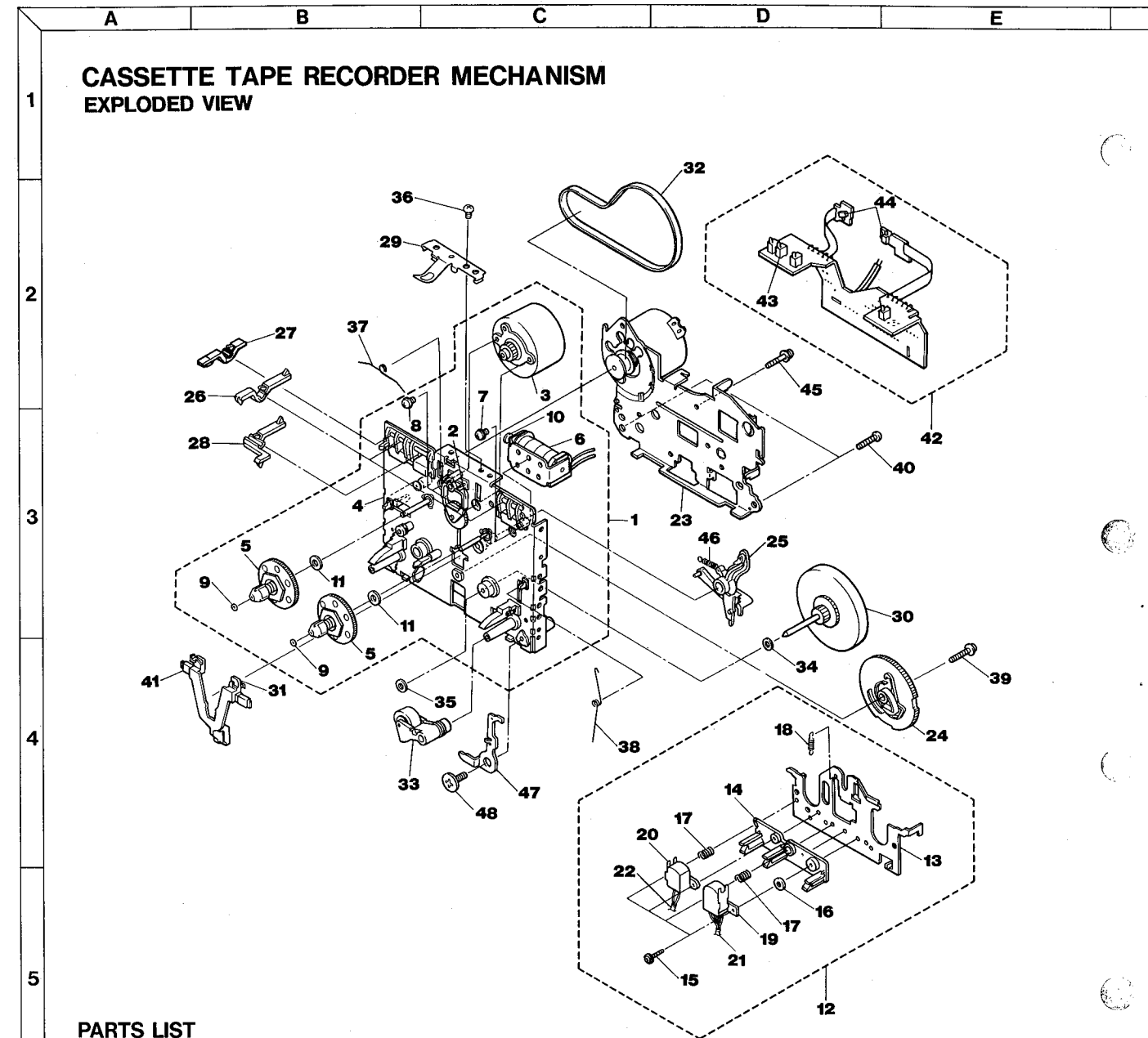
Ref. No.	Part No.	Description
205	2347-R0130084	SCREW (3×8mm)
207	2347-R0140062	SCREW (4×6mm)
208	2347-R0140064	SCREW (4×6mm)
209	2347-R0140082	SCREW (4×8mm)
212	2347-3003511	RIVET, PLASTIC
213	2459-3005511	RIVET, PLASTIC
214	2240-7049	HOLDER
216	2403-303	WASHER, POLY
217	2414-302	WASHER, TOOTHED
219	2411-3021	WASHER, PLAIN
220	2411-4021	WASHER, PLAIN
774	6142-02703	REMOTE CONTROL ASS'Y
LUG1	4211-5005	LUG TERMINAL
△ P1	4161-71151	CORD W/PLUG UA BK
△ P1	4161-7256	CORD W/PLUG I IB
△ T1	5584-S8301	XFORMER, POWER UA BK
△ T1	5584-S8302	XFORMER, POWER I IB

NOTE
 SAFETY RELATED COMPONENT. USE ONLY EXACT REPLACEMENT PART AS SPECIFIED.



PARTS LIST

Ref. No.	Part No.	Description
AA	A442-TD4600A	FRONT PANEL ASS'Y UA I
AAA	A442-TD4600B	FRONT PANEL ASS'Y BK IB
137	1442-24409	PANEL UA I
137A	1442-24403	PANEL BK IB
138	1511-19807	PLATE
142	1532-17505	WINDOW
153	1662-52303	PUSH BUTTON UA I
153A	1662-52301	PUSH BUTTON BK IB
156	1662-58502	PUSH BUTTON UA I
156A	1662-58501	PUSH BUTTON BK IB
157	1662-52204	PUSH BUTTON UA I
157A	1662-52203	PUSH BUTTON BK IB
163	2219-8284	METAL FITTING
171	2240-7370	HOLDER
188	2216-7195	SHIELD PLATE
195	2347-R0126082	SCREW (2.6x8mm)



PARTS LIST

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1	F511-454	CHASSIS ASS'Y	25	FD38M-22	PLAY ARM ASS'Y
2	F517-049	IDLER ASS'Y	26	FD38S-21	SWITCH ARM, REC
3	F564-258	REEL MOTOR	27	FD38T-12B	SWITCH ARM, PACK
4	F612-109	CHASSIS BASE ASS'Y	28	FD38U-12	SWITCH ARM, METAL
5	F623-037	REEL BASE ASS'Y	29	FC40N-32	SPRING, CASSETTE
6	F765-252	SOLENOID ASS'Y	30	FR19V-22C	FLYWHEEL ASS'Y
7	FG114-15	SCREW (2.6 x 4 mm)	31	FD36H-12	HOLD LEVER
8	FG114-20	SCREW (2.6 x 6 mm)	32	FF16K-11	MAIN BELT
9	FJ111-17	NON-METAL WASHER (1.7 x 0.25 mm)	33	FR20L-21A	PINCH ROLLER
10	PL366-11	PLUNGER	34	FJ111-30	NON-METAL WASHER (2.6 x 0.25 mm)
11	UJ12V-11	NON-METAL WASHER (2.1 x 0.25 mm)	35	FJ141-11A	OIL SEAL (2.4 x 0.25 mm)
12	F513-604	PLATE HEAD ASS'Y	36	KG194-11	SCREW (3.0 x 5 mm)
13	FC38N-D4	HEAD BASE	37	FK22E-11	HOLD SPRING
14	FD33C-11	HEAD SPACER	38	FK22V-15	EJECT PREVENTION SPRING
15	FG137-18	SCREW (2 x 9 mm)	39	UG17L-11	SCREW (2 x 15 mm)
16	FJ111-18	NON-METAL WASHER (2.1 x 0.25mm)	40	UG12H-14	SCREW (2.6 x 8 mm)
17	FK21U-11	SPRING, AZIMUTH	41	FF16N-13	RUBBER BRAKE
18	FK22L-11A	HEAD BASE SPRING	42	F567-381	RELAY P. C. BOARD ASS'Y
19	FU18K-13	REC/PB HEAD	43	UE16E-11	PUSH SWITCH
20	FU192-11	ERASE HEAD	44	AZ15S-00	LEAF SWITCH
21	WH50S-06	WIRE CONNECTOR	45	UG17H-11	SCREW (2.6 x 23.5 mm)
22	WH42S-00	WIRE CONNECTOR	46	FK22G-14	PLAY ARM SPRING
23	F525-185	CAPSTAN MOTOR ASS'Y	47	FC39M-68	EJECT PREVENTION ARM
24	FD39C-54	CAM GEAR	48	UG15S-11A	SCREW (7.7mm)

A B C D E

1 EXPLODED VIEW

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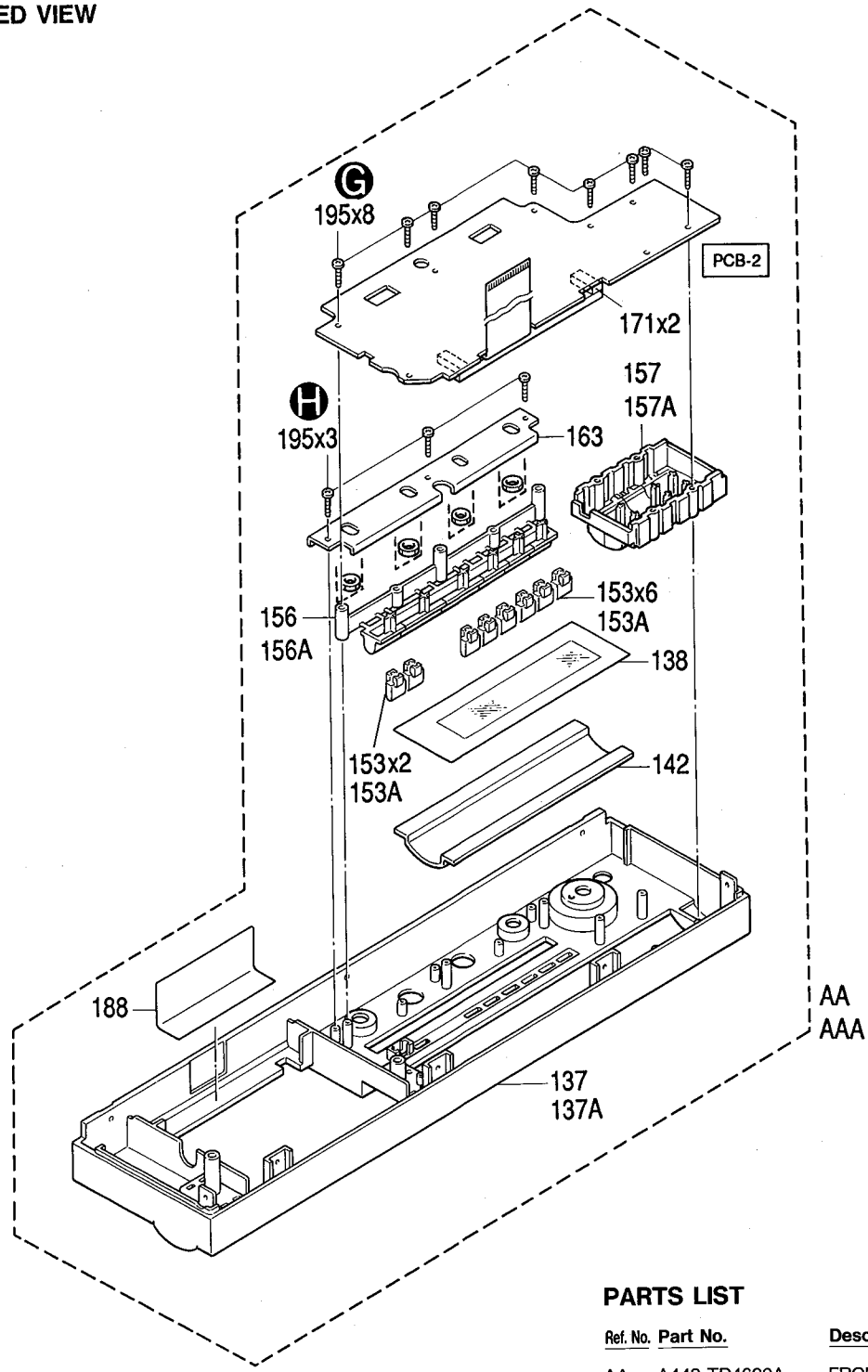
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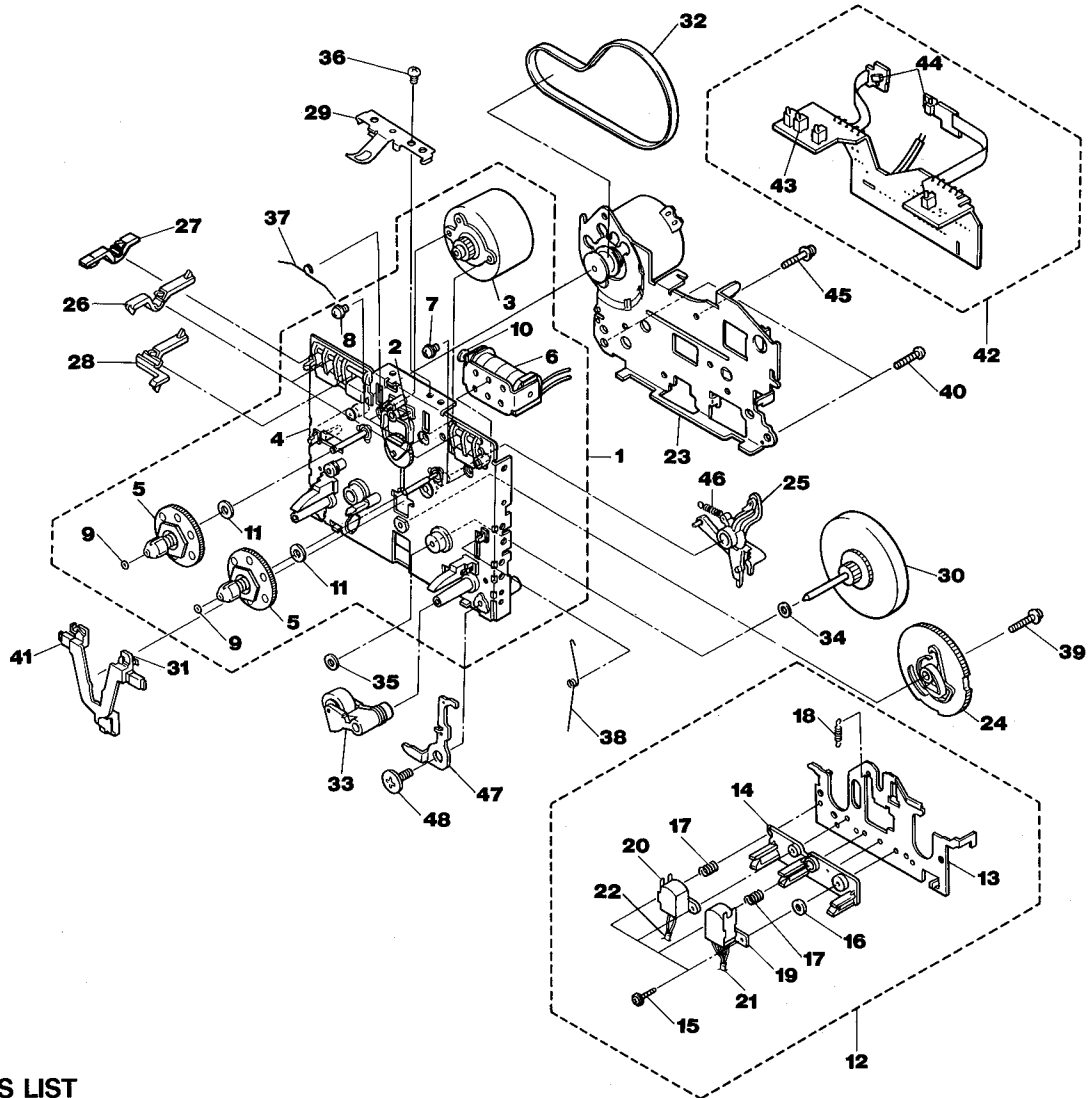
7



PARTS LIST

Ref. No.	Part No.	Description
AA	A442-TD4600A	FRONT PANEL ASS'Y UA I
AAA	A442-TD4600B	FRONT PANEL ASS'Y BK IB
137	1442-24409	PANEL UA I
137A	1442-24403	PANEL BK IB
138	1511-19807	PLATE
142	1532-17505	WINDOW
153	1662-52303	PUSH BUTTON UA I
153A	1662-52301	PUSH BUTTON BK IB
156	1662-58502	PUSH BUTTON UA I
156A	1662-58501	PUSH BUTTON BK IB
157	1662-52204	PUSH BUTTON UA I
157A	1662-52203	PUSH BUTTON BK IB
163	2219-8284	METAL FITTING
171	2240-7370	HOLDER
188	2216-7195	SHIELD PLATE
195	2347-R0126082	SCREW (2.6×8mm)

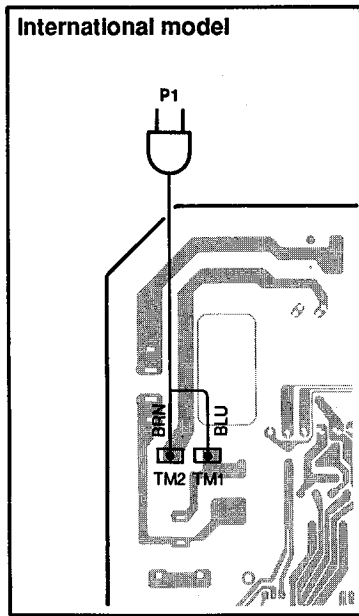
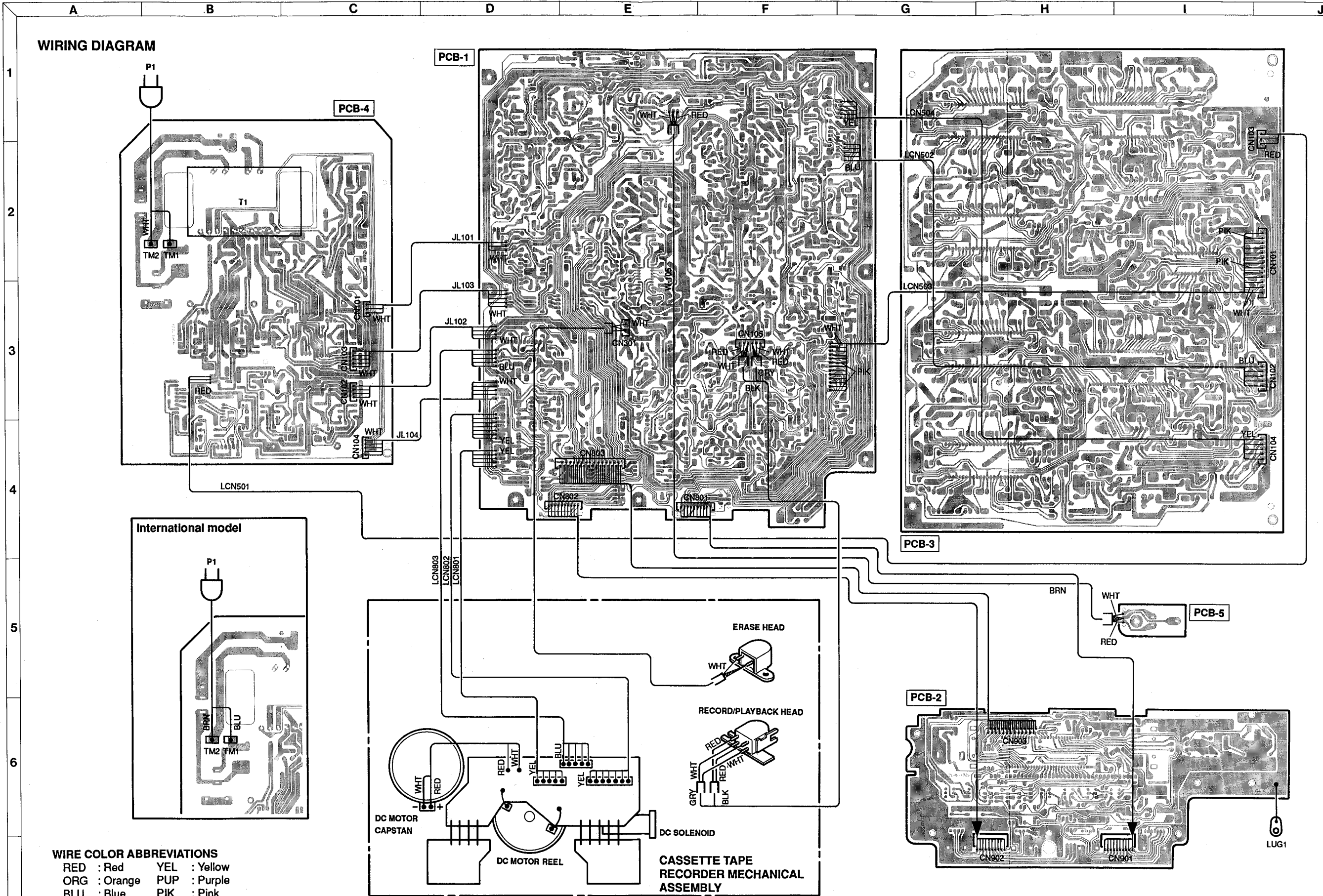
CASSETTE TAPE RECORDER MECHANISM EXPLODED VIEW



PARTS LIST

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1	F511-454	CHASSIS ASS'Y	25	FD38M-22	PLAY ARM ASS'Y
2	F517-049	IDLER ASS'Y	26	FD38S-21	SWITCH ARM, REC
3	F564-258	REEL MOTOR	27	FD38T-12B	SWITCH ARM, PACK
4	F612-109	CHASSIS BASE ASS'Y	28	FD38U-12	SWITCH ARM, METAL
5	F623-037	REEL BASE ASS'Y	29	FC40N-32	SPRING, CASSETTE
6	F765-252	SOLENOID ASS'Y	30	FR19V-22C	FLYWHEEL ASS'Y
7	FG114-15	SCREW (2.6 x 4 mm)	31	FD36H-12	HOLD LEVER
8	FG114-20	SCREW (2.6 x 6 mm)	32	FF16K-11	MAIN BELT
9	FJ111-17	NON-METAL WASHER (1.7 x 0.25 mm)	33	FR20L-21A	PINCH ROLLER
10	PL366-11	PLUNGER	34	FJ111-30	NON-METAL WASHER (2.6 x 0.25 mm)
11	UJ12V-11	NON-METAL WASHER (2.1 x 0.25 mm)	35	FJ141-11A	OIL SEAL (2.4 x 0.25 mm)
12	F513-604	PLATE HEAD ASS'Y	36	KG194-11	SCREW (3.0 x 5 mm)
13	FC38N-D4	HEAD BASE	37	FK22E-11	HOLD SPRING
14	FD33C-11	HEAD SPACER	38	FK22V-15	EJECT PREVENTION SPRING
15	FG137-18	SCREW (2 x 9 mm)	39	UG17L-11	SCREW (2 x 15 mm)
16	FJ111-18	NON-METAL WASHER (2.1 x 0.25mm)	40	UG12H-14	SCREW (2.6 x 8 mm)
17	FK21U-11	SPRING, AZIMUTH	41	FF16N-13	RUBBER BRAKE
18	FK22L-11A	HEAD BASE SPRING	42	F567-381	RELAY P. C. BOARD ASS'Y
19	FU18K-13	REC/PB HEAD	43	UE16E-11	PUSH SWITCH
20	FU192-11	ERASE HEAD	44	AZ15S-00	LEAF SWITCH
21	WH50S-06	WIRE CONNECTOR	45	UG17H-11	SCREW (2.6 x 23.5 mm)
22	WH42S-00	WIRE CONNECTOR	46	FK22G-14	PLAY ARM SPRING
23	F525-185	CAPSTAN MOTOR ASS'Y	47	FC39M-68	EJECT PREVENTION ARM
24	FD39C-54	CAM GEAR	48	UG15S-11A	SCREW (7.7mm)

WIRING DIAGRAM



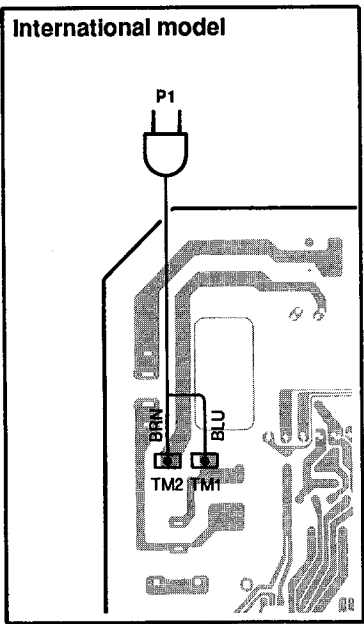
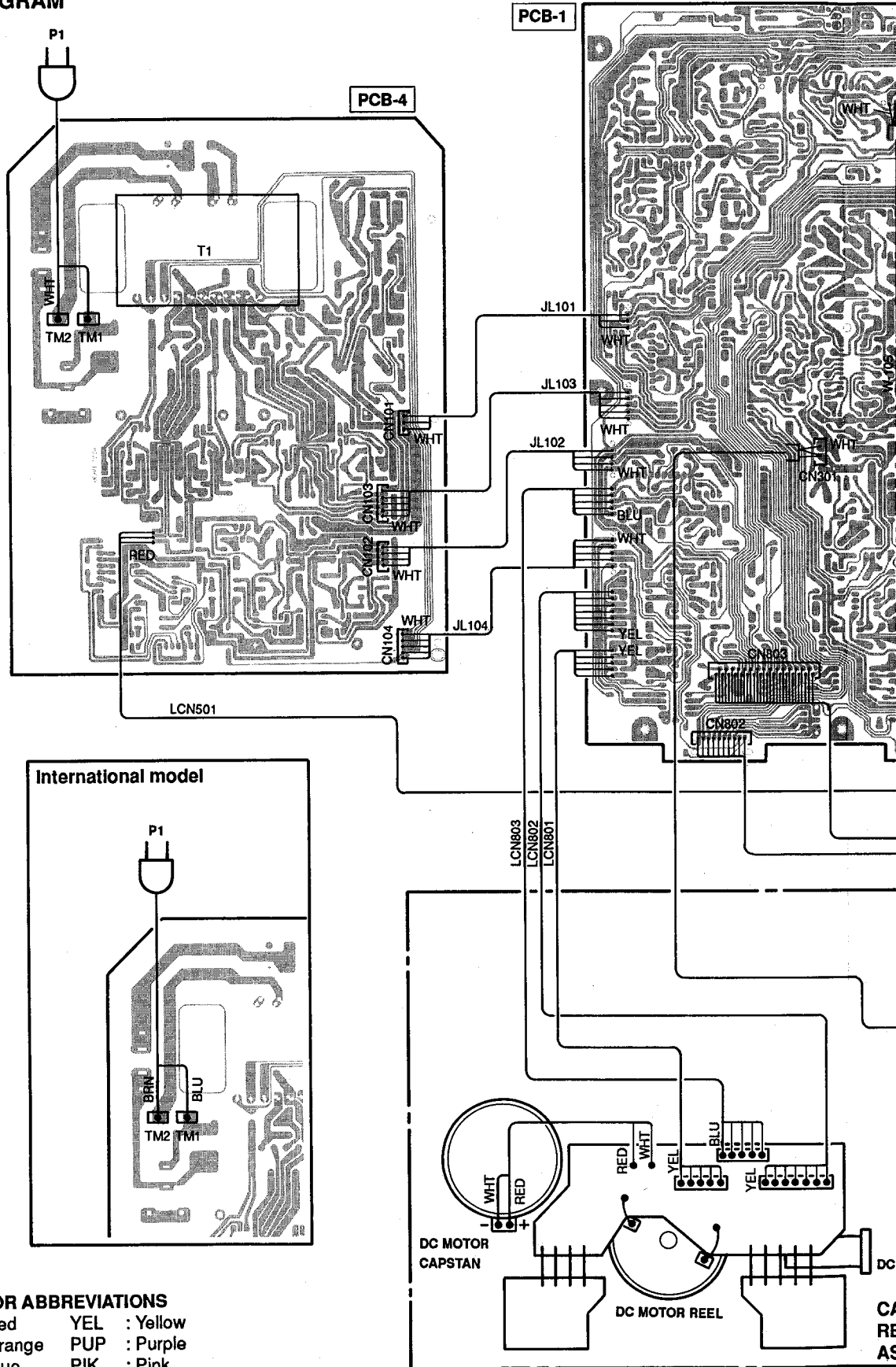
WIRE COLOR ABBREVIATIONS

- | | |
|--------------|--------------|
| RED : Red | YEL : Yellow |
| ORG : Orange | PUP : Purple |
| BLU : Blue | PIK : Pink |
| WHT : White | GRY : Gray |
| GRN : Green | BRN : Brown |
| BLK : Black | |

WIRING DIAGRAM

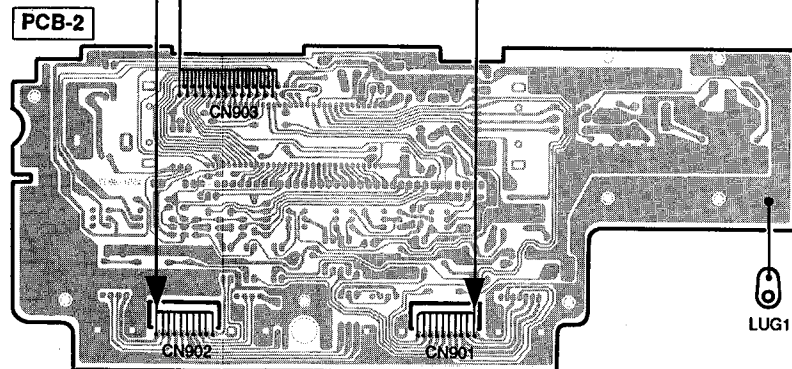
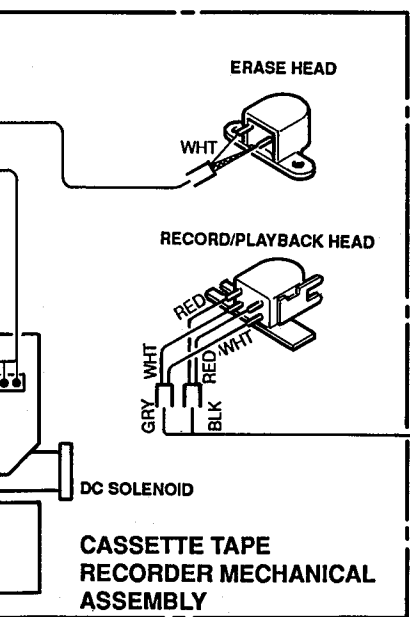
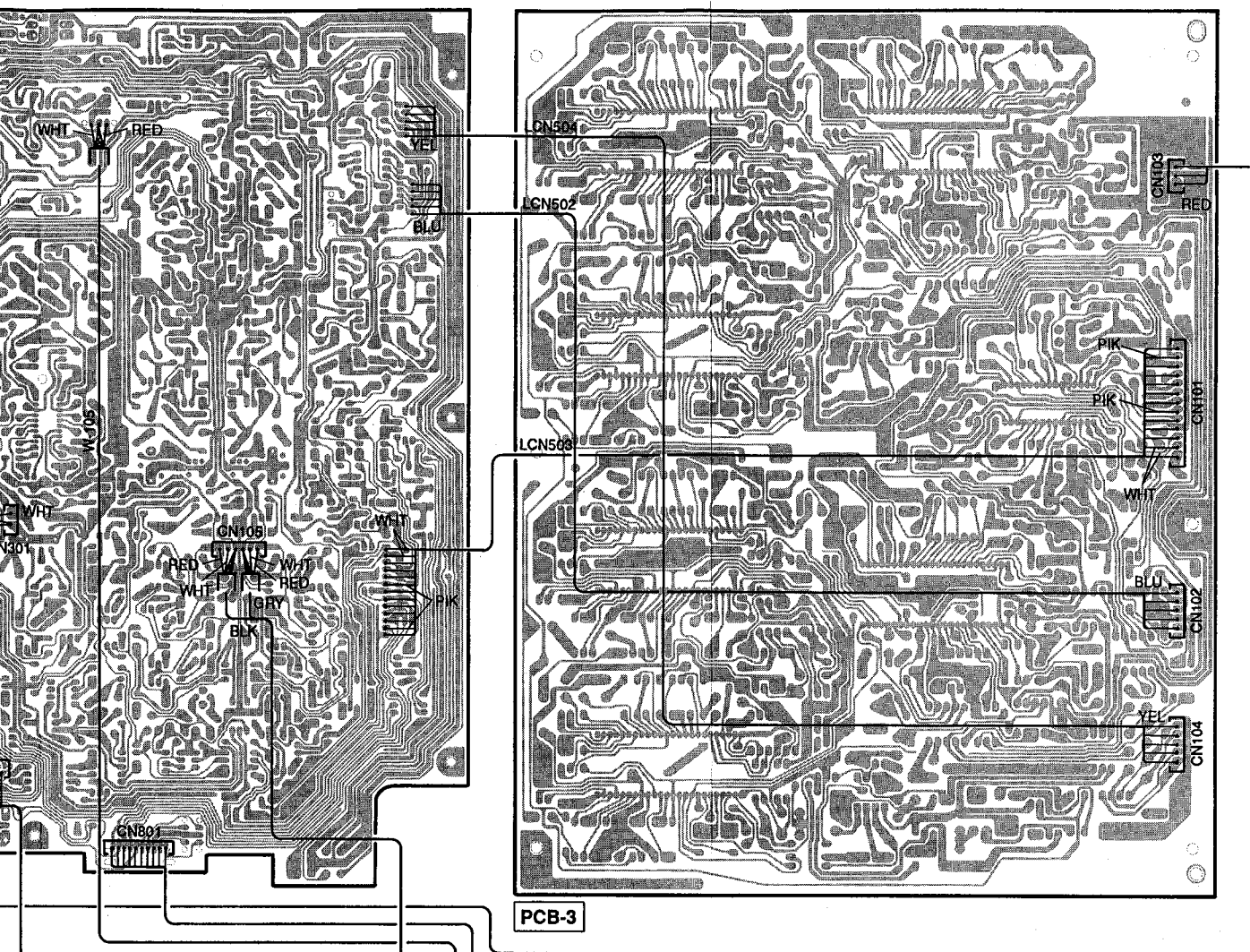
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A B C D E



- WIRE COLOR ABBREVIATIONS**
- | | |
|--------------|--------------|
| RED : Red | YEL : Yellow |
| ORG : Orange | PUR : Purple |
| BLU : Blue | PIK : Pink |
| WHT : White | GRY : Gray |
| GRN : Green | BRN : Brown |
| BLK : Black | |

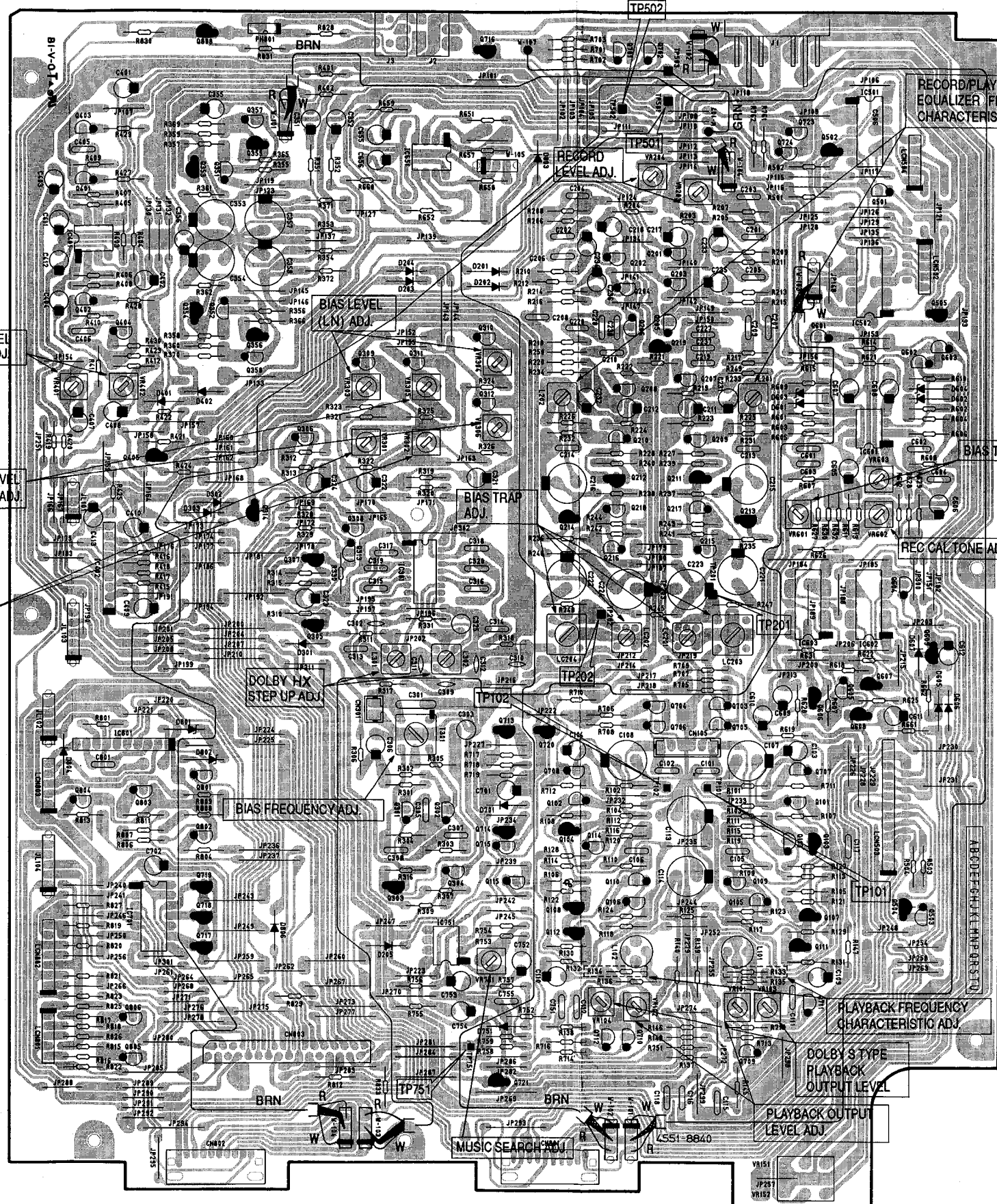
E F G H I J



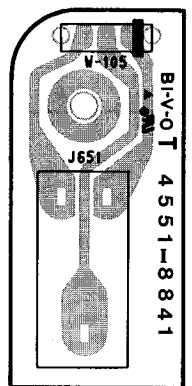
A B C D E F G H I J

P. C. BOARDS (1)

PCB-1 Main P. C. Board



PCB-5 Headphone P. C. Board



WIRE COLOR ABBREVIATIONS

- R : Red
- W : White
- BRN : Brown

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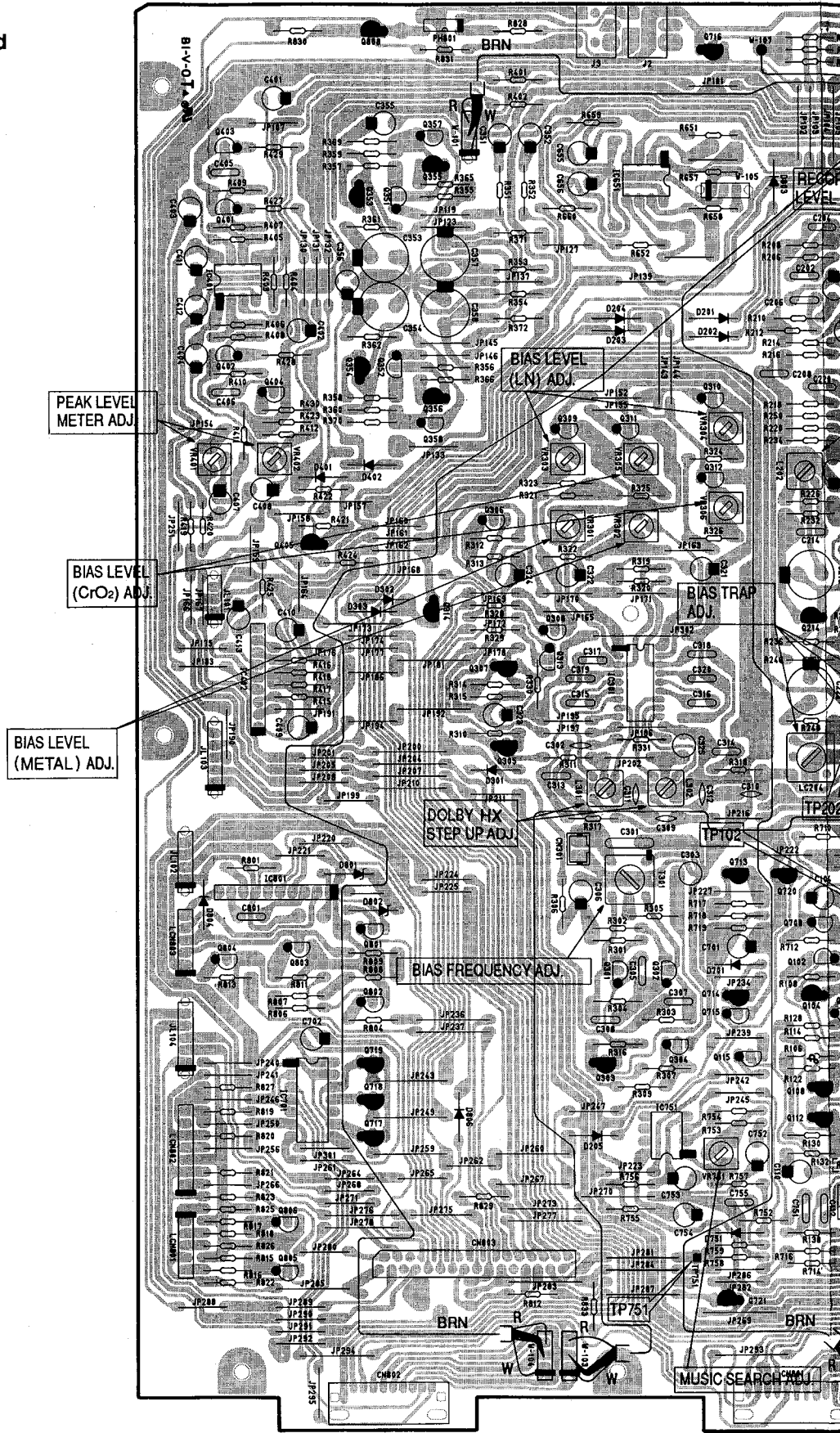
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P. C. BOARDS (1)

PCB-1 Main P. C. Board

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PEAK LEVEL METER ADJ.

BIAS LEVEL (CrO₂) ADJ.

BIAS LEVEL (METAL) ADJ.

DOLBY HX STEP UP ADJ.

BIAS FREQUENCY ADJ.

MUSIC SEARCH ADJ.

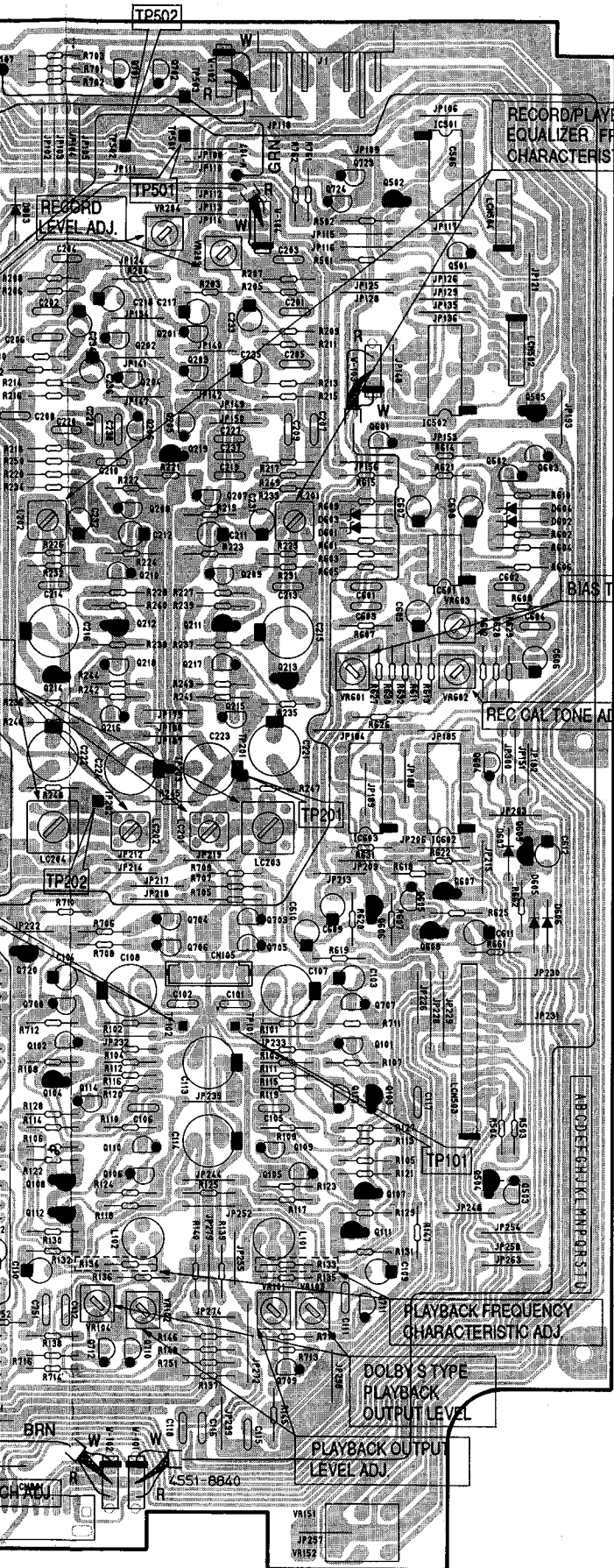
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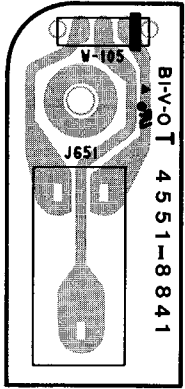
H

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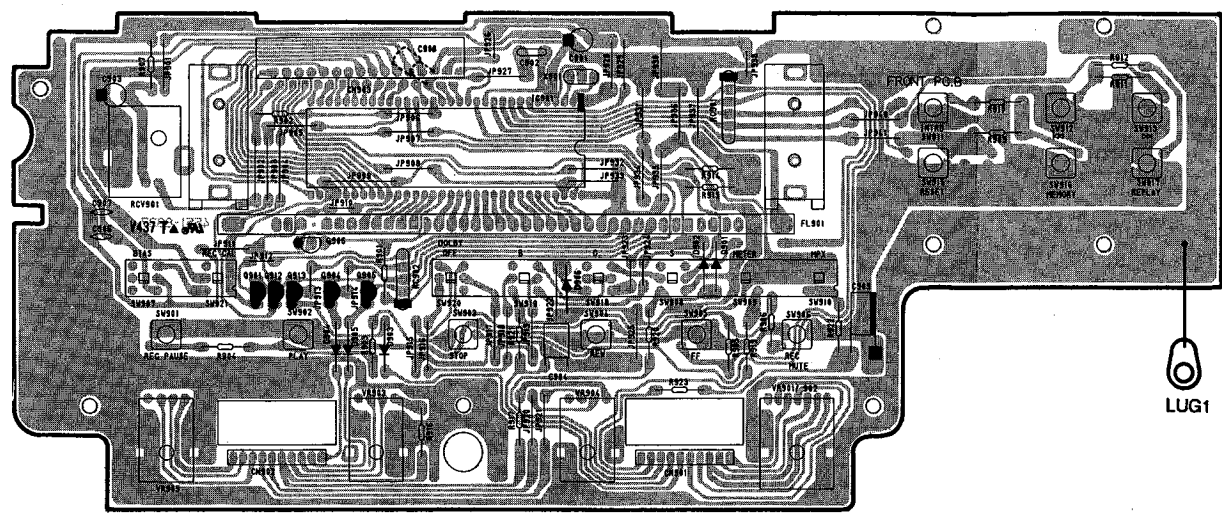
PCB-5 Headphone P. C. Board



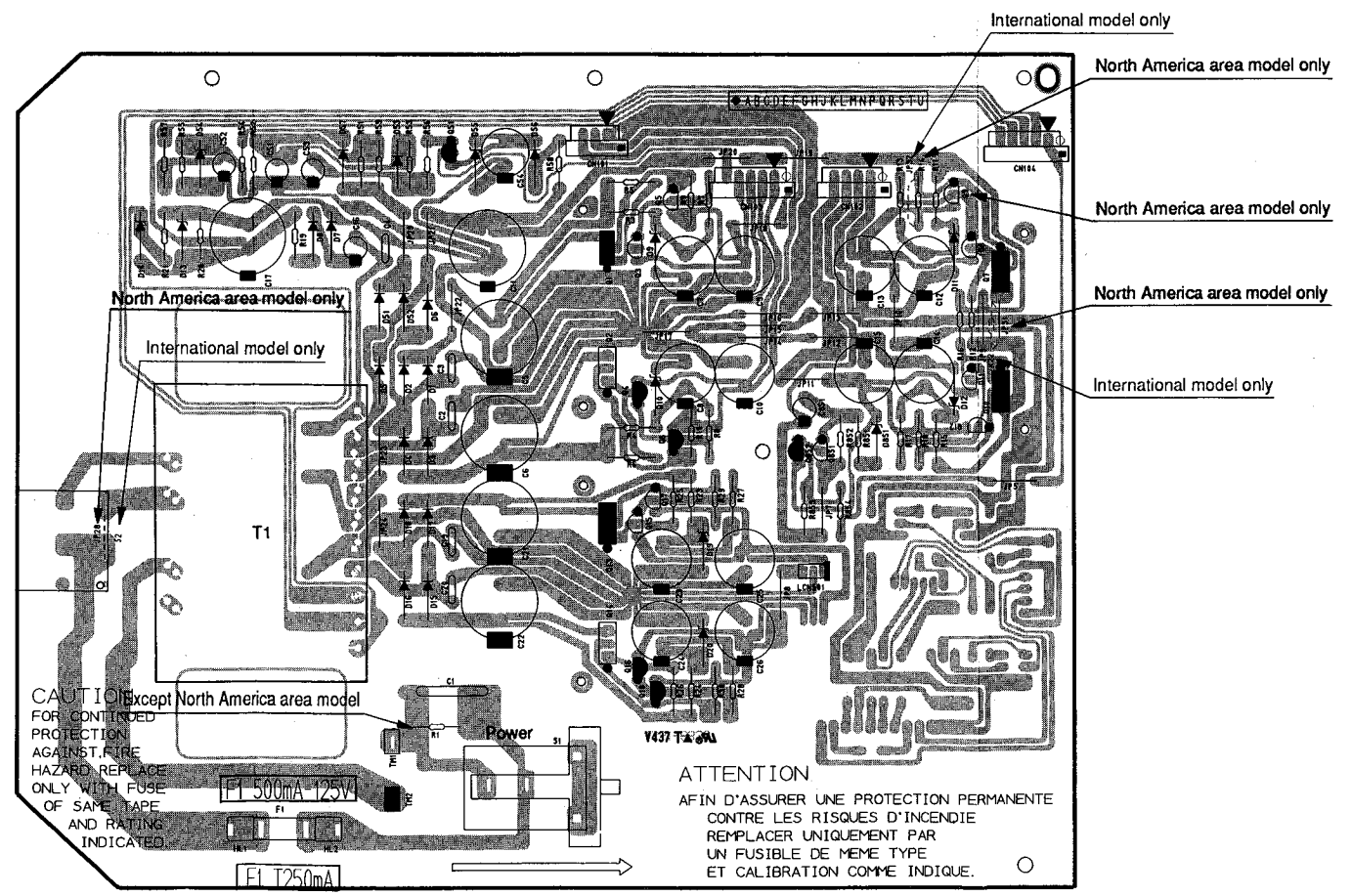
WIRE COLOR ABBREVIATIONS

- R : Red
- W : White
- BRN : Brown

P. C. BOARDS (2)



PCB-4
Power P. C. Board



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P. C. BOARDS (2)

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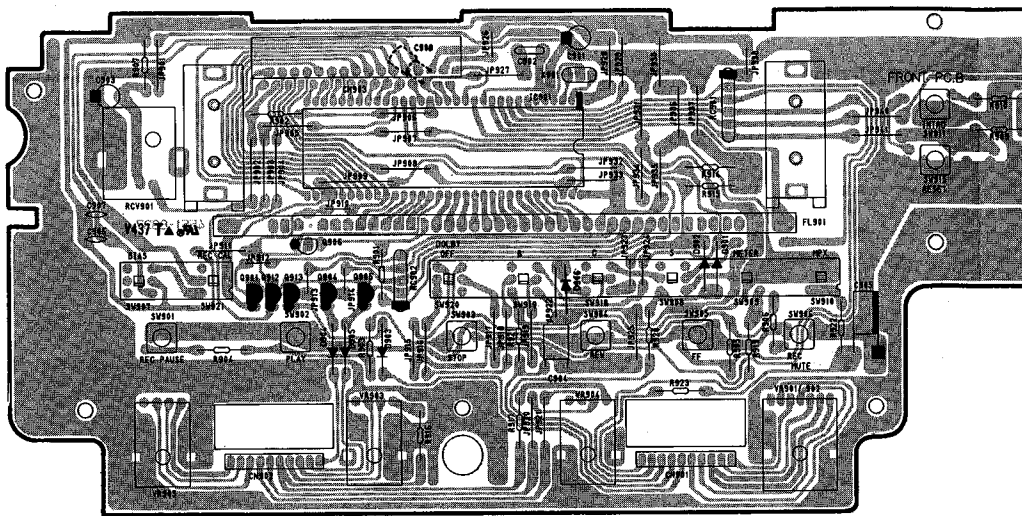
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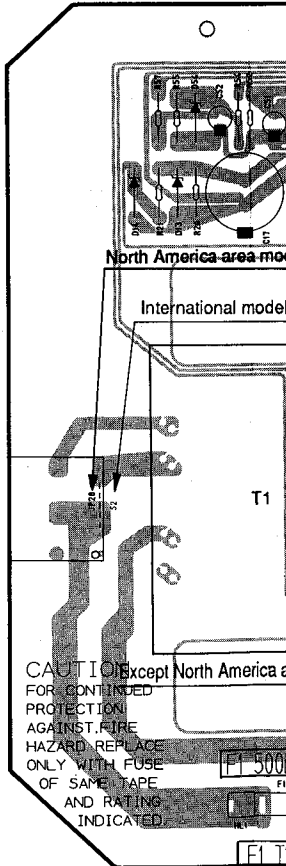
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PCB-4

Power P. C. Board



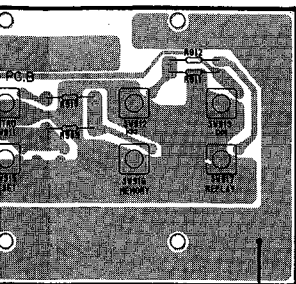
CAUTION Except North America area
 FOR CONTINUED
 PROTECTION
 AGAINST FIRE
 HAZARD REPLACE
 ONLY WITH FUSE
 OF SAME TYPE
 AND RATING
 INDICATED

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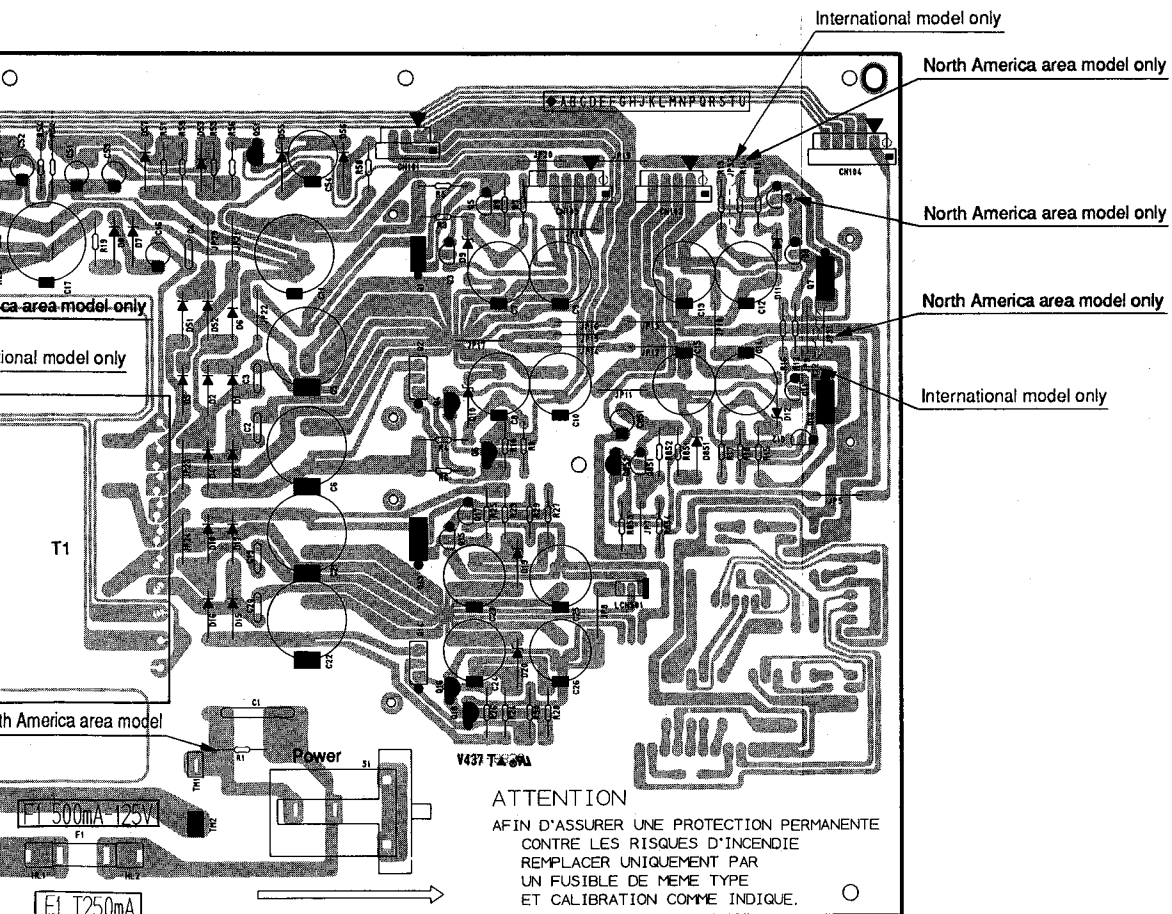
F1

E F G H I J



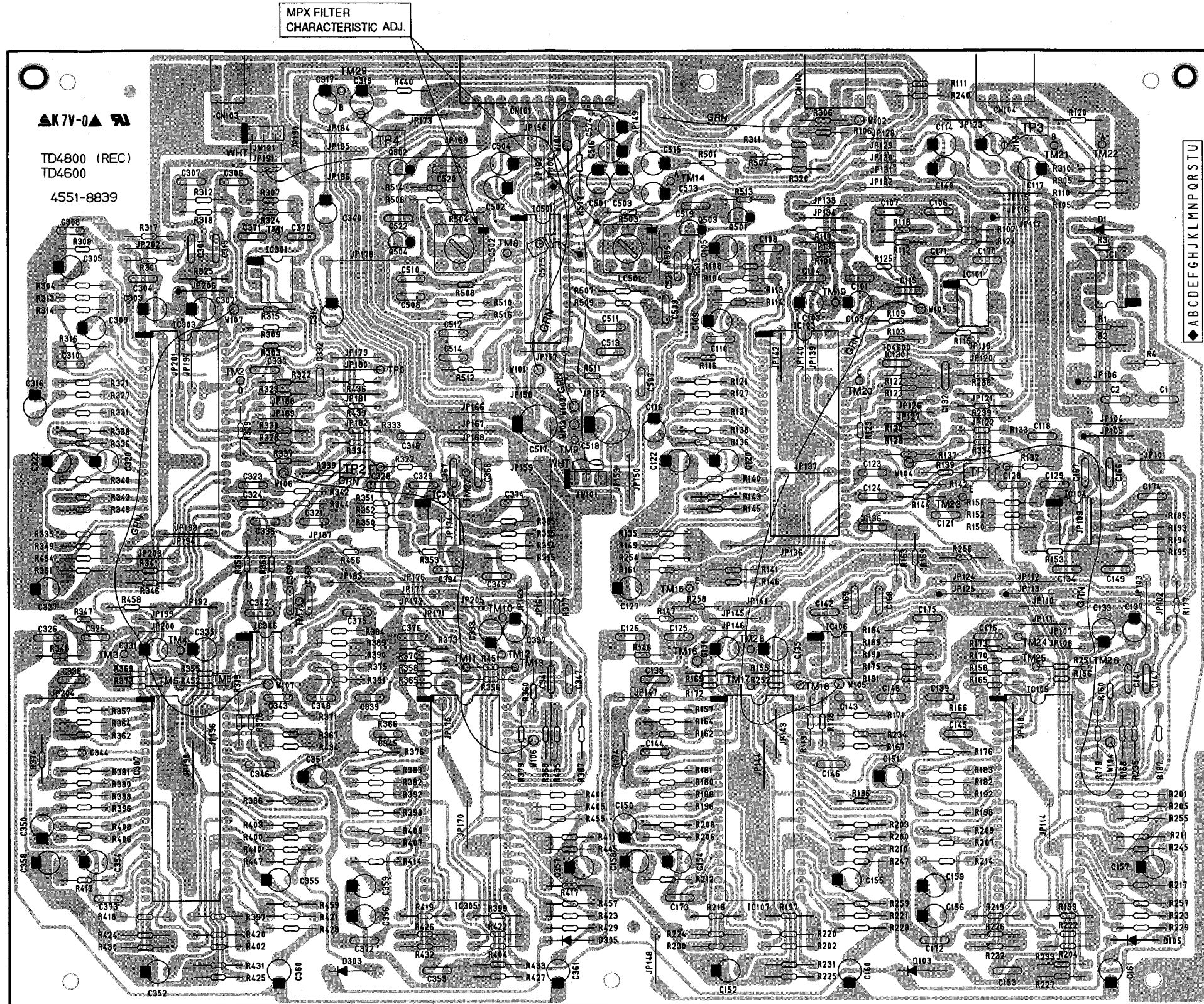
PCB-2

Front P. C. Board



P. C. BOARDS (3)

PCB-3 Dolby NR P. C. Board

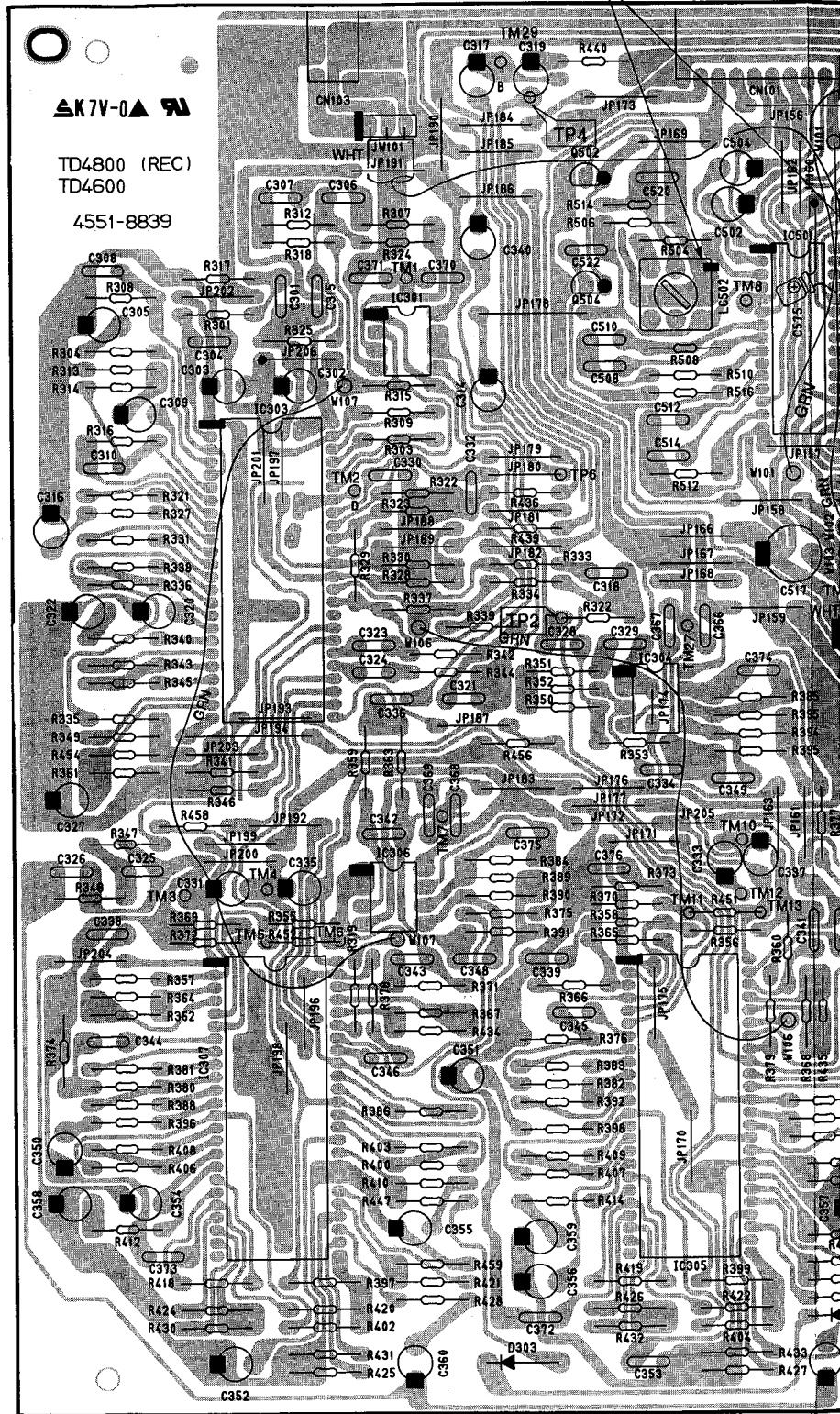


A B C D E

P. C. BOARDS (3)

PCB-3 Dolby NR P. C. Board

MPX FILTER CHARACTERISTIC ADJ.



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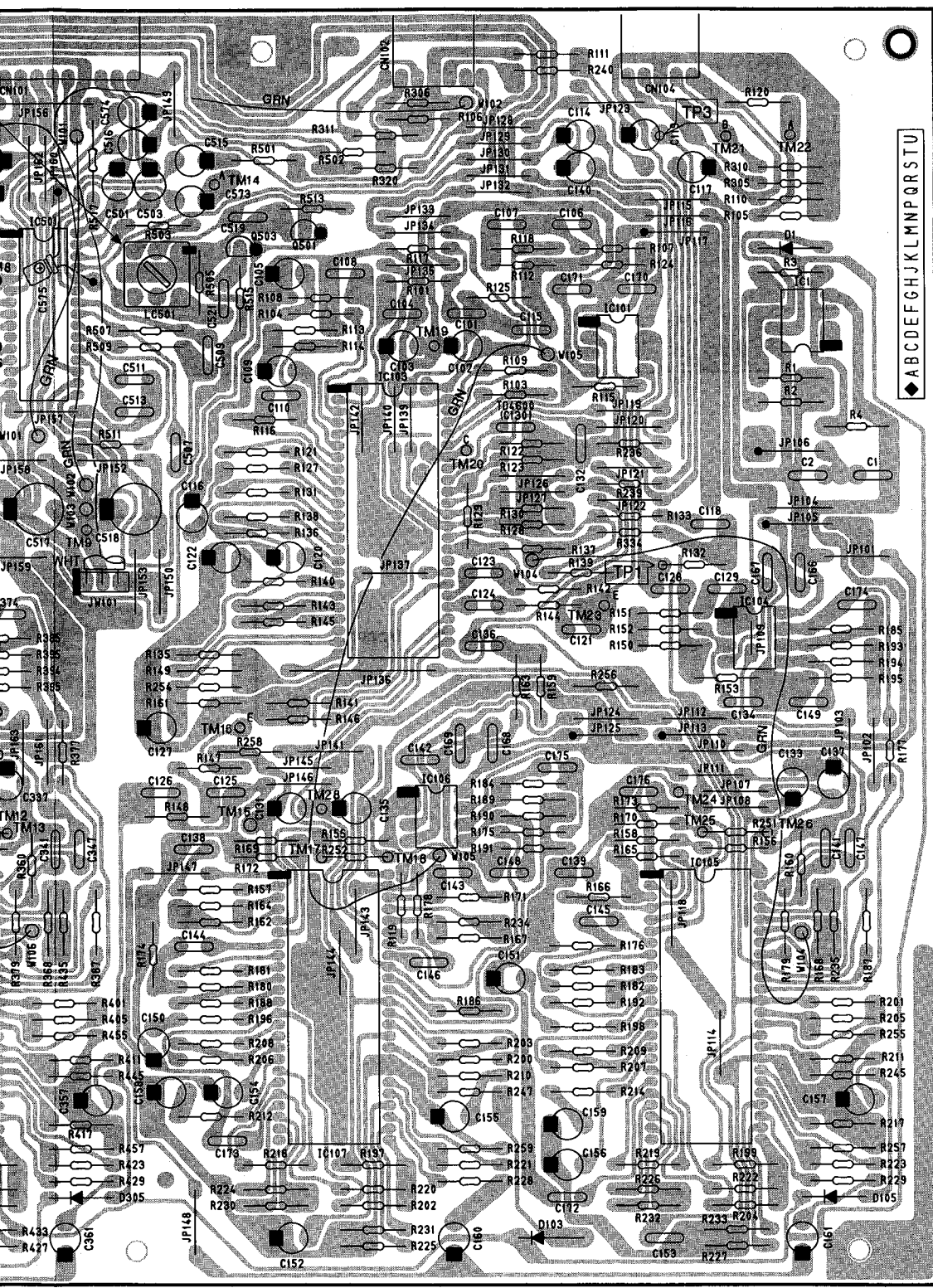
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ELECTRICAL PARTS LIST

Ser. No.	Ref. No.	Part No.	Description	Ser. No.	Ref. No.	Part No.	Description
PCB-1 MAIN P. C. BOARD							
CAPACITORS							
427	C101	5359-4715851	CAP,PPP 470P	542	C325	5342-106D041	CAP,ELE BP 10 μ /25V
427	C102	5359-4715851	CAP,PPP 470P	914	C351	5345-225F0951	CAP,MINI ELE 2.2 μ /50V
415	C103	5345-106C0951	CAP,MINI ELE 10 μ /16V	914	C352	5345-225F0951	CAP,MINI ELE 2.2 μ /50V
415	C104	5345-106C0951	CAP,MINI ELE 10 μ /16V	916	C353	5345-107B0951	CAP,MINI ELE 100 μ /10V
423	C105	5359-8225851	CAP,PPP 8200P	916	C354	5345-107B0951	CAP,MINI ELE 100 μ /10V
423	C106	5359-8225851	CAP,PPP 8200P	916	C355	5345-107B0951	CAP,MINI ELE 100 μ /10V
416	C107	5345-337A0952	CAP,MINI ELE 330 μ /6.3V	916	C356	5345-107B0951	CAP,MINI ELE 100 μ /10V
416	C108	5345-337A0952	CAP,MINI ELE 330 μ /6.3V	917	C357	5345-227C041	CAP,MINI ELE 220 μ /16V
415	C109	5345-106C0951	CAP,MINI ELE 10 μ /16V	917	C358	5345-227C041	CAP,MINI ELE 220 μ /16V
415	C110	5345-106C0951	CAP,MINI ELE 10 μ /16V	714	C401	5345-105F041	CAP,MINI ELE 1 μ /50V
424	C111	5359-1825851	CAP,PPP 1800P	714	C402	5345-105F041	CAP,MINI ELE 1 μ /50V
424	C112	5359-1825851	CAP,PPP 1800P	712	C403	5345-475F041	CAP,MINI ELE 4.7 μ /50V
420	C113	5345-477C041	CAP,MINI ELE 470 μ /16V	712	C404	5345-475F041	CAP,MINI ELE 4.7 μ /50V
420	C114	5345-477C041	CAP,MINI ELE 470 μ /16V	716	C405	5359-S010J222	CAP,PPP 2200P
425	C115	5359-1225851	CAP,PPP 1200P	716	C406	5359-S010J222	CAP,PPP 2200P
425	C116	5359-1225851	CAP,PPP 1200P	712	C407	5345-475F041	CAP,MINI ELE 4.7 μ /50V
425	C117	5359-1225851	CAP,PPP 1200P	712	C408	5345-475F041	CAP,MINI ELE 4.7 μ /50V
425	C118	5359-1225851	CAP,PPP 1200P	712	C409	5345-475F041	CAP,MINI ELE 4.7 μ /50V
485	C201	5359-S010J152	CAP,PPP 1500P	715	C411	5345-226D041	CAP,MINI ELE 22 μ /25V
485	C202	5359-S010J152	CAP,PPP 1500P	715	C412	5345-226D041	CAP,MINI ELE 22 μ /25V
484	C203	5359-S010J122	CAP,PPP 1200P	713	C413	5345-476C041	CAP,MINI ELE 47 μ /16V
484	C204	5359-S010J122	CAP,PPP 1200P	952	C601	5354-393J1HM	CAP,MYL .039 μ
486	C205	5359-S010J333	CAP,PPP .033 μ	953	C602	5359-S010J122	CAP,PPP 1200P
486	C206	5359-S010J333	CAP,PPP .033 μ	952	C603	5354-393J1HM	CAP,MYL .039 μ
487	C207	5359-S010J562	CAP,PPP 5600P	953	C604	5359-S010J122	CAP,PPP 1200P
487	C208	5359-S010J562	CAP,PPP 5600P	955	C605	5345-105F041	CAP,MINI ELE 1 μ /50V
488	C209	5359-S010J472	CAP,PPP 4700P	955	C606	5345-105F041	CAP,MINI ELE 1 μ /50V
488	C210	5359-S010J472	CAP,PPP 4700P	956	C607	5345-476D041	CAP,MINI ELE 47 μ /25V
476	C211	5345-105F0951	CAP,MINI ELE 1 μ /50V	956	C608	5345-476D041	CAP,MINI ELE 47 μ /25V
476	C212	5345-105F0951	CAP,MINI ELE 1 μ /50V	956	C609	5345-476D041	CAP,MINI ELE 47 μ /25V
491	C213	5359-S010J123	CAP,PPP .012 μ	956	C610	5345-476D041	CAP,MINI ELE 47 μ /25V
491	C214	5359-S010J123	CAP,PPP .012 μ	954	C611	5345-106C041	CAP,MINI ELE 10 μ /16V
477	C215	5345-476D0951	CAP,MINI ELE 47 μ /25V	954	C612	5345-106C041	CAP,MINI ELE 10 μ /16V
477	C216	5345-476D0951	CAP,MINI ELE 47 μ /25V	934	C655	5345-476D041	CAP,MINI ELE 47 μ /25V
482	C217	5345-225F0951	CAP,MINI ELE 2.2 μ /50V	934	C656	5345-476D041	CAP,MINI ELE 47 μ /25V
482	C218	5345-225F0951	CAP,MINI ELE 2.2 μ /50V	683	C701	5345-106F041	CAP,MINI ELE 10 μ /50V
478	C219	5359-S010J102	CAP,PPP 1000P	683	C702	5345-106F041	CAP,MINI ELE 10 μ /50V
478	C220	5359-S010J102	CAP,PPP 1000P	893	C751	5354-473J1HM	CAP,MYL .047 μ
480	C221	5345-227B0952	CAP,MINI ELE 220 μ /10V	891	C752	5345-476D041	CAP,MINI ELE 47 μ /25V
480	C222	5345-227B0952	CAP,MINI ELE 220 μ /10V	891	C753	5345-476D041	CAP,MINI ELE 47 μ /25V
481	C223	5345-227C041	CAP,MINI ELE 220 μ /16V	891	C754	5345-476D041	CAP,MINI ELE 47 μ /25V
481	C224	5345-227C041	CAP,MINI ELE 220 μ /16V	894	C755	5359-S010J822	CAP,PPP 8200P
489	C227	5359-S010J472	CAP,PPP 4700P	867	C801	5359-S010J103	CAP,PPP .01 μ
489	C228	5359-S010J472	CAP,PPP 4700P	RESISTORS			
479	C231	5359-105F0951	CAP,MINI ELE 1 μ /50V	434	R101	5135-470522	RES,CBN 1/2P 47
479	C232	5359-105F0951	CAP,MINI ELE 1 μ /50V	434	R102	5135-470522	RES,CBN 1/2P 47
483	C233	5345-684F0951	CAP,MINI ELE .68 μ /50V	435	R103	5135-124522	RES,CBN 1/2P 120K
483	C234	5345-684F0951	CAP,MINI ELE .68 μ /50V	435	R104	5135-124522	RES,CBN 1/2P 120K
475	C235	5345-224F0951	CAP,MINI ELE .22 μ /50V	436	R105	5135-272522	RES,CBN 1/2P 2.7K
475	C236	5345-224F0951	CAP,MINI ELE .22 μ /50V	436	R106	5135-272522	RES,CBN 1/2P 2.7K
490	C237	5359-S010J222	CAP,PPP 2200P	437	R107	5135-470522	RES,CBN 1/2P 47
490	C238	5359-S010J222	CAP,PPP 2200P	437	R108	5135-470522	RES,CBN 1/2P 47
547	C301	5354-S040K123	CAP,MYL .012 μ	438	R109	5135-394522	RES,CBN 1/2P 390K
556	C302	5361-100J434	CAP,CER 10P	438	R110	5135-394522	RES,CBN 1/2P 390K
542	C303	5342-106D041	CAP,ELE BP 10 μ /25V	439	R111	5135-820522	RES,CBN 1/2P 82
551	C305	5359-S010J682	CAP,PPP .6800P	439	R112	5135-820522	RES,CBN 1/2P 82
543	C306	5345-106F041	CAP,MINI ELE 10 μ /50V	441	R113	5135-124522	RES,CBN 1/2P 120K
552	C307	5359-S010J152	CAP,PPP 1500P	441	R114	5135-124522	RES,CBN 1/2P 120K
552	C308	5359-S010J152	CAP,PPP 1500P	442	R115	5135-153522	RES,CBN 1/2P 15K
557	C309	5361-1010423	CAP,CER 100P	442	R116	5135-153522	RES,CBN 1/2P 15K
557	C310	5361-1010423	CAP,CER 100P	443	R117	5135-473522	RES,CBN 1/2P 47K
558	C311	5361-4710423	CAP,CER 470P	443	R118	5135-473522	RES,CBN 1/2P 47K
558	C312	5361-4710423	CAP,CER 470P	444	R119	5135-203522	RES,CBN 1/2P 20K
559	C313	5359-S010J561	CAP,PPP 560P	444	R120	5135-203522	RES,CBN 1/2P 20K
559	C314	5359-S010J561	CAP,PPP 560P	445	R121	5135-151522	RES,CBN 1/2P 150
548	C315	5354-104593	CAP,MYL .1 μ	445	R122	5135-151522	RES,CBN 1/2P 150
548	C316	5354-104593	CAP,MYL .1 μ	446	R123	5135-820522	RES,CBN 1/2P 82
553	C317	5359-S010J103	CAP,PPP .01 μ	446	R124	5135-820522	RES,CBN 1/2P 82
553	C318	5359-S010J103	CAP,PPP .01 μ	447	R125	5135-473522	RES,CBN 1/2P 47K
554	C319	5359-S010J223	CAP,PPP .022 μ	448	R127	5135-105522	RES,CBN 1/2P 1M
554	C320	5359-S010J223	CAP,PPP .022 μ	448	R128	5135-105522	RES,CBN 1/2P 1M
543	C321	5345-106F041	CAP,MINI ELE 10 μ /50V	449	R129	5135-332522	RES,CBN 1/2P 3.3K
543	C322	5345-106F041	CAP,MINI ELE 10 μ /50V	449	R130	5135-332522	RES,CBN 1/2P 3.3K
543	C323	5345-106F041	CAP,MINI ELE 10 μ /50V	450	R131	5135-151522	RES,CBN 1/2P 150
543	C324	5345-106F041	CAP,MINI ELE 10 μ /50V	450	R132	5135-151522	RES,CBN 1/2P 150
				451	R133	5135-101522	RES,CBN 1/2P 100
				451	R134	5135-101522	RES,CBN 1/2P 100

Ser. No.	Ref. No.	Part No.	Description	Ser. No.	Ref. No.	Part No.	Description
451	R135	5135-101522	RES,CBN 1/2P 100	574	R325	5135-561522	RES,CBN 1/2P 560
451	R136	5135-101522	RES,CBN 1/2P 100	574	R326	5135-561522	RES,CBN 1/2P 560
453	R137	5135-104522	RES,CBN 1/2P 100K	575	R328	5135-471522	RES,CBN 1/2P 470
453	R138	5135-104522	RES,CBN 1/2P 100K	576	R329	5135-123522	RES,CBN 1/2P 12K
431	R139	5135-121522	RES,CBN 1/2P 120	576	R330	5135-123522	RES,CBN 1/2P 12K
431	R140	5135-121522	RES,CBN 1/2P 120	578	R331	5135-104522	RES,CBN 1/2P 100K
454	R145	5135-102522	RES,CBN 1/2P 1K	919	R351	5135-102522	RES,CBN 1/2P 1K
454	R146	5135-102522	RES,CBN 1/2P 1K	919	R352	5135-102522	RES,CBN 1/2P 1K
454	R147	5135-102522	RES,CBN 1/2P 1K	920	R353	5135-473522	RES,CBN 1/2P 47K
454	R148	5135-102522	RES,CBN 1/2P 1K	920	R354	5135-473522	RES,CBN 1/2P 47K
497	R203	5135-222522	RES,CBN 1/2P 2.2K	921	R355	5135-182522	RES,CBN 1/2P 1.8K
497	R204	5135-222522	RES,CBN 1/2P 2.2K	921	R356	5135-182522	RES,CBN 1/2P 1.8K
498	R205	5135-104522	RES,CBN 1/2P 100K	922	R357	5135-101522	RES,CBN 1/2P 100
498	R206	5135-104522	RES,CBN 1/2P 100K	922	R358	5135-101522	RES,CBN 1/2P 100
499	R207	5135-223522	RES,CBN 1/2P 2.2K	923	R359	5135-622522	RES,CBN 1/2P 6.2K
499	R208	5135-223522	RES,CBN 1/2P 2.2K	923	R360	5135-622522	RES,CBN 1/2P 6.2K
500	R209	5135-472522	RES,CBN 1/2P 4.7K	924	R361	5135-272522	RES,CBN 1/2P 2.7K
500	R210	5135-472522	RES,CBN 1/2P 4.7K	924	R362	5135-272522	RES,CBN 1/2P 2.7K
501	R211	5135-222522	RES,CBN 1/2P 2.2K	922	R365	5135-101522	RES,CBN 1/2P 100
501	R212	5135-222522	RES,CBN 1/2P 2.2K	922	R366	5135-101522	RES,CBN 1/2P 100
502	R213	5135-183522	RES,CBN 1/2P 18K	926	R369	5135-331522	RES,CBN 1/2P 330
502	R214	5135-183522	RES,CBN 1/2P 18K	926	R370	5135-331522	RES,CBN 1/2P 330
503	R215	5135-123522	RES,CBN 1/2P 12K	927	R371	5135-220522	RES,CBN 1/2P 22
503	R216	5135-123522	RES,CBN 1/2P 12K	927	R372	5135-220522	RES,CBN 1/2P 22
505	R217	5135-471522	RES,CBN 1/2P 470	719	R401	5135-472522	RES,CBN 1/2P 4.7K
505	R218	5135-471522	RES,CBN 1/2P 470	719	R402	5135-472522	RES,CBN 1/2P 4.7K
504	R219	5135-222522	RES,CBN 1/2P 2.2K	720	R403	5135-103522	RES,CBN 1/2P 10K
504	R220	5135-222522	RES,CBN 1/2P 2.2K	720	R404	5135-103522	RES,CBN 1/2P 10K
506	R221	5135-472522	RES,CBN 1/2P 4.7K	721	R405	5135-104522	RES,CBN 1/2P 100K
506	R222	5135-472522	RES,CBN 1/2P 4.7K	721	R406	5135-104522	RES,CBN 1/2P 100K
507	R223	5135-104522	RES,CBN 1/2P 100K	723	R407	5135-222522	RES,CBN 1/2P 2.2K
507	R224	5135-104522	RES,CBN 1/2P 100K	723	R408	5135-222522	RES,CBN 1/2P 2.2K
508	R225	5135-181522	RES,CBN 1/2P 180	724	R409	5135-273522	RES,CBN 1/2P 27K
508	R226	5135-181522	RES,CBN 1/2P 180	724	R410	5135-273522	RES,CBN 1/2P 27K
510	R227	5135-122522	RES,CBN 1/2P 1.2K	725	R411	5135-223522	RES,CBN 1/2P 2.2K
510	R228	5135-122522	RES,CBN 1/2P 1.2K	725	R412	5135-223522	RES,CBN 1/2P 2.2K
509	R231	5135-821522	RES,CBN 1/2P 820	726	R415	5135-334522	RES,CBN 1/2P 330K
509	R232	5135-821522	RES,CBN 1/2P 820	726	R416	5135-334522	RES,CBN 1/2P 330K
514	R233	5135-272522	RES,CBN 1/2P 2.7K	720	R417	5135-103522	RES,CBN 1/2P 10K
514	R234	5135-272522	RES,CBN 1/2P 2.7K	720	R418	5135-103522	RES,CBN 1/2P 10K
510	R235	5135-122522	RES,CBN 1/2P 1.2K	727	R419	5135-331522	RES,CBN 1/2P 330
510	R236	5135-122522	RES,CBN 1/2P 1.2K	727	R420	5135-331522	RES,CBN 1/2P 330
512	R237	5135-104522	RES,CBN 1/2P 100K	723	R421	5135-222522	RES,CBN 1/2P 2.2K
512	R238	5135-104522	RES,CBN 1/2P 100K	719	R422	5135-472522	RES,CBN 1/2P 4.7K
513	R239	5135-151522	RES,CBN 1/2P 150	719	R423	5135-472522	RES,CBN 1/2P 4.7K
513	R240	5135-151522	RES,CBN 1/2P 150	728	R424	5135-102522	RES,CBN 1/2P 1K
516	R241	5135-820522	RES,CBN 1/2P 82	722	R425	5135-100522	RES,CBN 1/2P 10
516	R242	5135-820522	RES,CBN 1/2P 82	719	R427	5135-472522	RES,CBN 1/2P 4.7K
495	R243	5135-473522	RES,CBN 1/2P 47K	719	R428	5135-472522	RES,CBN 1/2P 4.7K
495	R244	5135-473522	RES,CBN 1/2P 47K	719	R429	5135-472522	RES,CBN 1/2P 4.7K
493	△R245	5102-1014715	RES,FUSE 100	719	R430	5135-472522	RES,CBN 1/2P 4.7K
493	△R246	5102-1014715	RES,FUSE 100	648	R501	5135-473522	RES,CBN 1/2P 47K
517	R247	5135-331522	RES,CBN 1/2P 330	648	R502	5135-473522	RES,CBN 1/2P 47K
517	R248	5135-331522	RES,CBN 1/2P 330	647	R503	5135-103522	RES,CBN 1/2P 10K
518	R249	5135-153522	RES,CBN 1/2P 15K	647	R504	5135-103522	RES,CBN 1/2P 10K
518	R250	5135-153522	RES,CBN 1/2P 15K	958	R601	5135-393522	RES,CBN 1/2P 39K
561	R301	5135-6R8522	RES,CBN 1/2P 6.8	958	R602	5135-393522	RES,CBN 1/2P 39K
561	R302	5135-6R8522	RES,CBN 1/2P 6.8	959	R603	5135-472522	RES,CBN 1/2P 4.7K
563	R303	5135-184522	RES,CBN 1/2P 180K	959	R604	5135-472522	RES,CBN 1/2P 4.7K
563	R304	5135-184522	RES,CBN 1/2P 180K	960	R605	5135-104522	RES,CBN 1/2P 100K
569	R305	5135-470522	RES,CBN 1/2P 47	960	R606	5135-104522	RES,CBN 1/2P 100K
538!	R306	5102-6804715	RES,FUSE 68	961	R607	5135-102522	RES,CBN 1/2P 1K
564	R307	5135-103522	RES,CBN 1/2P 10K	961	R608	5135-102522	RES,CBN 1/2P 1K
564	R309	5135-103522	RES,CBN 1/2P 10K	962	R609	5135-122522	RES,CBN 1/2P 1.2K
565	R310	5135-473522	RES,CBN 1/2P 47K	962	R610	5135-122522	RES,CBN 1/2P 1.2K
562	R311	5135-220522	RES,CBN 1/2P 22	963	R611	5135-393522	RES,CBN 1/2P 39K
566	R312	5135-472522	RES,CBN 1/2P 4.7K	966	R612	5135-333522	RES,CBN 1/2P 33K
567	R313	5135-822522	RES,CBN 1/2P 8.2K	964	R613	5135-103522	RES,CBN 1/2P 10K
566	R314	5135-472522	RES,CBN 1/2P 4.7K	965	R614	5135-103522	RES,CBN 1/2P 10K
567	R315	5135-822522	RES,CBN 1/2P 8.2K	967	R615	5135-220522	RES,CBN 1/2P 22
564	R316	5135-103522	RES,CBN 1/2P 10K	969	R617	5135-473522	RES,CBN 1/2P 47K
568	R317	5135-154522	RES,CBN 1/2P 150K	969	R618	5135-473522	RES,CBN 1/2P 47K
568	R318	5135-154522	RES,CBN 1/2P 150K	967	R619	5135-220522	RES,CBN 1/2P 22
571	R319	5135-333522	RES,CBN 1/2P 33K	967	R620	5135-220522	RES,CBN 1/2P 22
571	R320	5135-333522	RES,CBN 1/2P 33K	967	R621	5135-220522	RES,CBN 1/2P 22
572	R321	5135-102522	RES,CBN 1/2P 1K	969	R622	5135-473522	RES,CBN 1/2P 47K
572	R322	5135-102522	RES,CBN 1/2P 1K	969	R625	5135-473522	RES,CBN 1/2P 47K
577	R323	5135-121522	RES,CBN 1/2P 120	964	R626	5135-103522	RES,CBN 1/2P 10K
577	R324	5135-121522	RES,CBN 1/2P 120	968	R627	5135-153522	RES,CBN 1/2P 15K

Ser. No.	Ref. No.	Part No.	Description	Ser. No.	Ref. No.	Part No.	Description
968	R628	5135-153522	RES,CBN 1/2P 15K	671	IC701	5654-TC4011BP	IC,DIGITAL
970	R629	5135-471522	RES,CBN 1/2P 470	881	IC751	5652-NJM4558D	IC,MONO
970	R630	5135-471522	RES,CBN 1/2P 470	851	IC801	5653-BA6229	IC,LINEAR
961	R631	5135-102522	RES,CBN 1/2P 1K	TRANSISTORS			
961	R632	5135-102522	RES,CBN 1/2P 1K				
937	R651	5135-103522	RES,CBN 1/2P 10K				
937	R652	5135-103522	RES,CBN 1/2P 10K				
940	R657	5135-101522	RES,CBN 1/2P 100				
940	R658	5135-101522	RES,CBN 1/2P 100				
936	R659	5135-100522	RES,CBN 1/2P 10				
936	R660	5135-100522	RES,CBN 1/2P 10				
957	R661	5135-472522	RES,CBN 1/2P 4.7K				
957	R662	5135-472522	RES,CBN 1/2P 4.7K				
692	R701	5135-222522	RES,CBN 1/2P 2.2K				
692	R702	5135-222522	RES,CBN 1/2P 2.2K				
693	R703	5135-104522	RES,CBN 1/2P 100K				
687	R705	5135-103522	RES,CBN 1/2P 10K				
687	R706	5135-103522	RES,CBN 1/2P 10K				
689	R707	5135-392522	RES,CBN 1/2P 3.9K				
689	R708	5135-392522	RES,CBN 1/2P 3.9K				
687	R709	5135-103522	RES,CBN 1/2P 10K				
687	R710	5135-103522	RES,CBN 1/2P 10K				
690	R711	5135-223522	RES,CBN 1/2P 22K				
690	R712	5135-223522	RES,CBN 1/2P 22K				
687	R713	5135-103522	RES,CBN 1/2P 10K				
687	R714	5135-103522	RES,CBN 1/2P 10K				
687	R715	5135-103522	RES,CBN 1/2P 10K				
687	R716	5135-103522	RES,CBN 1/2P 10K				
691	R717	5135-222522	RES,CBN 1/2P 2.2K				
687	R718	5135-103522	RES,CBN 1/2P 10K				
687	R719	5135-103522	RES,CBN 1/2P 10K				
901	R751	5135-563522	RES,CBN 1/2P 56K				
898	R752	5135-104522	RES,CBN 1/2P 100K				
899	R753	5135-331522	RES,CBN 1/2P 330				
897	R754	5135-103522	RES,CBN 1/2P 10K				
899	R755	5135-331522	RES,CBN 1/2P 330				
899	R756	5135-331522	RES,CBN 1/2P 330				
902	R757	5135-332522	RES,CBN 1/2P 3.3K				
898	R758	5135-104522	RES,CBN 1/2P 100K				
903	R759	5135-471522	RES,CBN 1/2P 470				
904	R761	5135-222522	RES,CBN 1/2P 2.2K				
904	R762	5135-222522	RES,CBN 1/2P 2.2K				
871	▲R801	5102-1005116	RES,FUSE 10				
872	R804	5135-103522	RES,CBN 1/2P 10K				
873	R806	5135-5R6522	RES,CBN 1/2P 5.6				
873	R807	5135-5R6522	RES,CBN 1/2P 5.6				
873	R808	5135-5R6522	RES,CBN 1/2P 5.6				
873	R809	5135-5R6522	RES,CBN 1/2P 5.6				
872	R811	5135-103522	RES,CBN 1/2P 10K				
880	R812	5135-102522	RES,CBN 1/2P 1K				
872	R813	5135-103522	RES,CBN 1/2P 10K				
876	R815	5135-223522	RES,CBN 1/2P 22K				
876	R816	5135-223522	RES,CBN 1/2P 22K				
876	R817	5135-223522	RES,CBN 1/2P 22K				
876	R818	5135-223522	RES,CBN 1/2P 22K				
869	R819	5135-473522	RES,CBN 1/2P 47K				
869	R820	5135-473522	RES,CBN 1/2P 47K				
869	R821	5135-473522	RES,CBN 1/2P 47K				
869	R822	5135-473522	RES,CBN 1/2P 47K				
869	R823	5135-473522	RES,CBN 1/2P 47K				
874	R825	5135-471522	RES,CBN 1/2P 470				
874	R826	5135-471522	RES,CBN 1/2P 470				
869	R827	5135-473522	RES,CBN 1/2P 47K				
875	R828	5135-331522	RES,CBN 1/2P 330				
880	R829	5135-102522	RES,CBN 1/2P 1K				
868	R830	5135-392522	RES,CBN 1/2P 3.9K				
870	R831	5135-470522	RES,CBN 1/2P 47				
880	R833	5135-102522	RES,CBN 1/2P 1K				
INTEGRATED CIRCUITS							
521	IC301	5653- μ 1297CA	IC,LINEAR	402	Q101	5613-2320L(F)	XISTOR,NPN R
701	IC401	5652-NJM4558D	IC,MONO	402	Q102	5613-2320L(F)	XISTOR,NPN R
702	IC402	5653-BA6138	IC,LINEAR	401	Q103	5611-999L(F)	XISTOR,PNP R
641	IC501	5654-TC4066BP	IC,DIGITAL	401	Q104	5611-999L(F)	XISTOR,PNP R
641	IC502	5654-TC4066BP	IC,DIGITAL	402	Q105	5613-2320L(F)	XISTOR,NPN R
941	IC601	5652-NJM4558D	IC,MONO	402	Q106	5613-2320L(F)	XISTOR,NPN R
942	IC602	5654-TC4066BP	IC,DIGITAL	401	Q107	5611-999L(F)	XISTOR,PNP R
942	IC603	5654-TC4066BP	IC,DIGITAL	401	Q108	5611-999L(F)	XISTOR,PNP R
931	IC651	5653-NJM4565D	IC,LINEAR	402	Q109	5613-2320L(F)	XISTOR,NPN R
				402	Q110	5613-2320L(F)	XISTOR,NPN R
				401	Q111	5611-999L(F)	XISTOR,PNP R
				401	Q112	5611-999L(F)	XISTOR,PNP R
				403	Q113	5616-2SK246GR	FET,N-CH
				403	Q114	5616-2SK246GR	FET,N-CH
				404	Q115	5613-UN4214	XISTOR,NPN R
				463	Q201	5613-UN4214	XISTOR,NPN R
				463	Q202	5613-UN4214	XISTOR,NPN R
				463	Q203	5613-UN4214	XISTOR,NPN R
				463	Q204	5613-UN4214	XISTOR,NPN R
				463	Q205	5613-UN4214	XISTOR,NPN R
				463	Q206	5613-UN4214	XISTOR,NPN R
				464	Q207	5614-1450(T)	XISTOR,NPN A
				464	Q208	5614-1450(T)	XISTOR,NPN A
				461	Q209	5613-2320L(F)	XISTOR,NPN R
				461	Q210	5613-2320L(F)	XISTOR,NPN R
				462	Q211	5611-999L(F)	XISTOR,PNP R
				462	Q212	5611-999L(F)	XISTOR,PNP R
				462	Q213	5611-999L(F)	XISTOR,PNP R
				462	Q214	5611-999L(F)	XISTOR,PNP R
				461	Q215	5613-2320L(F)	XISTOR,NPN R
				461	Q216	5613-2320L(F)	XISTOR,NPN R
				461	Q217	5613-2320L(F)	XISTOR,NPN R
				461	Q218	5613-2320L(F)	XISTOR,NPN R
				465	Q219	5611-UN4114	XISTOR,PNP R
				525	Q301	5613-2320(F)	XISTOR,NPN R
				525	Q302	5613-2320(F)	XISTOR,NPN R
				527	Q303	5611-1309A(R)	XISTOR,PNP R
				523	Q304	5613-UN4214	XISTOR,NPN R
				526	Q305	5611-950(Y)	XISTOR,PNP R
				522	Q306	5613-2120(Y)	XISTOR,NPN R
				526	Q307	5611-950(Y)	XISTOR,PNP R
				522	Q308	5613-2120(Y)	XISTOR,NPN R
				524	Q309	5613-UN4214	XISTOR,NPN R
				524	Q310	5613-UN4214	XISTOR,NPN R
				524	Q311	5613-UN4214	XISTOR,NPN R
				524	Q312	5613-UN4214	XISTOR,NPN R
				523	Q313	5613-UN4214	XISTOR,NPN R
				528	Q314	5611-UN4114	XISTOR,PNP R
				911	Q351	5613-2320L(F)	XISTOR,NPN R
				911	Q352	5613-2320L(F)	XISTOR,NPN R
				912	Q353	5611-999L(F)	XISTOR,PNP R
				912	Q354	5611-999L(F)	XISTOR,PNP R
				912	Q355	5611-999L(F)	XISTOR,PNP R
				912	Q356	5611-999L(F)	XISTOR,PNP R
				913	Q357	5616-2SK246BL	FET,N-CH
				913	Q358	5616-2SK246BL	FET,N-CH
				705	Q401	5613-3311A(R)	XISTOR,NPN R
				705	Q402	5613-3311A(R)	XISTOR,NPN R
				705	Q403	5613-3311A(R)	XISTOR,NPN R
				705	Q404	5613-3311A(R)	XISTOR,NPN R
				704	Q405	5611-999(F)	XISTOR,PNP R
				643	Q501	5613-UN4214	XISTOR,NPN R
				644	Q502	5611-UN4114	XISTOR,PNP R
				643	Q503	5613-UN4214	XISTOR,NPN R
				644	Q504	5611-UN4114	XISTOR,PNP R
				644	Q505	5611-UN4114	XISTOR,PNP R
				944	Q601	5613-UN4214	XISTOR,NPN R
				944	Q602	5613-UN4214	XISTOR,NPN R
				944	Q603	5613-UN4214	XISTOR,NPN R
				944	Q604	5613-UN4214	XISTOR,NPN R
				944	Q605	5613-UN4214	XISTOR,NPN R
				943	Q606	5611-UN4114	XISTOR,PNP R
				943	Q607	5611-UN4114	XISTOR,PNP R
				943	Q608	5611-UN4114	XISTOR,PNP R

Ser. No.	Ref. No.	Part No.	Description
943	Q609	5611-UN4114	XISTOR,PNP R
673	Q701	5613-2878(B)	XISTOR,NPN R
673	Q702	5613-2878(B)	XISTOR,NPN R
672	Q703	5613-2240(BL)	XISTOR,NPN R
672	Q704	5613-2240(BL)	XISTOR,NPN R
672	Q705	5613-2240(BL)	XISTOR,NPN R
672	Q706	5613-2240(BL)	XISTOR,NPN R
677	Q707	5614-1450(T)	XISTOR,NPN A
677	Q708	5614-1450(T)	XISTOR,NPN A
677	Q709	5614-1450(T)	XISTOR,NPN A
677	Q710	5614-1450(T)	XISTOR,NPN A
677	Q711	5614-1450(T)	XISTOR,NPN A
677	Q712	5614-1450(T)	XISTOR,NPN A
675	Q713	5611-970(BL)	XISTOR,PNP R
676	Q714	5611-UN4114	XISTOR,PNP R
674	Q715	5613-UN4214	XISTOR,NPN R
676	Q716	5611-UN4114	XISTOR,PNP R
676	Q717	5611-UN4114	XISTOR,PNP R
676	Q718	5611-UN4114	XISTOR,PNP R
676	Q719	5611-UN4114	XISTOR,PNP R
676	Q720	5611-UN4114	XISTOR,PNP R
676	Q721	5611-UN4114	XISTOR,PNP R
673	Q723	5611-2878(B)	XISTOR,NPN R
673	Q724	5611-2878(B)	XISTOR,NPN R
857	Q801	5613-UN4214	XISTOR,NPN R
855	Q802	5613-2925(T)	XISTOR,NPN R
855	Q803	5613-2925(T)	XISTOR,NPN R
855	Q804	5613-2925(T)	XISTOR,NPN R
852	Q805	5613-3311A(R)	XISTOR,NPN R
852	Q806	5613-3311A(R)	XISTOR,NPN R
853	Q808	5611-RN2201	XISTOR,PNP R

DIODES

Ser. No.	Ref. No.	Part No.	Description
467	D201	5631-1S2473	DIODE,DET
467	D202	5631-1S2473	DIODE,DET
467	D203	5631-1S2473	DIODE,DET
467	D204	5631-1S2473	DIODE,DET
467	D205	5631-1S2473	DIODE,DET
529	D301	5631-1S2473	DIODE,DET
529	D302	5631-1S2473	DIODE,DET
529	D303	5631-1S2473	DIODE,DET
707	D401	5631-1S2473	DIODE,DET
707	D402	5631-1S2473	DIODE,DET
946	D601	5635-RD5R1EB2	DIODE,ZENER
946	D602	5635-RD5R1EB2	DIODE,ZENER
946	D603	5635-RD5R1EB2	DIODE,ZENER
946	D604	5635-RD5R1EB2	DIODE,ZENER
947	D605	5631-1S2473	DIODE,DET
947	D606	5631-1S2473	DIODE,DET
947	D607	5631-1S2473	DIODE,DET
679	D701	5631-1S2473	DIODE,DET
883	D751	5631-1S2473	DIODE,DET
860	D801	5635-HZ7C3	DIODE,ZENER
859	D802	5635-HZ5C2	DIODE,ZENER
863	D803	5631-1S2473	DIODE,DET
862	D804	5632-S5566B	DIODE,RECT
863	D806	5631-1S2473	DIODE,DET

COILS

Ser. No.	Ref. No.	Part No.	Description
409	L101	5995-S200J273	COIL W/CORE
409	L102	5995-S200J273	COIL W/CORE
469	L201	5932-11504	COIL CASE,7
469	L202	5932-11504	COIL CASE,7
532	L301	5932-11401	COIL CASE,7
532	L302	5932-11401	COIL CASE,7

CONTROLS

Ser. No.	Ref. No.	Part No.	Description
411	VR101	5101-5031934	RES,SEMI FIX 50K
411	VR102	5101-5031934	RES,SEMI FIX 50K
411	VR103	5101-5031934	RES,SEMI FIX 50K
411	VR104	5101-5031934	RES,SEMI FIX 50K
738	VR151	5113-S1101503	RES,V CBN 16 50K
738	VR152	5113-S1101503	RES,V CBN 16 50K
473	VR203	5101-20201934	RES,SEMI FIX 2K
473	VR204	5101-20201934	RES,SEMI FIX 2K
535	VR301	5101-20301934	RES,SEMI FIX 20K
535	VR302	5101-20301934	RES,SEMI FIX 20K
537	VR303	5101-20201934	RES,SEMI FIX 2K
537	VR304	5101-20201934	RES,SEMI FIX 2K

Ser. No.	Ref. No.	Part No.	Description
536	VR305	5101-50201934	RES,SEMI FIX 5K
536	VR306	5101-50201934	RES,SEMI FIX 5K
709	VR401	5101-20301934	RES,SEMI FIX 20K
709	VR402	5101-20301934	RES,SEMI FIX 20K
949	VR601	5101-50201934	RES,SEMI FIX 5K
949	VR602	5101-50201934	RES,SEMI FIX 5K
949	VR603	5101-50201934	RES,SEMI FIX 5K
885	VR751	5101-10401934	RES,SEMI FIX 100K

MISCELLANEOUS

Ser. No.	Ref. No.	Part No.	Description
782	▲J1	4484-46	PIN JACK,4P
781	J2	4451-00184	JACK,1P
781	J3	4451-00184	JACK,1P
792	JL101	4242-R0503800	JUMPER LEAD
793	JL102	4242-R0504800	JUMPER LEAD
794	JL103	4242-R0505800	JUMPER LEAD
795	JL104	4242-R0505800	JUMPER LEAD
471	LC201	5214-13802	LC COMPOSITE
471	LC202	5214-13802	LC COMPOSITE
470	LC203	5214-13901	LC COMPOSITE
470	LC204	5214-13901	LC COMPOSITE
533	T301	5923-10202	OSC COIL,10
858	PH801	5624-ON3161	PHOTO COUPLR
776	TP101	4214-132	TERMINAL
776	TP102	4214-132	TERMINAL
776	TP201	4214-132	TERMINAL
776	TP202	4214-132	TERMINAL
776	TP203	4214-132	TERMINAL
776	TP501	4214-132	TERMINAL
776	TP502	4214-132	TERMINAL
776	TP503	4214-132	TERMINAL
776	TP751	4214-132	TERMINAL
808	CN105	4443-0601102	CONNECTOR
809	CN301	4443-0201102	CONNECTOR
814	CN801	4443-00501010	CONNECTOR
814	CN802	4443-00501010	CONNECTOR
812	CN803	4443-05501032	CONNECTOR
816	LCN502	4163-01318005	CONNECTOR W/W
817	LCN503	4163-01321013	CONNECTOR W/W
818	LCN504	4163-01326005	CONNECTOR W/W
797	LCN801	4163-01301005	CONNECTOR W/W
798	LCN802	4163-01325007	CONNECTOR W/W
799	LCN803	4163-01322005	CONNECTOR W/W

PCB-2 FRONT P. C. BOARD

CAPACITORS

Ser. No.	Ref. No.	Part No.	Description
833	C901	5345-106D041	CAP,MINI ELE 10μ/25V
834	C902	5359-S010J103	CAP,PPP .01μ
832	C903	5345-476D041	CAP,MINI ELE 47μ/25V
831	C904	5342-106C041	CAP,ELE BP 10μ/16V
835	C905	5345-106D041	CAP,MINI ELE 10μ/25V
848	C906	5361-102KB	CAP,CER 1000P
848	C907	5361-102KB	CAP,CER 1000P
843	C908	5359-S010J103	CAP,PPP .01μ

RESISTORS

Ser. No.	Ref. No.	Part No.	Description
841	R901	5135-104522	RES,CBN 1/2P 100K
837	R902	5135-102522	RES,CBN 1/2P 1K
838	R903	5135-183522	RES,CBN 1/2P 18K
839	R904	5135-273522	RES,CBN 1/2P 27K
838	R905	5135-183522	RES,CBN 1/2P 18K
839	R906	5135-273522	RES,CBN 1/2P 27K
842	R907	5135-101522	RES,CBN 1/2P 100
838	R909	5135-183522	RES,CBN 1/2P 18K
839	R910	5135-273522	RES,CBN 1/2P 27K
838	R911	5135-183522	RES,CBN 1/2P 18K
839	R912	5135-273522	RES,CBN 1/2P 27K
836	R914	5135-473522	RES,CBN 1/2P 47K
836	R915	5135-473522	RES,CBN 1/2P 47K
840	R916	5135-822522	RES,CBN 1/2P 8.2K
840	R917	5135-822522	RES,CBN 1/2P 8.2K
837	R919	5135-102522	RES,CBN 1/2P 1K
837	R920	5135-102522	RES,CBN 1/2P 1K
837	R921	5135-102522	RES,CBN 1/2P 1K
837	R922	5135-102522	RES,CBN 1/2P 1K
837	R923	5135-102522	RES,CBN 1/2P 1K

Ser. No.	Ref. No.	Part No.	Description	Ser. No.	Ref. No.	Part No.	Description
INTEGRATED CIRCUIT							
821	IC901	5654-MN18787F	IC,DIGITAL	462	C122	5345-105F0951	CAP,MINI ELE 1 μ /50V
TRANSISTORS				435	C123	5359-S010J153	CAP,PPP .015 μ
823	Q901	5611-UN4114	XISTOR,PNP R	433	C124	5359-S010J332	CAP,PPP 3300P
823	Q902	5611-UN4114	XISTOR,PNP R	446	C125	5354-104593	CAP,MYL .1 μ
823	Q903	5611-UN4114	XISTOR,PNP R	443	C126	5354-473J1HM	CAP,MYL .047 μ
823	Q904	5611-UN4114	XISTOR,PNP R	463	C127	5345-474F0951	CAP,MINI ELE .47 μ /50V
823	Q905	5611-UN4114	XISTOR,PNP R	446	C128	5354-104593	CAP,MYL .1 μ
824	Q906	5613-3311A(R)	XISTOR,NPN R	433	C129	5359-S010J332	CAP,PPP 3300P
DIODES				436	C130	5359-1015851	CAP,PPP 100P
830	D901	5631-1S2473	DIODE,DET	455	C131	5345-106F041	CAP,MINI ELE 10 μ /50V
830	D902	5631-1S2473	DIODE,DET	436	C132	5359-1015851	CAP,PPP 100P
829	D903	5631-1S2473	DIODE,DET	455	C133	5345-106F041	CAP,MINI ELE 10 μ /50V
829	D904	5631-1S2473	DIODE,DET	437	C134	5359-S010J471	CAP,PPP 470P
829	D905	5631-1S2473	DIODE,DET	455	C135	5345-106F041	CAP,MINI ELE 10 μ /50V
829	D906	5631-1S2473	DIODE,DET	446	C136	5354-104593	CAP,MYL .1 μ
CONTROLS				455	C137	5345-106F041	CAP,MINI ELE 10 μ /50V
742	VR901/902	5109-S0305502	RES,V CBN 5K	439	C138	5359-S010J472	CAP,PPP 4700P
746	VR903	5109-S0402502	RES,V CBN 5K	439	C139	5359-S010J472	CAP,PPP 4700P
746	VR904	5109-S0402502	RES,V CBN 5K	459	C140	5345-106C0951	CAP,MINI ELE 10 μ /16V
746	VR905	5109-S0402502	RES,V CBN 5K	440	C141	5359-S010J681	CAP,PPP 680P
MISCELLANEOUS				437	C142	5359-S010J471	CAP,PPP 470P
827	X901	5693-FC4004A4	OSC,CER	441	C143	5359-S010J102	CAP,PPP 1000P
758	FL901	5722-050	TUBE DISPLAY	444	C144	5354-474593	CAP,MYL .47 μ
845	RC901	5212-S0305273	R COMPOSITE	444	C145	5354-474593	CAP,MYL .47 μ
846	RC902	5212-S0304104	R COMPOSITE	442	C146	5359-S010J223	CAP,PPP .022 μ
825	RCV901	6143-00802	RECEIV BLOCK	442	C147	5359-S010J223	CAP,PPP .022 μ
813	CN901	4443-00401010	CONNECTOR	438	C148	5359-S010J471	CAP,PPP 470P
813	CN902	4443-00401010	CONNECTOR	438	C149	5359-S010J471	CAP,PPP 470P
810	CN903	4443-05401032	CONNECTOR	464	C150	5345-104F0951	CAP,MINI ELE .1 μ /50V
735	SW901	4437-00604	PUSH SWITCH	464	C151	5345-104F0951	CAP,MINI ELE .1 μ /50V
735	SW902	4437-00604	PUSH SWITCH	464	C152	5345-104F0951	CAP,MINI ELE .1 μ /50V
735	SW903	4437-00604	PUSH SWITCH	443	C153	5354-473J1HM	CAP,MYL .047 μ
735	SW904	4437-00604	PUSH SWITCH	464	C154	5345-104F0951	CAP,MINI ELE .1 μ /50V
735	SW905	4437-00604	PUSH SWITCH	460	C155	5345-224F0951	CAP,MINI ELE .22 μ /50V
735	SW906	4437-00604	PUSH SWITCH	464	C156	5345-104F0951	CAP,MINI ELE .1 μ /50V
733	SW907	4431-S0114204	PUSH SWITCH	460	C157	5345-224F0951	CAP,MINI ELE .22 μ /50V
734	SW908	4431-S0113612	PUSH SWITCH	463	C158	5345-474F0951	CAP,MINI ELE .47 μ /50V
734	SW909	4431-S0113612	PUSH SWITCH	463	C159	5345-474F0951	CAP,MINI ELE .47 μ /50V
734	SW910	4431-S0113612	PUSH SWITCH	462	C160	5345-105F0951	CAP,MINI ELE 1 μ /50V
735	SW911	4437-00604	PUSH SWITCH	462	C161	5345-105F0951	CAP,MINI ELE 1 μ /50V
735	SW912	4437-00604	PUSH SWITCH	447	C166	5354-104593	CAP,MYL .1 μ
735	SW913	4437-00604	PUSH SWITCH	447	C167	5354-104593	CAP,MYL .1 μ
735	SW915	4437-00604	PUSH SWITCH	447	C168	5354-104593	CAP,MYL .1 μ
735	SW916	4437-00604	PUSH SWITCH	447	C169	5354-104593	CAP,MYL .1 μ
735	SW917	4437-00604	PUSH SWITCH	447	C170	5354-104593	CAP,MYL .1 μ
734	SW918	4431-S0113612	PUSH SWITCH	447	C171	5354-104593	CAP,MYL .1 μ
734	SW919	4431-S0113612	PUSH SWITCH	447	C172	5354-104593	CAP,MYL .1 μ
734	SW920	4431-S0113612	PUSH SWITCH	447	C173	5354-104593	CAP,MYL .1 μ
733	SW921	4431-S0114204	PUSH SWITCH	452	C174	5353-220534	CAP,MCA 22P
PCB-3 DOLBY NR P. C. BOARD				452	C175	5353-220534	CAP,MCA 22P
CAPACITORS				452	C176	5353-220534	CAP,MCA 22P
445	C1	5354-104593	CAP,MYL .1 μ	448	C301	5354-104593	CAP,MYL .1 μ
445	C2	5354-104593	CAP,MYL .1 μ	456	C302	5345-106F041	CAP,MINI ELE 10 μ /50V
447	C101	5354-104593	CAP,MYL .1 μ	456	C303	5345-106F041	CAP,MINI ELE 10 μ /50V
455	C102	5345-106F041	CAP,MINI ELE 10 μ /50V	431	C304	5359-S010J103	CAP,PPP .01 μ
455	C103	5345-106F041	CAP,MINI ELE 10 μ /50V	458	C305	5345-106C0951	CAP,MINI ELE 10 μ /16V
431	C104	5359-S010J103	CAP,PPP .01 μ	432	C306	5359-S010J332	CAP,PPP 3300P
458	C105	5345-106C0951	CAP,MINI ELE 10 μ /16V	432	C307	5359-S010J332	CAP,PPP 3300P
432	C106	5359-S010J332	CAP,PPP 3300P	443	C308	5354-473J1HM	CAP,MYL .047 μ
432	C107	5359-S010J332	CAP,PPP 3300P	458	C309	5345-106C0951	CAP,MINI ELE 10 μ /16V
443	C108	5354-473J1HM	CAP,MYL .047 μ	435	C310	5359-S010J153	CAP,PPP .015 μ
435	C110	5359-S010J153	CAP,PPP .015 μ	453	C311	5353-010934	CAP,MCA 1P
453	C111	5353-010934	CAP,MCA 1P	459	C314	5345-106C0951	CAP,MINI ELE 10 μ /16V
459	C114	5345-106C0951	CAP,MINI ELE 10 μ /16V	449	C315	5354-334593	CAP,MYL .33 μ
449	C115	5354-334593	CAP,MYL .33 μ	458	C316	5345-106C0951	CAP,MINI ELE 10 μ /16V
458	C116	5345-106C0951	CAP,MINI ELE 10 μ /16V	457	C317	5345-106C0951	CAP,MINI ELE 10 μ /16V
457	C117	5345-106C0951	CAP,MINI ELE 10 μ /16V	434	C318	5359-S010J682	CAP,PPP 6800P
434	C118	5359-S010J682	CAP,PPP 6800P	457	C319	5345-106C0951	CAP,MINI ELE 10 μ /16V
457	C119	5345-106C0951	CAP,MINI ELE 10 μ /16V	461	C320	5345-224F0951	CAP,MINI ELE .22 μ /50V
460	C120	5345-224F0951	CAP,MINI ELE .22 μ /50V	446	C321	5354-104593	CAP,MYL .1 μ
446	C121	5354-104593	CAP,MYL .1 μ	462	C322	5345-105F0951	CAP,MINI ELE 1 μ /50V
				435	C323	5359-S010J153	CAP,PPP .015 μ
				433	C324	5359-S010J332	CAP,PPP 3300P
				446	C325	5354-104593	CAP,MYL .1 μ
				443	C326	5354-473J1HM	CAP,MYL .047 μ
				463	C327	5345-474F0951	CAP,MINI ELE .47 μ /50V
				446	C328	5354-104593	CAP,MYL .1 μ
				433	C329	5359-S010J332	CAP,PPP 3300P
				436	C330	5359-1015851	CAP,PPP 100P

Ser. No.	Ref. No.	Part No.	Description	Ser. No.	Ref. No.	Part No.	Description
456	C331	5345-106F041	CAP,MINI ELE 10 μ /50V	492	R110	5135-104522	RES,CBN 1/2P 100K
436	C332	5359-1015851	CAP,PPP 100P	492	R111	5135-104522	RES,CBN 1/2P 100K
456	C333	5345-106F041	CAP,MINI ELE 10 μ /50V	554	R112	5174-S010F332	RES,MTL 1/2 3.3K
437	C334	5359-S010J471	CAP,PPP 470P	498	R113	5135-392522	RES,CBN 1/2P 3.9K
456	C335	5345-106F041	CAP,MINI ELE 10 μ /50V	499	R114	5135-393522	RES,CBN 1/2P 39K
446	C336	5354-104593	CAP,MYL .1 μ	558	R115	5174-S010F113	RES,MTL 1/2 11K
456	C337	5345-106F041	CAP,MINI ELE 10 μ /50V	492	R116	5135-104522	RES,CBN 1/2P 100K
439	C338	5359-S010J472	CAP,PPP 4700P	559	R117	5174-S010F433	RES,MTL 1/2 43K
439	C339	5359-S010J472	CAP,PPP 4700P	560	R118	5174-S010F752	RES,MTL 1/2 7.5K
459	C340	5345-106C0951	CAP,MINI ELE 10 μ /16V	501	R119	5135-222522	RES,CBN 1/2P 2.2K
440	C341	5359-S010J681	CAP,PPP 680P	543	R120	5135-221522	RES,CBN 1/2P 220
437	C342	5359-S010J471	CAP,PPP 470P	502	R121	5135-473522	RES,CBN 1/2P 47K
441	C343	5359-S010J102	CAP,PPP 1000P	503	R122	5135-223522	RES,CBN 1/2P 22K
444	C344	5354-474593	CAP,MYL .47 μ	506	R123	5135-102522	RES,CBN 1/2P 1K
444	C345	5354-474593	CAP,MYL .47 μ	552	R124	5174-S010F103	RES,MTL 1/2 10K
442	C346	5359-S010J223	CAP,PPP .022 μ	556	R125	5174-S010F822	RES,MTL 1/2 8.2K
442	C347	5359-S010J223	CAP,PPP .022 μ	508	R127	5135-912522	RES,CBN 1/2P 9.1K
438	C348	5359-S010J471	CAP,PPP 470P	547	R128	5135-471522	RES,CBN 1/2P 470
438	C349	5359-S010J471	CAP,PPP 470P	509	R129	5135-153522	RES,CBN 1/2P 15K
465	C350	5345-104F0951	CAP,MINI ELE .1 μ /50V	498	R130	5135-392522	RES,CBN 1/2P 3.9K
465	C351	5345-104F0951	CAP,MINI ELE .1 μ /50V	502	R131	5135-473522	RES,CBN 1/2P 47K
465	C352	5345-104F0951	CAP,MINI ELE .1 μ /50V	561	R132	5174-S010F302	RES,MTL 1/2 3K
443	C353	5354-473J1HM	CAP,MYL .047 μ	568	R133	5174-S010F132	RES,MTL 1/2 1.3K
465	C354	5345-104F0951	CAP,MINI ELE .1 μ /50V	562	R134	5174-S010F183	RES,MTL 1/2 18K
461	C355	5345-224F0951	CAP,MINI ELE .22 μ /50V	510	R135	5135-204522	RES,CBN 1/2P 200K
465	C356	5345-104F0951	CAP,MINI ELE .1 μ /50V	511	R136	5135-623522	RES,CBN 1/2P 62K
461	C357	5345-224F0951	CAP,MINI ELE .22 μ /50V	562	R137	5174-S010F183	RES,MTL 1/2 18K
463	C358	5345-474F0951	CAP,MINI ELE .47 μ /50V	512	R138	5135-432522	RES,CBN 1/2P 4.3K
463	C359	5345-474F0951	CAP,MINI ELE .47 μ /50V	513	R139	5135-512522	RES,CBN 1/2P 5.1K
462	C360	5345-105F0951	CAP,MINI ELE 1 μ /50V	514	R140	5135-330522	RES,CBN 1/2P 33
462	C361	5345-105F0951	CAP,MINI ELE 1 μ /50V	515	R141	5135-243522	RES,CBN 1/2P 24K
448	C366	5354-104593	CAP,MYL .1 μ	516	R142	5135-433522	RES,CBN 1/2P 43K
448	C367	5354-104593	CAP,MYL .1 μ	517	R143	5135-303522	RES,CBN 1/2P 30K
448	C368	5354-104593	CAP,MYL .1 μ	519	R144	5135-163522	RES,CBN 1/2P 16K
448	C369	5354-104593	CAP,MYL .1 μ	520	R145	5135-752522	RES,CBN 1/2P 7.5K
448	C370	5354-104593	CAP,MYL .1 μ	522	R146	5135-133522	RES,CBN 1/2P 13K
448	C371	5354-104593	CAP,MYL .1 μ	523	R147	5135-103522	RES,CBN 1/2P 10K
448	C372	5354-104593	CAP,MYL .1 μ	524	R148	5135-183522	RES,CBN 1/2P 18K
448	C373	5354-104593	CAP,MYL .1 μ	517	R149	5135-303522	RES,CBN 1/2P 30K
452	C374	5353-220534	CAP,MCA 22P	562	R150	5174-S010F183	RES,MTL 1/2 18K
452	C375	5353-220534	CAP,MCA 22P	553	R151	5174-S010F102	RES,MTL 1/2 1K
452	C376	5353-220534	CAP,MCA 22P	563	R152	5174-S010F392	RES,MTL 1/2 3.9K
407	C501	5345-105F0951	CAP,MINI ELE 1 μ /50V	563	R153	5174-S010F392	RES,MTL 1/2 3.9K
407	C502	5345-105F0951	CAP,MINI ELE 1 μ /50V	495	R155	5135-822522	RES,CBN 1/2P 8.2K
407	C503	5345-105F0951	CAP,MINI ELE 1 μ /50V	495	R156	5135-822522	RES,CBN 1/2P 8.2K
407	C504	5345-105F0951	CAP,MINI ELE 1 μ /50V	525	R157	5135-272522	RES,CBN 1/2P 2.7K
415	C507	5359-S010J222	CAP,PPP 2200P	525	R158	5135-272522	RES,CBN 1/2P 2.7K
415	C508	5359-S010J222	CAP,PPP 2200P	564	R159	5174-S010F273	RES,MTL 1/2 27K
415	C509	5359-S010J222	CAP,PPP 2200P	526	R160	5135-125522	RES,CBN 1/2P 1.2M
415	C510	5359-S010J222	CAP,PPP 2200P	503	R161	5135-223522	RES,CBN 1/2P 22K
411	C511	5354-564593	CAP,MYL .56 μ	569	R162	5174-S010F683	RES,MTL 1/2 68K
411	C512	5354-564593	CAP,MYL .56 μ	563	R163	5174-S010F392	RES,MTL 1/2 3.9K
412	C513	5354-334593	CAP,MYL .33 μ	565	R164	5174-S010F622	RES,MTL 1/2 6.2K
412	C514	5354-334593	CAP,MYL .33 μ	566	R165	5174-S010F912	RES,MTL 1/2 9.1K
408	C515	5345-106C0951	CAP,MINI ELE 10 μ /16V	570	R166	5174-S010F244	RES,MTL 1/2 240K
408	C516	5345-106C0951	CAP,MINI ELE 10 μ /16V	565	R167	5174-S010F622	RES,MTL 1/2 6.2K
409	C517	5345-227C041	CAP,MINI ELE 220 μ /16V	566	R168	5174-S010F912	RES,MTL 1/2 9.1K
409	C518	5345-227C041	CAP,MINI ELE 220 μ /16V	567	R169	5174-S010F362	RES,MTL 1/2 3.6K
416	C519	5359-S010J182	CAP,PPP 1800P	571	R170	5174-S010F512	RES,MTL 1/2 5.1K
416	C520	5359-S010J182	CAP,PPP 1800P	527	R171	5135-824522	RES,CBN 1/2P 820K
415	C521	5359-S010J222	CAP,PPP 2200P	528	R172	5135-563522	RES,CBN 1/2P 56K
415	C522	5359-S010J222	CAP,PPP 2200P	497	R173	5135-823522	RES,CBN 1/2P 82K
408	C573	5345-106C0951	CAP,MINI ELE 10 μ /16V	529	R174	5135-911522	RES,CBN 1/2P 910
408	C574	5345-106C0951	CAP,MINI ELE 10 μ /16V	572	R175	5174-S010F562	RES,MTL 1/2 5.6K
410	C575	5345-476C041	CAP,MINI ELE 47 μ /16V	529	R176	5135-911522	RES,CBN 1/2P 910
		RESISTORS		552	R177	5174-S010F103	RES,MTL 1/2 10K
493	R1	5135-104522	RES,CBN 1/2P 100K	529	R178	5135-911522	RES,CBN 1/2P 910
552	R2	5174-S010F103	RES,MTL 1/2 10K	530	R179	5135-122522	RES,CBN 1/2P 1.2K
551	R3	5174-S010F112	RES,MTL 1/2 1.1K	508	R180	5135-912522	RES,CBN 1/2P 9.1K
567	R4	5174-S010F362	RES,MTL 1/2 3.6K	499	R181	5135-393522	RES,CBN 1/2P 39K
555	R101	5174-S010F753	RES,MTL 1/2 75K	508	R182	5135-912522	RES,CBN 1/2P 9.1K
556	R103	5174-S010F822	RES,MTL 1/2 8.2K	493	R183	5135-104522	RES,CBN 1/2P 100K
494	R104	5135-362522	RES,CBN 1/2P 3.6K	511	R184	5135-623522	RES,CBN 1/2P 62K
492	R105	5135-104522	RES,CBN 1/2P 100K	511	R185	5135-623522	RES,CBN 1/2P 62K
492	R106	5135-104522	RES,CBN 1/2P 100K	517	R186	5135-303522	RES,CBN 1/2P 30K
557	R107	5174-S010F112	RES,MTL 1/4 1.1K	531	R187	5135-753522	RES,CBN 1/2P 75K
495	R108	5135-822522	RES,CBN 1/2P 8.2K	503	R188	5135-223522	RES,CBN 1/2P 22K
497	R109	5135-823522	RES,CBN 1/2P 82K	532	R189	5135-513522	RES,CBN 1/2P 51K
				504	R190	5135-223522	RES,CBN 1/2P 22K

Ser. No.	Ref. No.	Part No.	Description	Ser. No.	Ref. No.	Part No.	Description
554	R191	5174-S010F332	RES,MTL 1/2 3.3K	508	R327	5135-912522	RES,CBN 1/2P 9.1K
504	R192	5135-223522	RES,CBN 1/2P 22K	547	R328	5135-471522	RES,CBN 1/2P 470
516	R193	5135-433522	RES,CBN 1/2P 43K	509	R329	5135-153522	RES,CBN 1/2P 15K
524	R194	5135-183522	RES,CBN 1/2P 18K	498	R330	5135-392522	RES,CBN 1/2P 3.9K
565	R195	5174-S010F622	RES,MTL 1/2 6.2K	502	R331	5135-473522	RES,CBN 1/2P 47K
533	R196	5135-202522	RES,CBN 1/2P 2K	561	R332	5174-S010F302	RES,MTL 1/2 3K
546	R197	5135-274522	RES,CBN 1/2P 270K	568	R333	5174-S010F132	RES,MTL 1/2 1.3K
533	R198	5135-202522	RES,CBN 1/2P 2K	562	R334	5174-S010F183	RES,MTL 1/2 18K
545	R199	5135-754522	RES,CBN 1/2P 750K	510	R335	5135-204522	RES,CBN 1/2P 200K
499	R200	5135-393522	RES,CBN 1/2P 39K	511	R336	5135-623522	RES,CBN 1/2P 62K
534	R201	5135-913522	RES,CBN 1/2P 91K	562	R337	5174-S010F183	RES,MTL 1/2 18K
536	R202	5135-154522	RES,CBN 1/2P 150K	512	R338	5135-432522	RES,CBN 1/2P 4.3K
523	R203	5135-103522	RES,CBN 1/2P 10K	513	R339	5135-512522	RES,CBN 1/2P 5.1K
537	R204	5135-624522	RES,CBN 1/2P 620K	514	R340	5135-330522	RES,CBN 1/2P 33
504	R205	5135-223522	RES,CBN 1/2P 22K	515	R341	5135-243522	RES,CBN 1/2P 24K
502	R206	5135-473522	RES,CBN 1/2P 47K	516	R342	5135-433522	RES,CBN 1/2P 43K
510	R207	5135-204522	RES,CBN 1/2P 200K	518	R343	5135-303522	RES,CBN 1/2P 30K
522	R208	5135-133522	RES,CBN 1/2P 13K	519	R344	5135-163522	RES,CBN 1/2P 16K
538	R209	5135-203522	RES,CBN 1/2P 20K	521	R345	5135-752522	RES,CBN 1/2P 7.5K
539	R210	5135-470522	RES,CBN 1/2P 47	522	R346	5135-133522	RES,CBN 1/2P 13K
539	R211	5135-470522	RES,CBN 1/2P 47	523	R347	5135-103522	RES,CBN 1/2P 10K
514	R212	5135-330522	RES,CBN 1/2P 33	524	R348	5135-183522	RES,CBN 1/2P 18K
514	R214	5135-330522	RES,CBN 1/2P 33	518	R349	5135-303522	RES,CBN 1/2P 30K
522	R217	5135-133522	RES,CBN 1/2P 13K	562	R350	5174-S010F183	RES,MTL 1/2 18K
499	R218	5135-393522	RES,CBN 1/2P 39K	553	R351	5174-S010F102	RES,MTL 1/2 1K
493	R219	5135-104522	RES,CBN 1/2P 100K	563	R352	5174-S010F392	RES,MTL 1/2 3.9K
499	R220	5135-393522	RES,CBN 1/2P 39K	563	R353	5174-S010F392	RES,MTL 1/2 3.9K
520	R221	5135-752522	RES,CBN 1/2P 7.5K	496	R355	5135-822522	RES,CBN 1/2P 8.2K
535	R222	5135-333522	RES,CBN 1/2P 33K	496	R356	5135-822522	RES,CBN 1/2P 8.2K
520	R223	5135-752522	RES,CBN 1/2P 7.5K	525	R357	5135-272522	RES,CBN 1/2P 2.7K
517	R224	5135-303522	RES,CBN 1/2P 30K	525	R358	5135-272522	RES,CBN 1/2P 2.7K
540	R225	5135-914522	RES,CBN 1/2P 910K	564	R359	5174-S010F273	RES,MTL 1/2 27K
517	R226	5135-303522	RES,CBN 1/2P 30K	526	R360	5135-125522	RES,CBN 1/2P 1.2M
540	R227	5135-914522	RES,CBN 1/2P 910K	503	R361	5135-223522	RES,CBN 1/2P 22K
515	R228	5135-243522	RES,CBN 1/2P 24K	569	R362	5174-S010F683	RES,MTL 1/2 68K
541	R229	5135-363522	RES,CBN 1/2P 36K	563	R363	5174-S010F392	RES,MTL 1/2 3.9K
542	R230	5135-622522	RES,CBN 1/2P 6.2K	565	R364	5174-S010F622	RES,MTL 1/2 6.2K
573	R231	5174-S010F243	RES,MTL 1/2 24K	566	R365	5174-S010F912	RES,MTL 1/2 9.1K
495	R232	5135-822522	RES,CBN 1/2P 8.2K	570	R366	5174-S010F244	RES,MTL 1/2 240K
573	R233	5174-S010F243	RES,MTL 1/2 24K	565	R367	5174-S010F622	RES,MTL 1/2 6.2K
544	R234	5135-683522	RES,CBN 1/2P 68K	566	R368	5174-S010F912	RES,MTL 1/2 9.1K
536	R235	5135-154522	RES,CBN 1/2P 150K	567	R369	5174-S010F362	RES,MTL 1/2 3.6K
505	R236	5135-223522	RES,CBN 1/2P 22K	571	R370	5174-S010F512	RES,MTL 1/2 5.1K
543	R239	5135-101522	RES,CBN 1/2P 100	527	R371	5135-824522	RES,CBN 1/2P 820K
543	R240	5135-101522	RES,CBN 1/2P 100	528	R372	5135-563522	RES,CBN 1/2P 56K
507	R245	5135-102522	RES,CBN 1/2P 1K	497	R373	5135-823522	RES,CBN 1/2P 82K
507	R247	5135-102522	RES,CBN 1/2P 1K	529	R374	5135-911522	RES,CBN 1/2P 910
577	R251	5135-105522	RES,CBN 1/2P 1M	572	R375	5174-S010F562	RES,MTL 1/2 5.6K
577	R252	5135-105522	RES,CBN 1/2P 1M	529	R376	5135-911522	RES,CBN 1/2P 910
520	R254	5135-752522	RES,CBN 1/2P 7.5K	552	R377	5174-S010F103	RES,MTL 1/2 10K
499	R255	5135-393522	RES,CBN 1/2P 39K	529	R378	5135-911522	RES,CBN 1/2P 910
574	R256	5174-S010F274	RES,MTL 1/2 270K	530	R379	5135-122522	RES,CBN 1/2P 1.2K
564	R257	5174-S010F273	RES,MTL 1/2 27K	508	R380	5135-912522	RES,CBN 1/2P 9.1K
575	R258	5174-S010F184	RES,MTL 1/2 180K	500	R381	5135-393522	RES,CBN 1/2P 39K
576	R259	5174-S010F473	RES,MTL 1/2 47K	508	R382	5135-912522	RES,CBN 1/2P 9.1K
555	R301	5174-S010F753	RES,MTL 1/2 75K	493	R383	5135-104522	RES,CBN 1/2P 100K
556	R303	5174-S010F822	RES,MTL 1/2 8.2K	511	R384	5135-623522	RES,CBN 1/2P 62K
494	R304	5135-362522	RES,CBN 1/2P 3.6K	511	R385	5135-623522	RES,CBN 1/2P 62K
492	R305	5135-104522	RES,CBN 1/2P 100K	518	R386	5135-303522	RES,CBN 1/2P 30K
492	R306	5135-104522	RES,CBN 1/2P 100K	531	R387	5135-753522	RES,CBN 1/2P 75K
557	R307	5174-S010F112	RES,MTL 1/4 1.1K	503	R388	5135-223522	RES,CBN 1/2P 22K
496	R308	5135-822522	RES,CBN 1/2P 8.2K	532	R389	5135-513522	RES,CBN 1/2P 51K
497	R309	5135-823522	RES,CBN 1/2P 82K	504	R390	5135-223522	RES,CBN 1/2P 22K
492	R310	5135-104522	RES,CBN 1/2P 100K	554	R391	5174-S010F332	RES,MTL 1/2 3.3K
492	R311	5135-104522	RES,CBN 1/2P 100K	504	R392	5135-223522	RES,CBN 1/2P 22K
554	R312	5174-S010F332	RES,MTL 1/2 3.3K	516	R393	5135-433522	RES,CBN 1/2P 43K
498	R313	5135-392522	RES,CBN 1/2P 3.9K	524	R394	5135-183522	RES,CBN 1/2P 18K
500	R314	5135-393522	RES,CBN 1/2P 39K	565	R395	5174-S010F622	RES,MTL 1/2 6.2K
558	R315	5174-S010F113	RES,MTL 1/2 11K	533	R396	5135-202522	RES,CBN 1/2P 2K
492	R316	5135-104522	RES,CBN 1/2P 100K	546	R397	5135-274522	RES,CBN 1/2P 270K
559	R317	5174-S010F433	RES,MTL 1/2 43K	533	R398	5135-202522	RES,CBN 1/2P 2K
560	R318	5174-S010F752	RES,MTL 1/2 7.5K	545	R399	5135-754522	RES,CBN 1/2P 750K
501	R319	5135-222522	RES,CBN 1/2P 2.2K	500	R400	5135-393522	RES,CBN 1/2P 39K
543	R320	5135-221522	RES,CBN 1/2P 220	534	R401	5135-913522	RES,CBN 1/2P 91K
502	R321	5135-473522	RES,CBN 1/2P 47K	536	R402	5135-154522	RES,CBN 1/2P 150K
503	R322	5135-223522	RES,CBN 1/2P 22K	523	R403	5135-103522	RES,CBN 1/2P 10K
506	R323	5135-102522	RES,CBN 1/2P 1K	537	R404	5135-624522	RES,CBN 1/2P 620K
552	R324	5174-S010F103	RES,MTL 1/2 10K	504	R405	5135-223522	RES,CBN 1/2P 22K
556	R325	5174-S010F822	RES,MTL 1/2 8.2K	502	R406	5135-473522	RES,CBN 1/2P 47K

Ser. No.	Ref. No.	Part No.	Description
510	R407	5135-204522	RES,CBN 1/2P 200K
522	R408	5135-133522	RES,CBN 1/2P 13K
538	R409	5135-203522	RES,CBN 1/2P 20K
539	R410	5135-470522	RES,CBN 1/2P 47
539	R411	5135-470522	RES,CBN 1/2P 47
514	R412	5135-330522	RES,CBN 1/2P 33
514	R414	5135-330522	RES,CBN 1/2P 33
522	R417	5135-133522	RES,CBN 1/2P 13K
500	R418	5135-393522	RES,CBN 1/2P 39K
493	R419	5135-104522	RES,CBN 1/2P 100K
500	R420	5135-393522	RES,CBN 1/2P 39K
521	R421	5135-752522	RES,CBN 1/2P 7.5K
535	R422	5135-333522	RES,CBN 1/2P 33K
521	R423	5135-752522	RES,CBN 1/2P 7.5K
518	R424	5135-303522	RES,CBN 1/2P 30K
540	R425	5135-914522	RES,CBN 1/2P 910K
518	R426	5135-303522	RES,CBN 1/2P 30K
540	R427	5135-914522	RES,CBN 1/2P 910K
515	R428	5135-243522	RES,CBN 1/2P 24K
541	R429	5135-363522	RES,CBN 1/2P 36K
542	R430	5135-622522	RES,CBN 1/2P 6.2K
573	R431	5174-S010F243	RES,MTL 1/2 24K
496	R432	5135-822522	RES,CBN 1/2P 8.2K
573	R433	5174-S010F243	RES,MTL 1/2 24K
544	R434	5135-683522	RES,CBN 1/2P 68K
536	R435	5135-154522	RES,CBN 1/2P 150K
505	R436	5135-223522	RES,CBN 1/2P 22K
543	R439	5135-221522	RES,CBN 1/2P 220
543	R440	5135-221522	RES,CBN 1/2P 220
507	R445	5135-102522	RES,CBN 1/2P 1K
507	R447	5135-102522	RES,CBN 1/2P 1K
577	R451	5135-105522	RES,CBN 1/2P 1M
577	R452	5135-105522	RES,CBN 1/2P 1M
521	R454	5135-752522	RES,CBN 1/2P 7.5K
500	R455	5135-393522	RES,CBN 1/2P 39K
574	R456	5174-S010F274	RES,MTL 1/2 270K
564	R457	5174-S010F273	RES,MTL 1/2 27K
575	R458	5174-S010F184	RES,MTL 1/2 180K
576	R459	5174-S010F473	RES,MTL 1/2 47K
543	R501	5135-221522	RES,CBN 1/2P 220
543	R502	5135-221522	RES,CBN 1/2P 220
424	R503	5135-332522	RES,CBN 1/2P 3.3K
424	R504	5135-332522	RES,CBN 1/2P 3.3K
425	R505	5135-822522	RES,CBN 1/2P 8.2K
425	R506	5135-822522	RES,CBN 1/2P 8.2K
419	R507	5174-S010F243	RES,MTL 1/2 24K
419	R508	5174-S010F243	RES,MTL 1/2 24K
420	R509	5174-S010F561	RES,MTL 1/2 560
420	R510	5174-S010F561	RES,MTL 1/2 560
426	R511	5135-102522	RES,CBN 1/2P 1K
421	R512	5174-S010F273	RES,MTL 1/2 27K
428	R513	5135-105522	RES,CBN 1/2P 1M
428	R514	5135-105522	RES,CBN 1/2P 1M
428	R515	5135-105522	RES,CBN 1/2P 1M
428	R516	5135-105522	RES,CBN 1/2P 1M
422	R517	5135-472522	RES,CBN 1/2P 4.7K

INTEGRATED CIRCUITS

472	IC1	5652-NJM4558D	IC, MONO
473	IC101	5652-TA75072P	IC, MONO
477	IC103	5653-CXA1416	IC, LINEAR
473	IC104	5652-TA75072P	IC, MONO
476	IC105	5653-CXA1415	IC, LINEAR
473	IC106	5652-TA75072P	IC, MONO
476	IC107	5653-CXA1415	IC, LINEAR
474	IC301	5652-TA75072P	IC, MONO
477	IC303	5653-CXA1416	IC, LINEAR
474	IC304	5652-TA75072P	IC, MONO
476	IC305	5653-CXA1415	IC, LINEAR
474	IC306	5652-TA75072P	IC, MONO
476	IC307	5653-CXA1415	IC, LINEAR
401	IC501	5653-CXA1332S	IC, LINEAR

TRANSISTORS

403	Q501	5613-UN4214	XISTOR,NPN R
403	Q502	5613-UN4214	XISTOR,NPN R
403	Q503	5613-UN4214	XISTOR,NPN R
403	Q504	5613-UN4214	XISTOR,NPN R

Ser. No.	Ref. No.	Part No.	Description
DIODES			
470	D1	5631-1S2473	DIODE,DET
470	D103	5631-1S2473	DIODE,DET
470	D105	5631-1S2473	DIODE,DET
470	D303	5631-1S2473	DIODE,DET
470	D305	5631-1S2473	DIODE,DET

MISCELLANEOUS

429	JW101	4242-R0303161	JUMPER LEAD
405	LC501	5214-13701	LC COMPOSITE
405	LC502	5214-13701	LC COMPOSITE
590	TM1	4214-132	TERMINAL
590	TM2	4214-132	TERMINAL
590	TM3	4214-132	TERMINAL
590	TM4	4214-132	TERMINAL
590	TM5	4214-132	TERMINAL
590	TM6	4214-132	TERMINAL
590	TM7	4214-132	TERMINAL
590	TM8	4214-132	TERMINAL
590	TM9	4214-132	TERMINAL
590	TM10	4214-132	TERMINAL
590	TM11	4214-132	TERMINAL
590	TM12	4214-132	TERMINAL
590	TM13	4214-132	TERMINAL
590	TM14	4214-132	TERMINAL
590	TM15	4214-132	TERMINAL
590	TM16	4214-132	TERMINAL
590	TM17	4214-132	TERMINAL
590	TM18	4214-132	TERMINAL
590	TM19	4214-132	TERMINAL
590	TM20	4214-132	TERMINAL
590	TM21	4214-132	TERMINAL
480	CN101	4443-06101013	CONNECTOR
481	CN102	4443-06101005	CONNECTOR
482	CN103	4443-0301141	CONNECTOR
481	CN104	4443-06101005	CONNECTOR
578		5135-125522	RES,CBN 1/2P
579		5135-155522	RES,CBN 1/2P
580		5135-185522	RES,CBN 1/2P
581		5135-225522	RES,CBN 1/2P
582		5135-275522	RES,CBN 1/2P
583		5135-335522	RES,CBN 1/2P

PCB-4 POWER P. C. BOARD**CAPACITORS**

615	△C1	5352-S010M103	CAP,MTL .01μ UA BK
615A	△C1	5352-1030961	CAP,MTL .01μ I IB
616	C2	5352-S060K104	CAP,MTL .1μ
616	C3	5352-S060K104	CAP,MTL .1μ
616	C4	5352-S060K104	CAP,MTL .1μ
603	C5	5345-228D041	CAP,MINI ELE 2200μ/25V
603	C6	5345-228D041	CAP,MINI ELE 2200μ/25V
604	C7	5345-227C041	CAP,MINI ELE 220μ/16V
604	C8	5345-227C041	CAP,MINI ELE 220μ/16V
605	C9	5345-108C041	CAP,MINI ELE 1000μ/16V
605	C10	5345-108C041	CAP,MINI ELE 1000μ/16V
607	C11	5345-478D0962	CAP,MINI ELE 4700μ/25V
604	C12	5345-227C041	CAP,MINI ELE 220μ/16V
605	C13	5345-108C041	CAP,MINI ELE 1000μ/16V
604	C14	5345-227C041	CAP,MINI ELE 220μ/16V
610	C15	5345-108B041	CAP,MINI ELE 1000μ/10V
606	C16	5345-226F041	CAP,MINI ELE 22μ/50V
609	C17	5345-477E041	CAP,MINI ELE 470μ/35V
616	C19	5352-S060K104	CAP,MTL .1μ
616	C20	5352-S060K104	CAP,MTL .1μ
602	C21	5345-228C041	CAP,MINI ELE 2200μ/16V
602	C22	5345-228C041	CAP,MINI ELE 2200μ/16V
604	C23	5345-227C041	CAP,MINI ELE 220μ/16V
604	C24	5345-227C041	CAP,MINI ELE 220μ/16V
608	C25	5345-108B041	CAP,MINI ELE 1000μ/10V
608	C26	5345-108B041	CAP,MINI ELE 1000μ/10V
684	C51	5345-226D041	CAP,MINI ELE 22μ/25V
685	C52	5345-106F041	CAP,MINI ELE 10μ/50V
685	C53	5345-106F041	CAP,MINI ELE 10μ/50V
686	C54	5345-107D041	CAP,MINI ELE 100μ/25V
865	C851	5345-107B041	CAP,MINI ELE 100μ/10V

RESISTORS

042A	△R1	5135-335522	RES,CBN 1/2P 3.3M I IB
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Ser. No.	Ref. No.	Part No.	Description
619	R3	5135-152522	RES,CBN 1/2P 1.5K
619	R4	5135-152522	RES,CBN 1/2P 1.5K
620	R5	5135-471522	RES,CBN 1/2P 470
620	R6	5135-471522	RES,CBN 1/2P 470
621	R7	5135-101522	RES,CBN 1/2P 100
621	R8	5135-101522	RES,CBN 1/2P 100
622	R9	5135-2R7522	RES,CBN 1/2P 2.7
622	R10	5135-2R7522	RES,CBN 1/2P 2.7
619	R11	5135-152522	RES,CBN 1/2P 1.5K
620	R12	5135-471522	RES,CBN 1/2P 470
621	R13	5135-101522	RES,CBN 1/2P 100
623	R14	5135-0R5522	RES,CBN 1/2P .5 UA BK
619	R15	5135-152522	RES,CBN 1/2P 1.5K
620	R16	5135-471522	RES,CBN 1/2P 470
630	R17	5102-1014715	RES,FUSE 100
624	R18	5135-5R6522	RES,CBN 1/2P 5.6
626	R19	5135-221522	RES,CBN 1/2P 220
625	R20	5135-223522	RES,CBN 1/2P 22K
625	R21	5135-223522	RES,CBN 1/2P 22K
043A	R22	5102-1R05116	RES,FUSE 1 I IB
619	R23	5135-152522	RES,CBN 1/2P 1.5K
619	R24	5135-152522	RES,CBN 1/2P 1.5K
620	R25	5135-471522	RES,CBN 1/2P 470
620	R26	5135-471522	RES,CBN 1/2P 470
621	R27	5135-101522	RES,CBN 1/2P 100
621	R28	5135-101522	RES,CBN 1/2P 100
636	R29	5135-4R7522	RES,CBN 1/2P 4.7
636	R30	5135-4R7522	RES,CBN 1/2P 4.7
699	R51	5135-331522	RES,CBN 1/2P 330
697	R52	5135-562522	RES,CBN 1/2P 5.6K
696	R53	5135-154522	RES,CBN 1/2P 150K
700	R54	5135-102522	RES,CBN 1/2P 1K
700	R55	5135-102522	RES,CBN 1/2P 1K
695	R56	5135-104522	RES,CBN 1/2P 100K
694	R57	5135-103522	RES,CBN 1/2P 10K
698	R58	5135-182522	RES,CBN 1/2P 1.8K
699	R59	5135-331522	RES,CBN 1/2P 330
877	R851	5135-102522	RES,CBN 1/2P 1K
878	R852	5135-471522	RES,CBN 1/2 470
879	R853	5135-103522	RES,CBN 1/2P 10K
877	R854	5135-102522	RES,CBN 1/2P 1K
TRANSISTORS			
581	Q1	5612-941(P)	XISTOR,PNP A
582	Q2	5614-1266(P)	XISTOR,NPN A
587	Q3	5613-2320(F)	XISTOR,NPN R
585	Q4	5611-999(F)	XISTOR,PNP R
587	Q5	5613-2320(F)	XISTOR,NPN R
585	Q6	5611-999(F)	XISTOR,PNP R
581	Q7	5612-941(P)	XISTOR,PNP A
587	Q8	5613-2320(F)	XISTOR,NPN R
586	Q9	5613-2320(F)	XISTOR,NPN R
581	Q10	5612-941(P)	XISTOR,PNP A UA BK
587	Q11	5613-2320(F)	XISTOR,NPN R
587	Q12	5613-2320(F)	XISTOR,NPN R
581	Q13	5612-941(P)	XISTOR,PNP A
582	Q14	5614-1266(P)	XISTOR,NPN A
587	Q15	5613-2320(F)	XISTOR,NPN R
585	Q16	5611-999(F)	XISTOR,PNP R
587	Q17	5613-2320(F)	XISTOR,NPN R
585	Q18	5611-999(F)	XISTOR,PNP R
678	Q51	5611-999(F)	XISTOR,PNP R
854	Q851	5613-3311A(F)	XISTOR,NPN R
856	Q852	5611-UN4114	XISTOR,PNP R
DIODES			
590	D1	5632-S5566B	DIODE,RECT
590	D2	5632-S5566B	DIODE,RECT
590	D3	5632-S5566B	DIODE,RECT
590	D4	5632-S5566B	DIODE,RECT
590	D5	5632-S5566B	DIODE,RECT
590	D6	5632-S5566B	DIODE,RECT
590	D7	5632-S5566B	DIODE,RECT
590	D8	5632-S5566B	DIODE,RECT
591	D9	5635-HZ12B2L	DIODE,ZENER
591	D10	5635-HZ12B2L	DIODE,ZENER
591	D11	5635-HZ12B2L	DIODE,ZENER
592	D12	5635-HZ6B2L	DIODE,ZENER
593	D13	5635-HZ18-2L	DIODE,ZENER
594	D14	5635-RD5R1EB3	DIODE,ZENER
589	D15	5632-S5566B	DIODE,RECT
589	D16	5632-S5566B	DIODE,RECT
589	D17	5632-S5566B	DIODE,RECT
589	D18	5632-S5566B	DIODE,RECT
595	D19	5635-HZ6C1L	DIODE,ZENER
595	D20	5635-HZ6C1L	DIODE,ZENER

Ser. No.	Ref. No.	Part No.	Description
864	D51	5632-S5566B	DIODE,RECT
864	D52	5632-S5566B	DIODE,RECT
680	D53	5631-1S2473	DIODE,DET
682	D54	5635-RD5R1EB2	DIODE,ZENER
681	D55	5635-RD12EB2	DIODE,ZENER
864	D56	5632-S5566B	DIODE,RECT
864	D57	5632-S5566B	DIODE,RECT
861	D851	5635-HZ3B2	DIODE,ZENER
MISCELLANEOUS			
755	AF1	5732-801031	FUSE UA BK
755	AF1	5732-161030	FUSE I IB
754	HL1	4472-04501	FUSE HOLDER
754	HL2	4472-04501	FUSE HOLDER
731	AS1	4433-00202	PUSH SWITCH, POWER
041A	ASW2	4411-1047111	ROTARY SWITCH I IB
601	AT1	5584-S8301	XFORMER,POWER UA BK
601A	AT1	5584-S8302	XFORMER,POWER I IB
777	TM1	4214-122	TERMINAL
777	TM2	4214-122	TERMINAL
805	CN101	4443-030185	CONNECTOR
806	CN102	4443-040185	CONNECTOR
807	CN103	4443-050185	CONNECTOR
807	CN104	4443-050185	CONNECTOR
815	LCN501	4163-S0203501	CONNECTOR W/W

PCB-5 HEAD PHONE P. C. BOARD

Ser. No.	Ref. No.	Part No.	Description
751	J651	4451-51501	JACK,1P

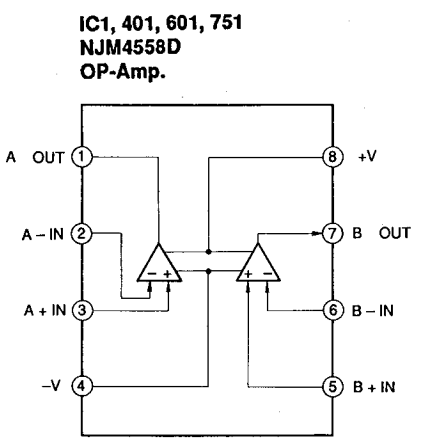
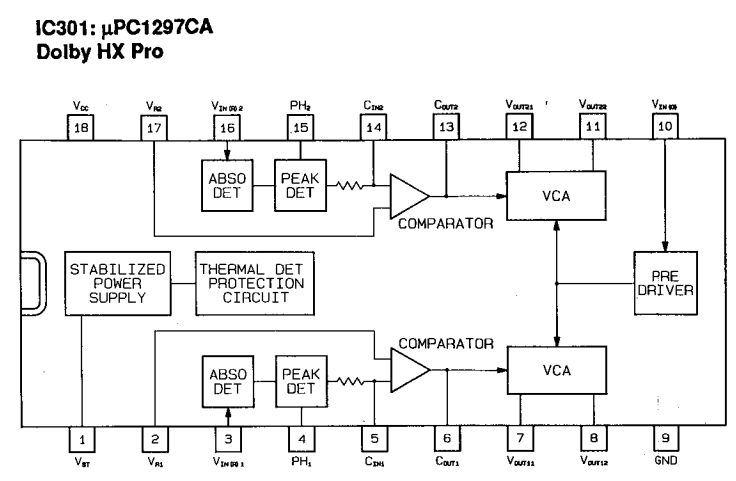
ABBREVIATIONS IN PARTS LIST		RESISTORS	
CAPACITORS		RES, CBN 1/6P:Carbon 1/6W	
CAP, MINI ELE	:Electrolytic	RES, FUSE :Fuse	
CAP, CER	:Ceramic	RES, CEM 5P:Cement 5W	
CAP, PPP	:Polypropylene	RES, MTL 1P :Metal 1W	
CAP, MYL	:Mylar	2.2K :2.2kΩ	
CAP, MTL	:Metal	220 :220Ω	
CAP, MCA	:Mica		
CAP, MINI BP:Bipolar			
CAP, ELE BP:Electrolytic Bipolar			
CAP, STY	:Polystyrene Film		
CAP, SPE	:Special		
CAP, TAN	:Tantalum		
		TRANSISTORS	
		XISTOR :Transistor	
		FET :Field Effect Transistor	
		CONTROLS	
		RES, V CBN :Variable Carbon Resistor	
		RES, SEMI FIX :Semi-fixed Resistor	

Ser. No.	Ref. No.	Part No.	Description
759	LUG1	4211-5005	LUG TERMINAL
761	AP1	4161-71151	CORD W/PLUG UA BK
761A	AP1	4161-7256	CORD W/PLUG I IB
791		4242-S0232131	JUMPER LEAD

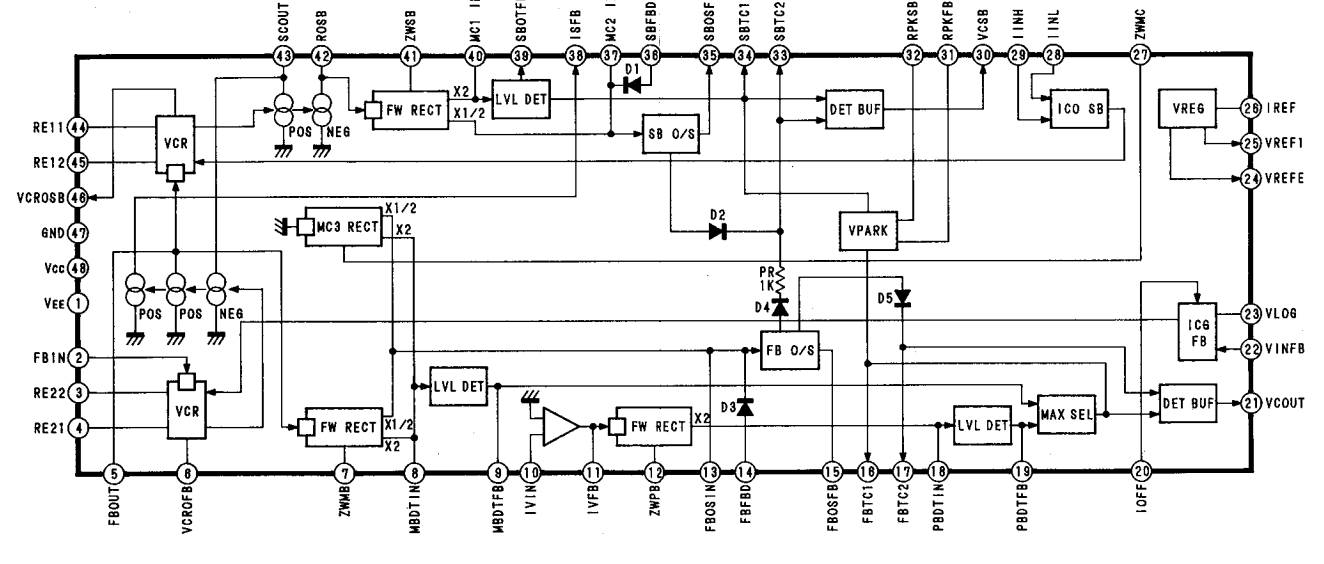
Ser. No.	Ref. No.	Part No.	Description
021A		1756-06303	LABEL I IB
022A		1756-03124	LABEL I IB
106		1111-J30325	OWNER GUIDE UA BK
106A		1111-J30326	OWNER GUIDE I IB
107		1113-717004	OWNER CARD UA BK
111		1119-047	ATTACH SHEET, GUARANTY UA BK
112		1119-0137	ATTACH SHEET, SERVICE STATION GUIDE UA BK
113		1119-01201	ATTACH SHEET, SAFETY UA BK
115		1221-28009	CARTON BOX UA
115A		1221-28003	CARTON BOX UA
116		1222-7362	CUSHION UA BK
117		1222-7369	CUSHION UA BK
119		1223-R0220055	CUSHION
120		1223-00403012	SOFT SHEET, SET FRONT
123		1241-R0160600	SOFT SHEET, CASSETTE LID
124		1241-R0123350	POLYETHY BAG, SET
762		4161-71184	POLYETHY BAG, OWNER GUIDE
773		4191-0355	CORD W/PLUG, RCA TYPE BATTERY, DRY

NOTE
SAFETY RELATED COMPONENT. USE ONLY EXACT REPLACEMENT PART AS SPECIFIED.

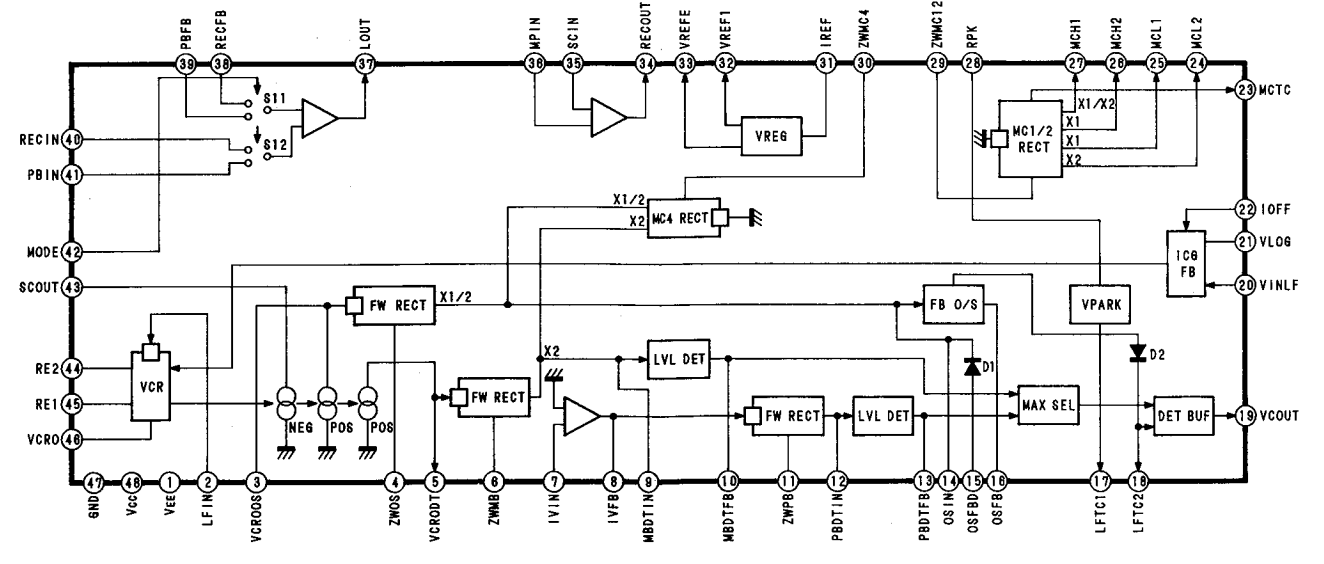
IC BLOCK DIAGRAM



IC105, 107, 305, 307 CXA1415 Dolby S NR



IC103, 303 CXA1416 Dolby S NR



Ser. No.	Ref. No.	Part No.	Description
619	R3	5135-152522	RES,CBN 1/2P 1.5K
619	R4	5135-152522	RES,CBN 1/2P 1.5K
620	R5	5135-471522	RES,CBN 1/2P 470
620	R6	5135-471522	RES,CBN 1/2P 470
621	R7	5135-101522	RES,CBN 1/2P 100
621	R8	5135-101522	RES,CBN 1/2P 100
622	R9	5135-2R7522	RES,CBN 1/2P 2.7
622	R10	5135-2R7522	RES,CBN 1/2P 2.7
619	R11	5135-152522	RES,CBN 1/2P 1.5K
620	R12	5135-471522	RES,CBN 1/2P 470
621	R13	5135-101522	RES,CBN 1/2P 100
623	R14	5135-0R5522	RES,CBN 1/2P .5 UA BK
619	R15	5135-152522	RES,CBN 1/2P 1.5K
620	R16	5135-471522	RES,CBN 1/2P 470
630	Δ R17	5102-1014715	RES,FUSE 100
624	R18	5135-5R6522	RES,CBN 1/2P 5.6
626	R19	5135-221522	RES,CBN 1/2P 220
625	R20	5135-223522	RES,CBN 1/2P 22K
625	R21	5135-223522	RES,CBN 1/2P 22K
043A	Δ R22	5102-1R05116	RES,FUSE 1 I IB
619	R23	5135-152522	RES,CBN 1/2P 1.5K
619	R24	5135-152522	RES,CBN 1/2P 1.5K
620	R25	5135-471522	RES,CBN 1/2P 470
620	R26	5135-471522	RES,CBN 1/2P 470
621	R27	5135-101522	RES,CBN 1/2P 100
621	R28	5135-101522	RES,CBN 1/2P 100
636	R29	5135-4R7522	RES,CBN 1/2P 4.7
636	R30	5135-4R7522	RES,CBN 1/2P 4.7
699	R51	5135-331522	RES,CBN 1/2P 330
697	R52	5135-562522	RES,CBN 1/2P 5.6K
696	R53	5135-154522	RES,CBN 1/2P 150K
700	R54	5135-102522	RES,CBN 1/2P 1K
700	R55	5135-102522	RES,CBN 1/2P 1K
695	R56	5135-104522	RES,CBN 1/2P 100K
694	R57	5135-103522	RES,CBN 1/2P 10K
698	R58	5135-182522	RES,CBN 1/2P 1.8K
699	R59	5135-331522	RES,CBN 1/2P 330
877	R851	5135-102522	RES,CBN 1/2P 1K
878	R852	5135-471522	RES,CBN 1/2P 470
879	R853	5135-103522	RES,CBN 1/2P 10K
877	R854	5135-102522	RES,CBN 1/2P 1K

TRANSISTORS

581	Q1	5612-941(P)	XISTOR,PNP A
582	Q2	5614-1266(P)	XISTOR,NPN A
587	Q3	5613-2320(F)	XISTOR,NPN R
585	Q4	5611-999(F)	XISTOR,PNP R
587	Q5	5613-2320(F)	XISTOR,NPN R
585	Q6	5611-999(F)	XISTOR,PNP R
581	Q7	5612-941(P)	XISTOR,PNP A
587	Q8	5613-2320(F)	XISTOR,NPN R
586	Q9	5613-2320(F)	XISTOR,NPN R UA BK
581	Q10	5612-941(P)	XISTOR,PNP A
587	Q11	5613-2320(F)	XISTOR,NPN R
587	Q12	5613-2320(F)	XISTOR,NPN R
581	Q13	5612-941(P)	XISTOR,PNP A
582	Q14	5614-1266(P)	XISTOR,NPN A
587	Q15	5613-2320(F)	XISTOR,NPN R
585	Q16	5611-999(F)	XISTOR,PNP R
587	Q17	5613-2320(F)	XISTOR,NPN R
585	Q18	5611-999(F)	XISTOR,PNP R
678	Q51	5611-999(F)	XISTOR,PNP R
854	Q851	5613-3311A(F)	XISTOR,NPN R
856	Q852	5611-UN4114	XISTOR,PNP R

DIODES

590	Δ D1	5632-S5566B	DIODE,RECT
590	Δ D2	5632-S5566B	DIODE,RECT
590	Δ D3	5632-S5566B	DIODE,RECT
590	Δ D4	5632-S5566B	DIODE,RECT
590	D5	5632-S5566B	DIODE,RECT
590	D6	5632-S5566B	DIODE,RECT
590	D7	5632-S5566B	DIODE,RECT
590	D8	5632-S5566B	DIODE,RECT
591	D9	5635-HZ12B2L	DIODE,ZENER
591	D10	5635-HZ12B2L	DIODE,ZENER
591	D11	5635-HZ12B2L	DIODE,ZENER
592	D12	5635-HZ6B2L	DIODE,ZENER
593	D13	5635-HZ18-2L	DIODE,ZENER
594	D14	5635-RD5R1EB3	DIODE,ZENER
589	Δ D15	5632-S5566B	DIODE,RECT
589	Δ D16	5632-S5566B	DIODE,RECT
589	Δ D17	5632-S5566B	DIODE,RECT
589	Δ D18	5632-S5566B	DIODE,RECT
595	D19	5635-HZ6C1L	DIODE,ZENER
595	D20	5635-HZ6C1L	DIODE,ZENER

Ser. No.	Ref. No.	Part No.	Description
864	D51	5632-S5566B	DIODE,RECT
864	D52	5632-S5566B	DIODE,RECT
680	D53	5631-1S2473	DIODE,DET
682	D54	5635-RD5R1EB2	DIODE,ZENER
681	D55	5635-RD12EB2	DIODE,ZENER
864	D56	5632-S5566B	DIODE,RECT
864	D57	5632-S5566B	DIODE,RECT
861	D851	5635-HZ3B2	DIODE,ZENER

MISCELLANEOUS

755	Δ F1	5732-801031	FUSE UA BK
755A	Δ F1	5732-161030	FUSE I IB
754	Δ HL1	4472-04501	FUSE HOLDER
754	Δ HL2	4472-04501	FUSE HOLDER
731	Δ S1	4433-00202	PUSH SWITCH, POWER
041A	Δ SW2	4411-1047111	ROTARY SWITCH I IB
601	Δ T1	5584-S8301	XFORMER,POWER UA BK
601A	Δ T1	5584-S8302	XFORMER,POWER I IB
777	TM1	4214-122	TERMINAL
777	TM2	4214-122	TERMINAL
805	CN101	4443-030185	CONNECTOR
806	CN102	4443-040185	CONNECTOR
807	CN103	4443-050185	CONNECTOR
807	CN104	4443-050185	CONNECTOR
815	LCN501	4163-S0203501	CONNECTOR W/W

PCB-5 HEAD PHONE P. C. BOARD

MISCELLANEOUS

751	J651	4451-51501	JACK,1P
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ABBREVIATIONS IN PARTS LIST

CAPACITORS		RESISTORS	
CAP, MINI ELE	:Electrolytic	RES, CBN 1/6P	:Carbon 1/6W
CAP, CER	:Ceramic	RES, FUSE	:Fuse
CAP, PPP	:Polypropylene	RES, CEM 5P	:Cement 5W
CAP, MYL	:Mylar	RES, MTL 1P	:Metal 1W
CAP, MTL	:Metal	2.2K	:2.2k Ω
CAP, MCA	:Mica	220	:220 Ω
CAP, MINI BP	:Bipolar		
CAP, ELE BP	:Electrolytic Bipolar	TRANSISTORS	
CAP, STY	:Polystyrene Film	XISTOR	:Transistor
CAP, SPE	:Special	FET	:Field Effect Transistor
CAP, TAN	:Tantalum		
470 μ	:470 μ F		
6800p	:6800pF		
.047 μ	:.047 μ F		

CHASSIS MISCELLANEOUS

759	LUG1	4211-5005	LUG TERMINAL
761	Δ P1	4161-71151	CORD W/PLUG UA BK
761A	Δ P1	4161-7256	CORD W/PLUG I IB
791		4242-S0232131	JUMPER LEAD

PACKAGE PARTS LIST

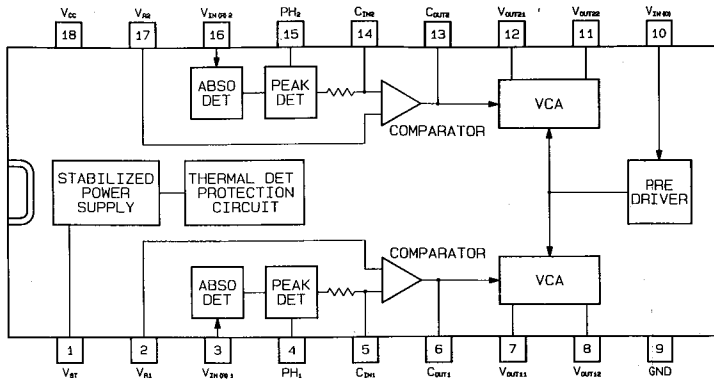
021A	1756-06303	LABEL I IB
022A	1756-03124	LABEL I IB
106	1111-J30325	OWNER GUIDE UA BK
106A	1111-J30326	OWNER GUIDE I IB
107	1113-717004	OWNER CARD UA BK
111	1119-047	ATTACH SHEET, GUARANTY UA BK
112	1119-0137	ATTACH SHEET, SERVICE
		STATION GUIDE UA BK
		ATTACH SHEET, SAFETY UA BK
113	1119-01201	CARTON BOX UA I
115	1221-28009	CARTON BOX BK IB
115A	1221-28003	CUSHION
116	1222-7362	CUSHION
117	1222-7369	CUSHION
119	1223-R0220055	SOFT SHEET, SET FRONT
120	1223-00403012	SOFT SHEET, CASSETTE LID
123	1241-R0160600	POLYETHY BAG, SET
124	1241-R0123350	POLYETHY BAG, OWNER GUIDE
762	4161-71184	CORD W/PLUG, RCA TYPE
773	4191-0355	BATTERY, DRY

NOTE

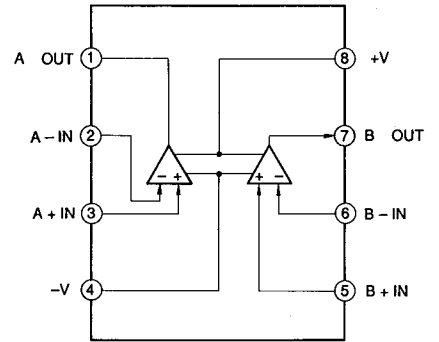
 SAFETY RELATED COMPONENT. USE ONLY EXACT REPLACEMENT PART AS SPECIFIED.

IC BLOCK DIAGRAM

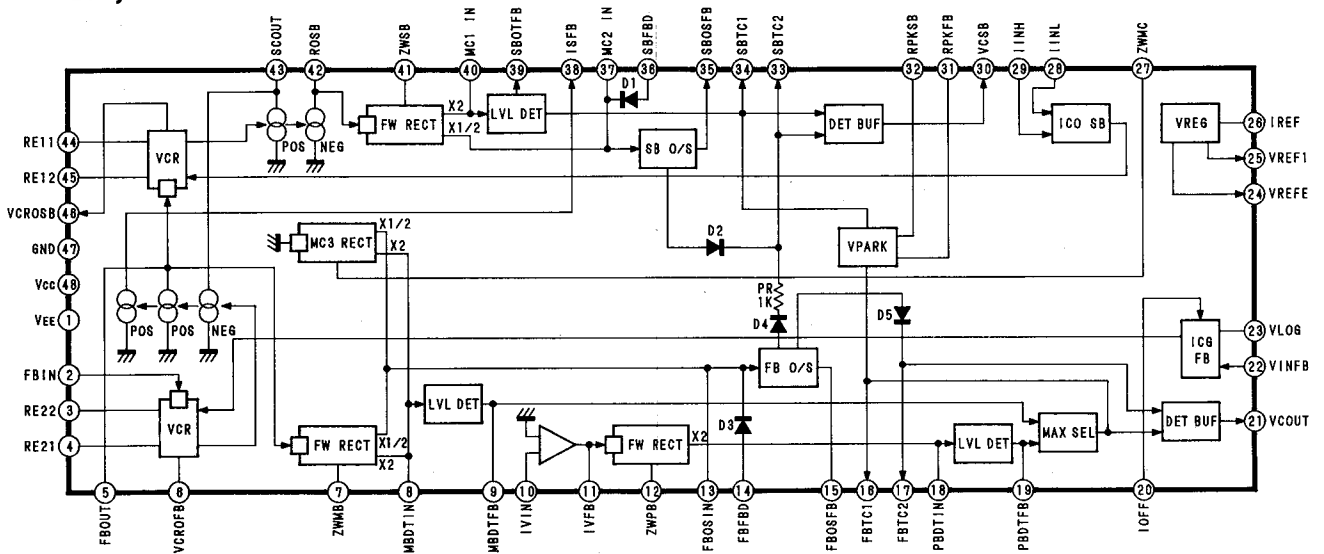
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Dolby HX Pro



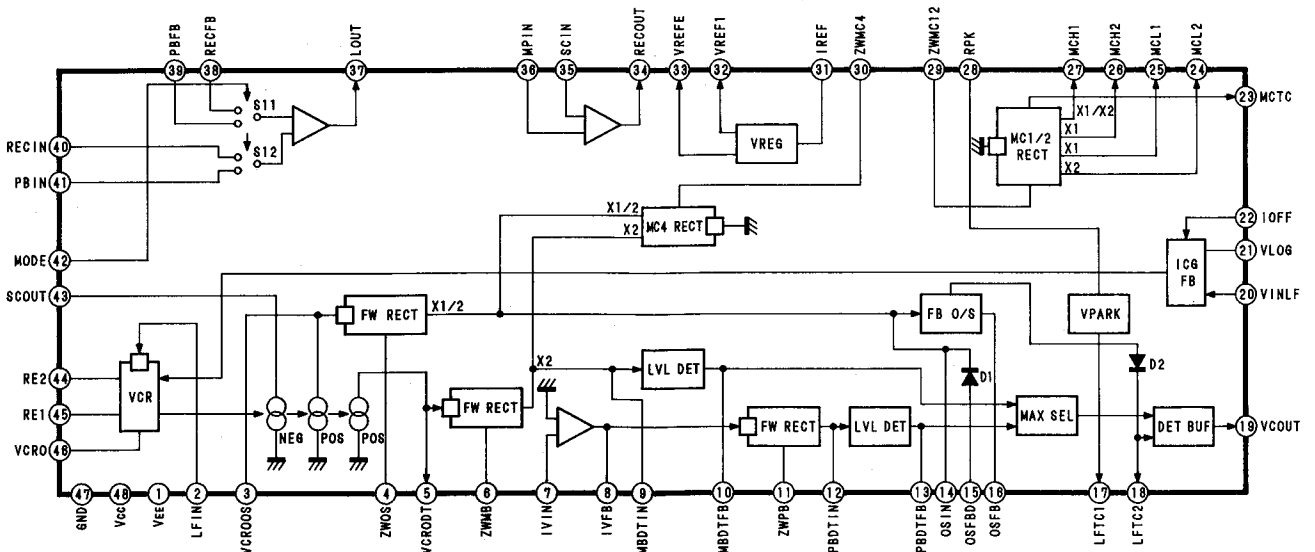
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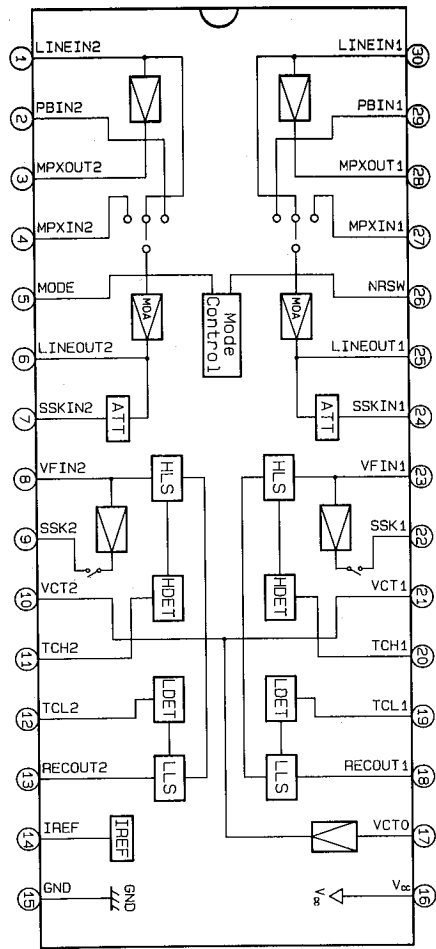
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CXA1415
Dolby S NR



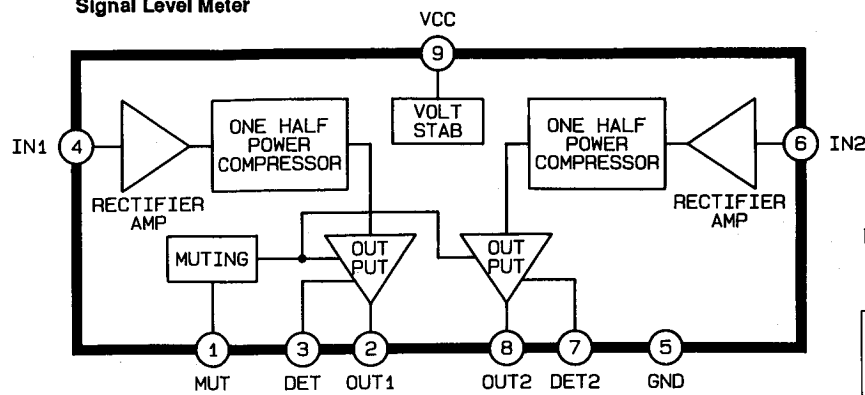
IC103, 303
CXA1416
Dolby S NR



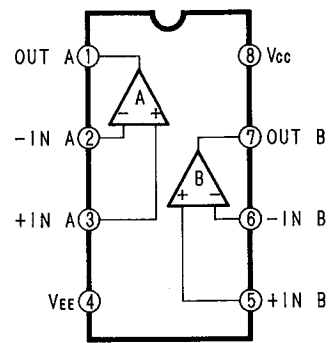
IC501: CXA1332S
Dolby B/C NR



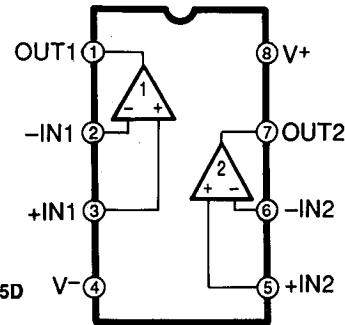
IC402: BA6138
Signal Level Meter



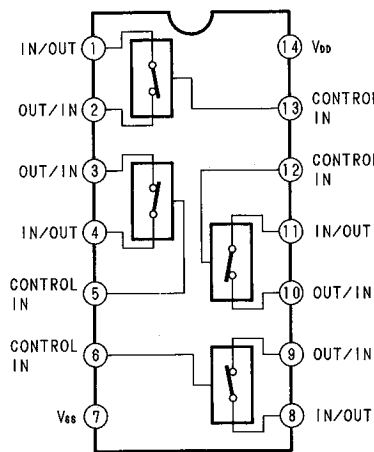
IC101, 104, 106, IC302, 304, 306
TA75072P
Dual OP-Amp.



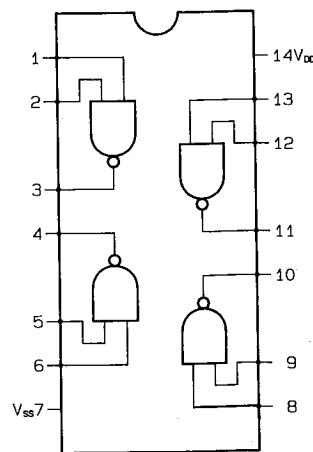
IC651: NJM4565D
Dual OP-Amp.



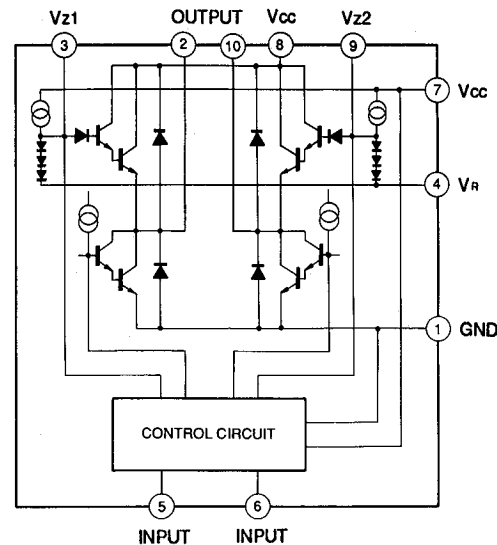
IC501, 502, 602, 603
TC4066BP
Bilateral Switch



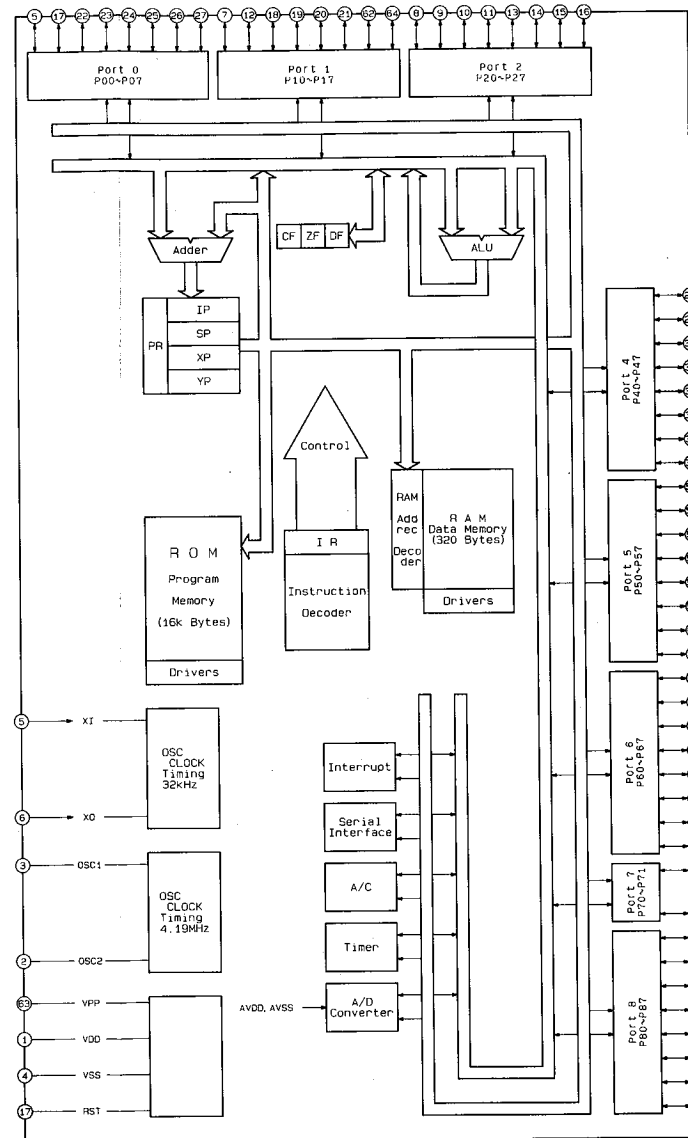
IC701: TC4011BP
2-Inch NAND Gate



IC801: BA6229
Motor Driver



IC901: MN18787F
Logic Controller

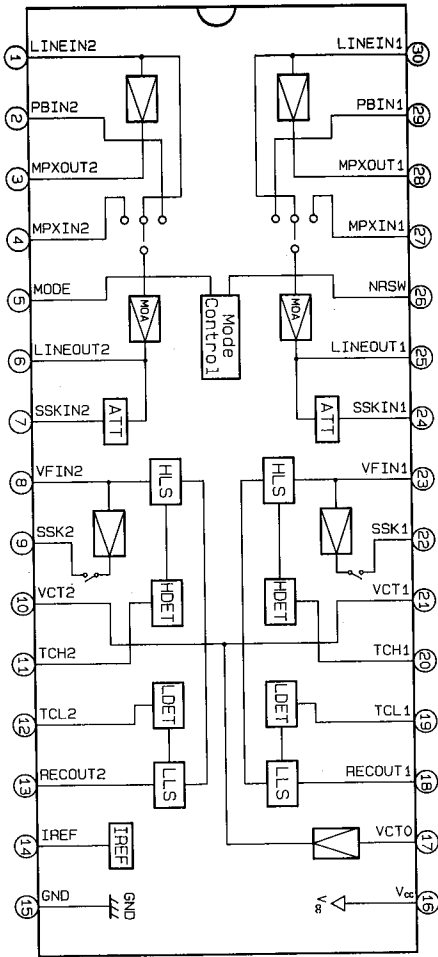


TERMINAL FUNCTIONS

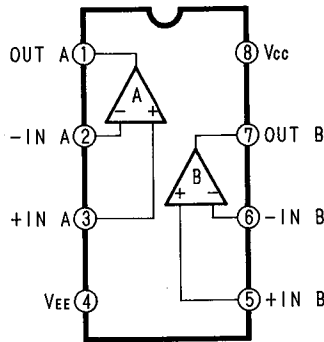
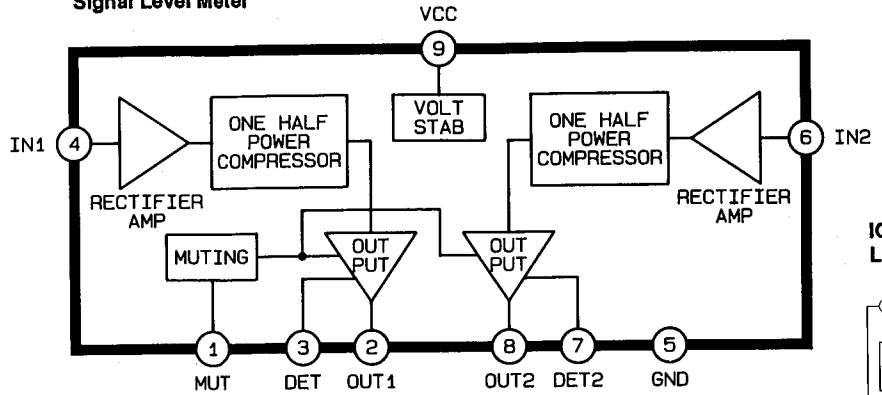
Pin No.	Port name	Function name	I/O	Outline of functions
5	P06	XI	I	Initial setting switch. High level=ON
6	XO	XO	O	
7	P17	AVdd	I	D/A converter standard voltage(DC 5V).
8	P27	AD7	I	Key input terminal.
9	P26	AD6	I	Key input terminal.
10	P25	AD5	I	Key input terminal.
11	P24	AD4	I	Key input terminal.
12	P16	AVss		GND terminal.
13	P23	AD3	I	Key input terminal.
14	P22	AD2	I	A/D input port for LEVEL METER indication.
15	P21	AD1	I	A/D input port for LEVEL METER indication.
16	P20	AD0	I	A/D input port for music search.
17	P07	RST	I	Reset input.
18	1RQ1	R-SI	I	Remote control input.
19	1RQf	VOLT DN	I	Power on/off detection terminal. Low level=OFF
20	P13	DOLBY-B	I	Input port to switch DOLBY display.
21	P12	DOLBY-C	I	Input port to switch DOLBY display.
22	P05	IND.CONT	O	High level on stand-by or display off and after power off.
23	P04	MONITOR	O	High level on MONITOR mode. Low level on SOURCE mode.
24	P03	REC	O	REC/PLAY switching terminal. High level on REC.
25	P02	BIAS	O	BIAS control terminal. High level=BIAS ON
26	P01	REC MUTE	O	Recording amp. muting terminal. High level=MUTING ON
27	P00	PB MUTE	O	Playback amp. muting terminal. High level=MUTING ON
28	P47	LINE MUTE	O	Line muting terminal. High level=MUTING ON
29	P46	RM1	O	Reel motor control. High level=active
30	P45	RM2	O	Reel motor control. High level=active
31	P44	RPC	O	Reel motor power control. High level=power down
32	P43	CPM	O	Capstan motor control.

NOTE: Low level=0V
High level=5.1V

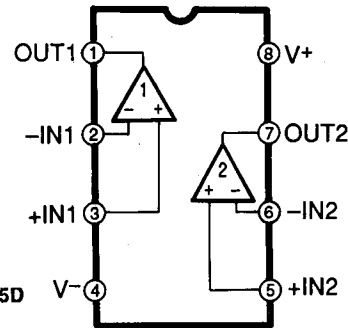
IC501: CXA1332S
Dolby B/C NR



IC402: BA6138
Signal Level Meter

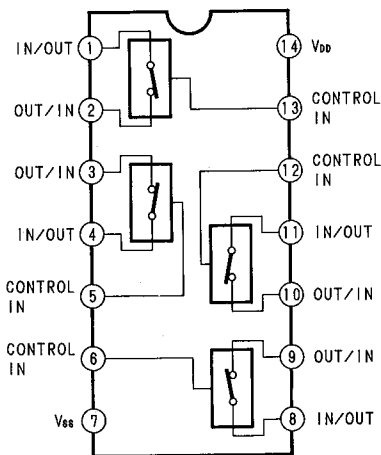


**IC101, 104, 106,
IC302, 304, 306
TA75072P**
Dual OP-Amp.

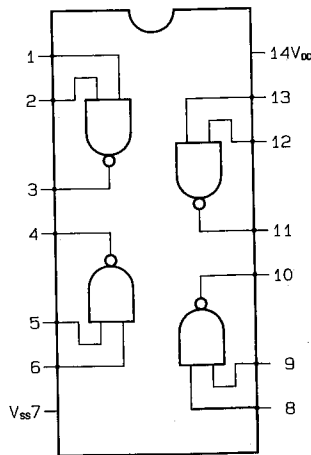


IC651: NJM4565D
Dual OP-Amp.

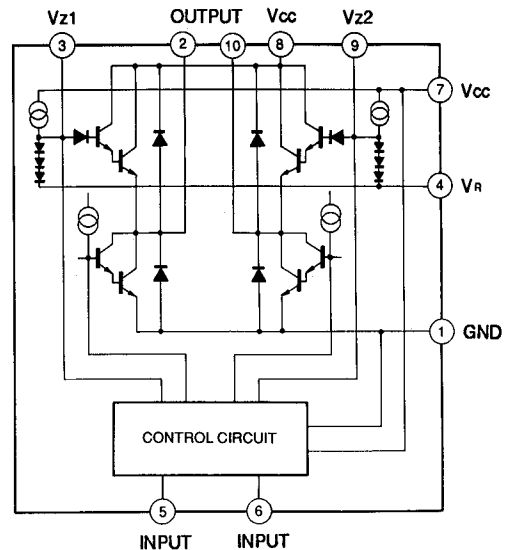
IC501, 502, 602, 603
TC4066BP
Bilateral Switch



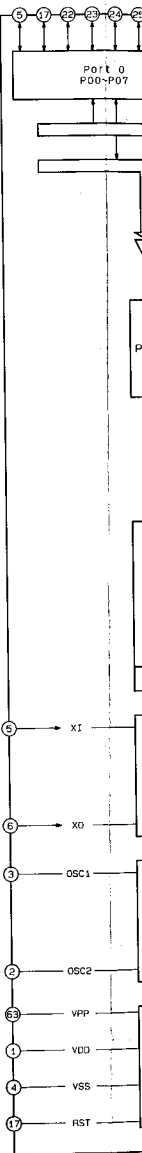
IC701: TC4011BP
2-Inch NAND Gate



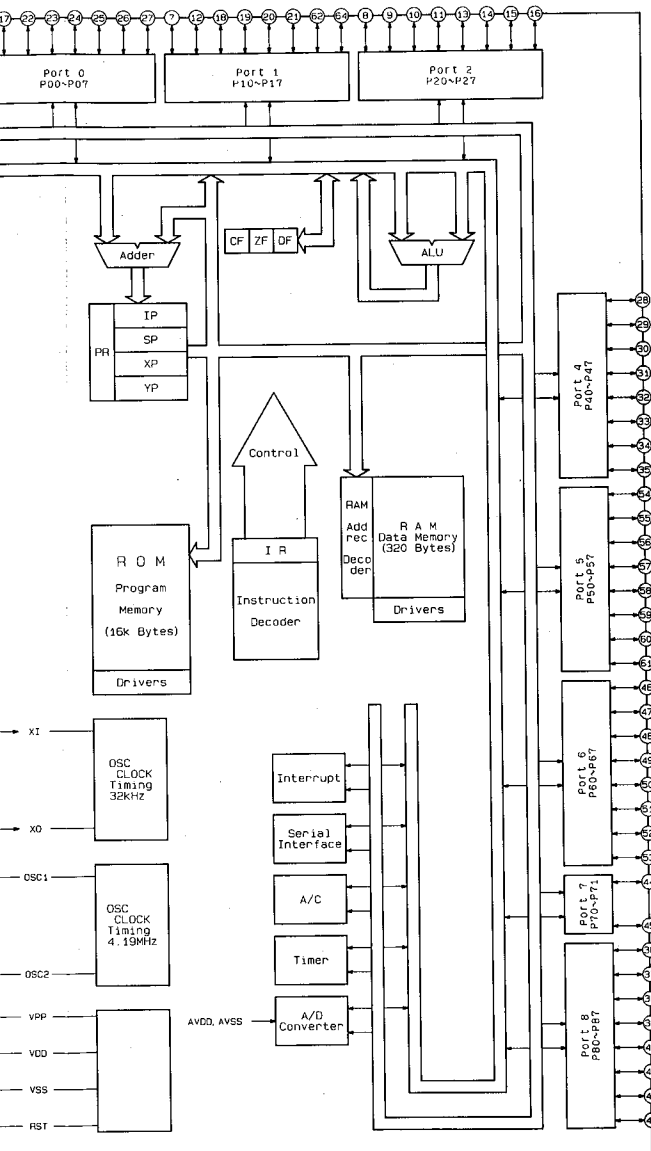
IC801: BA6229
Motor Driver



IC901: MN1878
Logic Controller



01: MN18787F
ic Controller



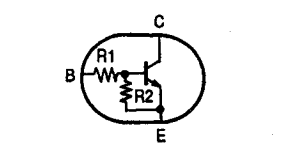
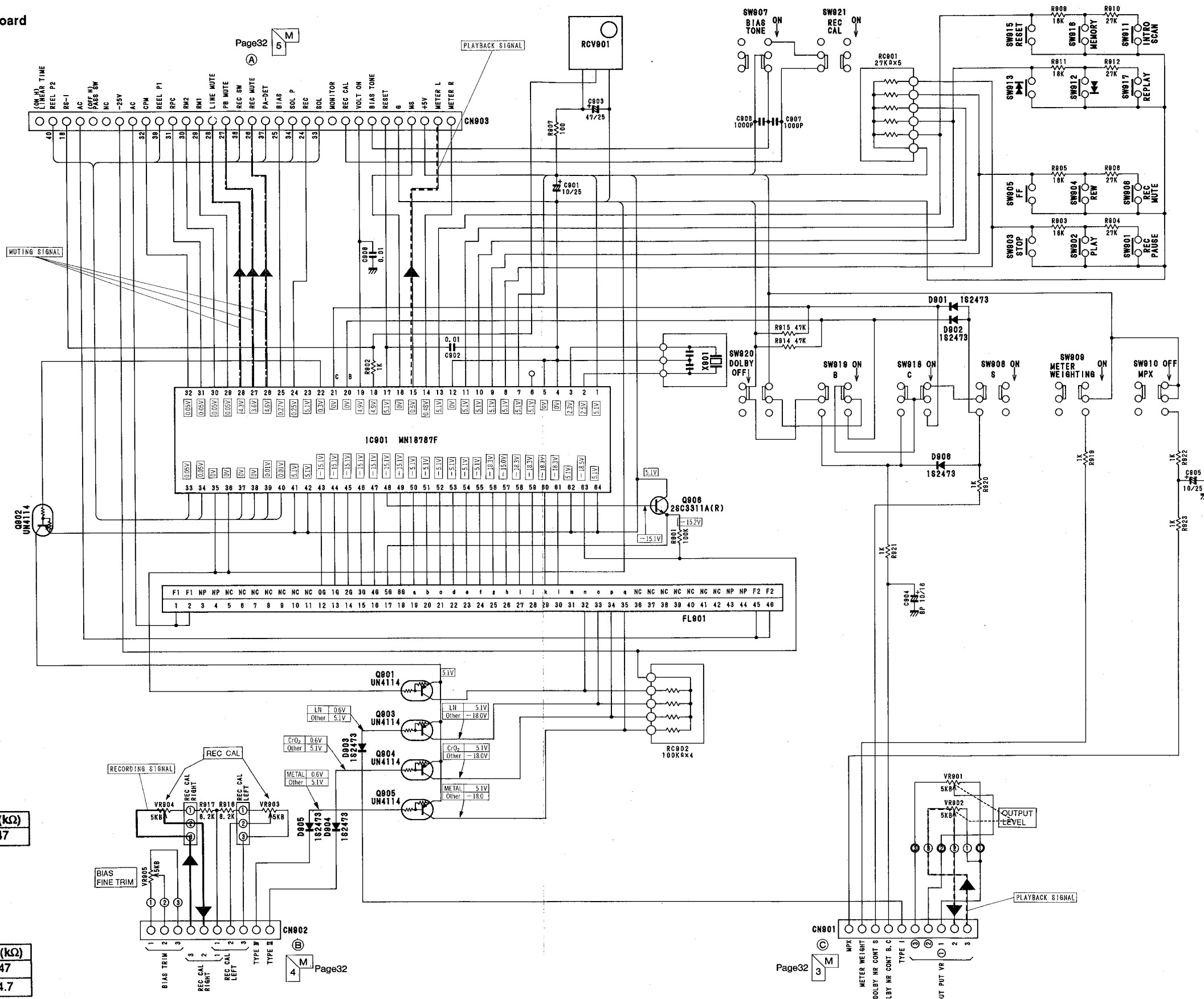
TERMINAL FUNCTIONS

Pin No.	Port name	Function name	I/O	Outline of functions
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11	P24	AD4	I	Key input terminal.
12	P16	AVss		GND terminal.
13	P23	AD3	I	Key input terminal.
14	P22	AD2	I	A/D input port for LEVEL METER indication.
15	P21	AD1	I	A/D input port for LEVEL METER indication.
16	P20	AD0	I	A/D input port for music search.
17	P07	RST	I	Reset input.
18	1RQ1	R-SI	I	Remote control input.
19	1RQf	VOLT DN	I	Power on/off detection terminal. Low level=OFF
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28	P47	LINE MUTE	O	Line muting terminal. High level=MUTING ON
29	P46	RM1	O	Reel motor control. High level=active
30	P45	RM2	O	Reel motor control. High level=active
31	P44	RPC	O	Reel motor power control. High level=power down
32	P43	CPM	O	Capstan motor control.

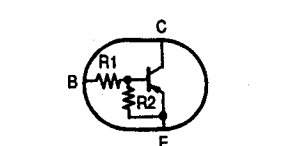
NOTE: Low level=0V
High level=5.1V

SCHEMATIC DIAGRAM (1)

PCB-2 Front P. C. Board



Type	R1(kΩ)	R2(kΩ)
UN4214	10	47



Type	R1(kΩ)	R2(kΩ)
UN4114	10	47
RN2201	4.7	4.7

1
2
3
4
5
6
7

Page32
5 M

Page32
4 M

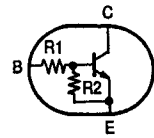
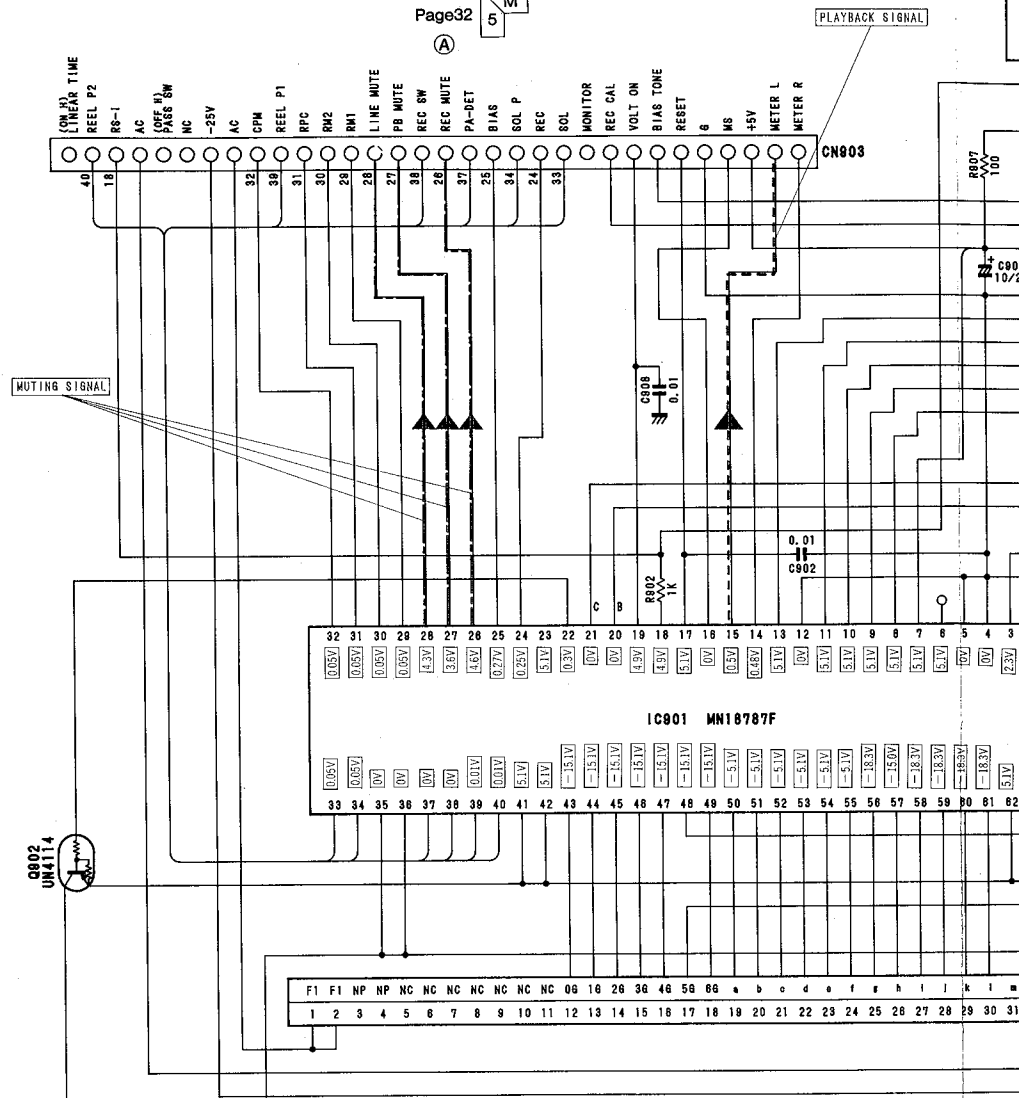
Page32
3 M

SCHEMATIC DIAGRAM (1)

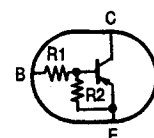
PCB-2 Front P. C. Board

Page32 M
5

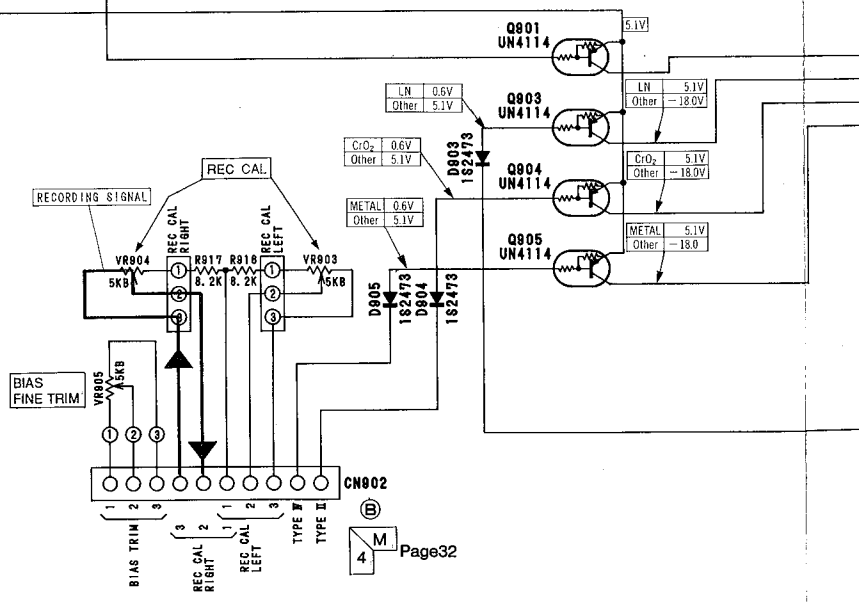
1
2
3
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6
7



Type	R1(kΩ)	R2(kΩ)
UN4214	10	47

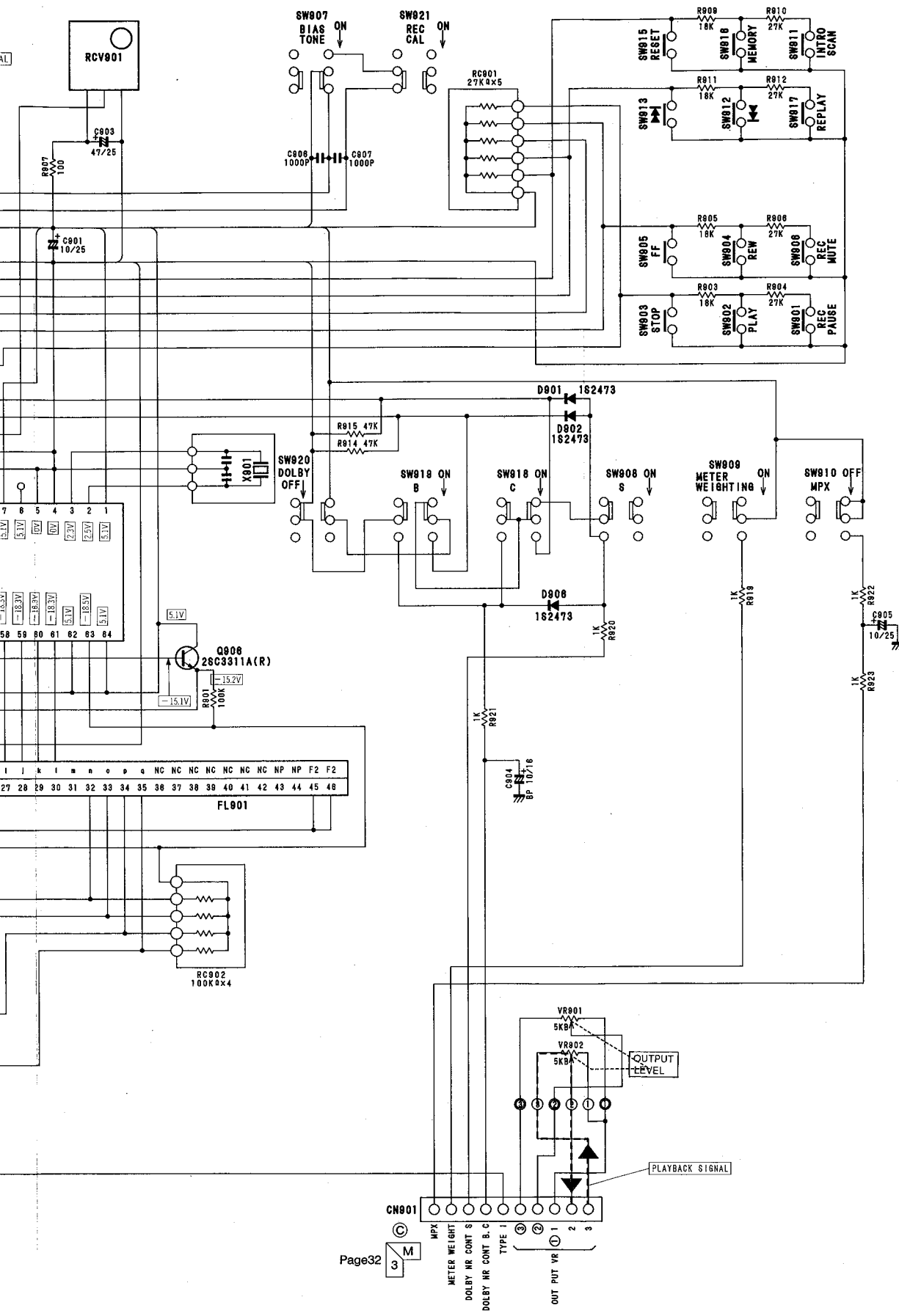


Type	R1(kΩ)	R2(kΩ)
UN4114	10	47
RN2201	4.7	4.7



Page32 M
4

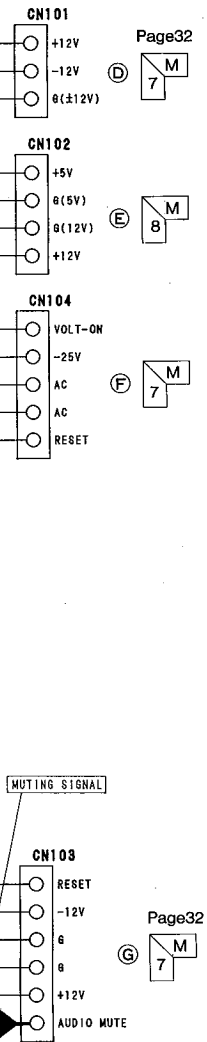
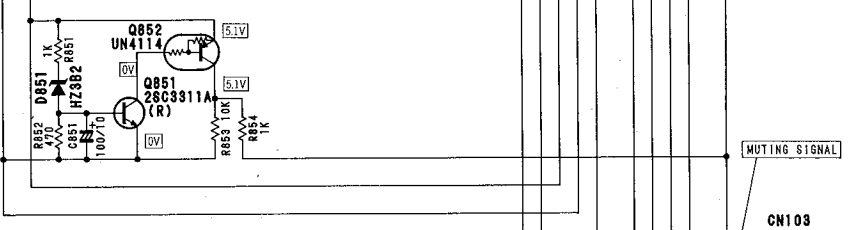
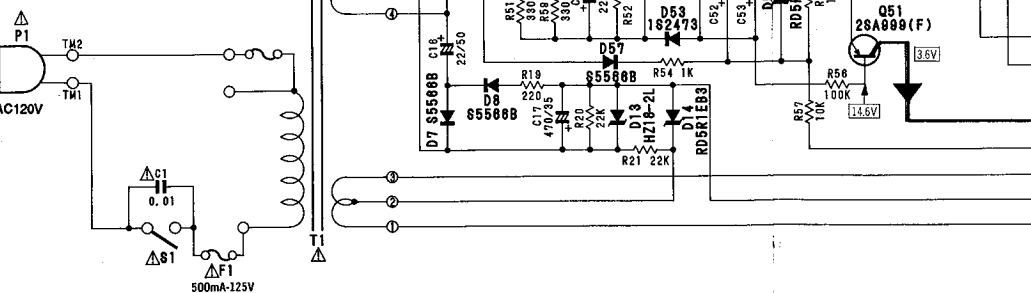
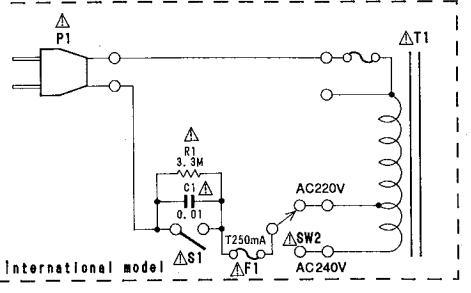
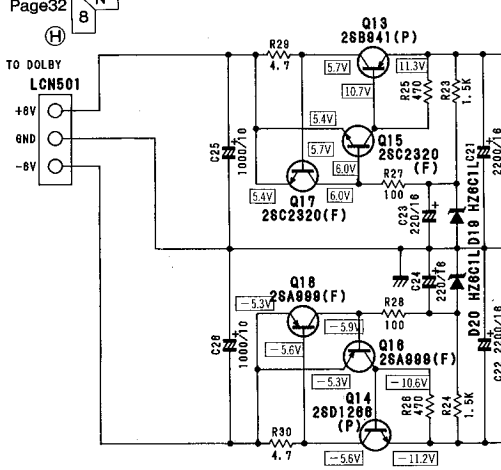
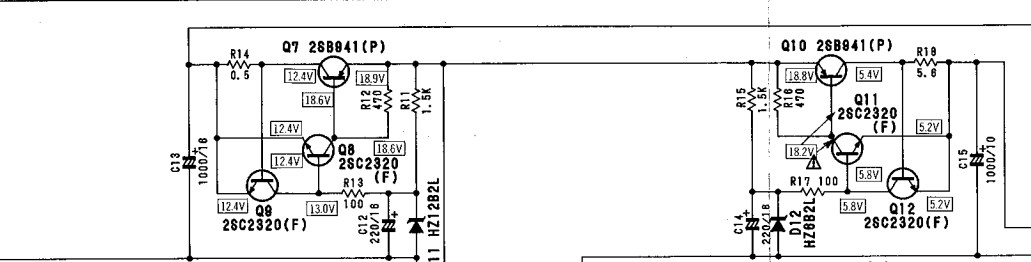
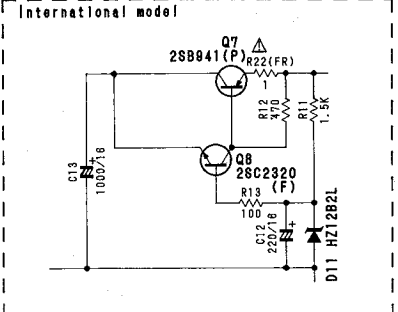
E F G H I J



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SCHMATIC DIAGRAM (2)

PCB-4 Power P. C. Board



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Page32

SCHMATIC DIAGRAM (2)

PCB-4 Power P. C. Board

1

2

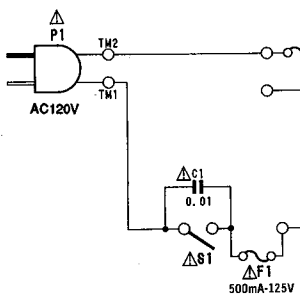
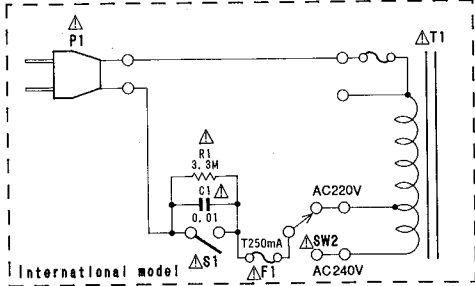
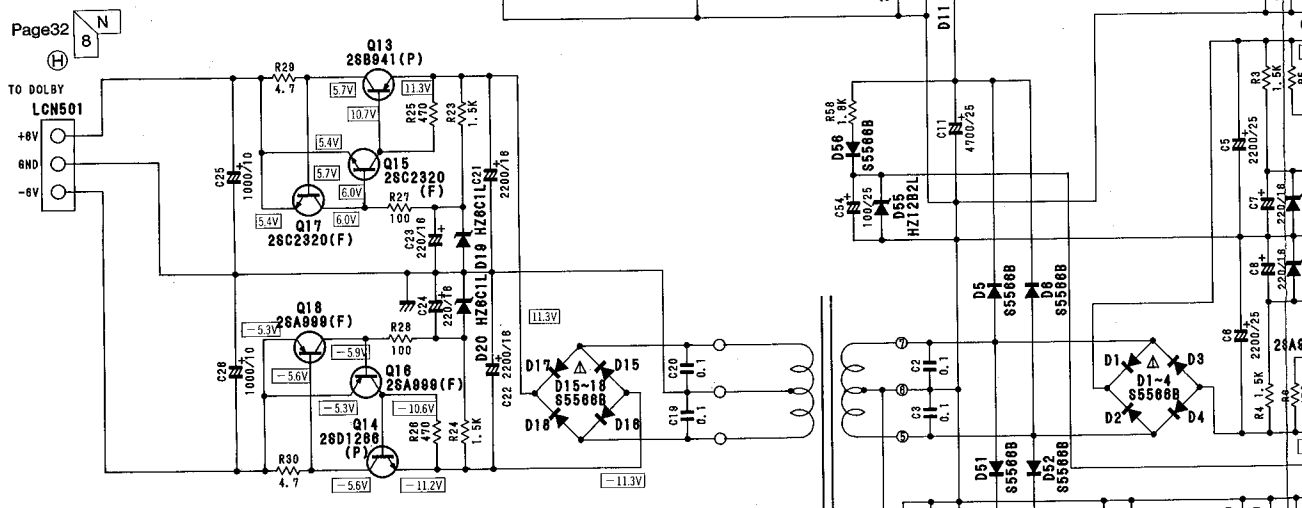
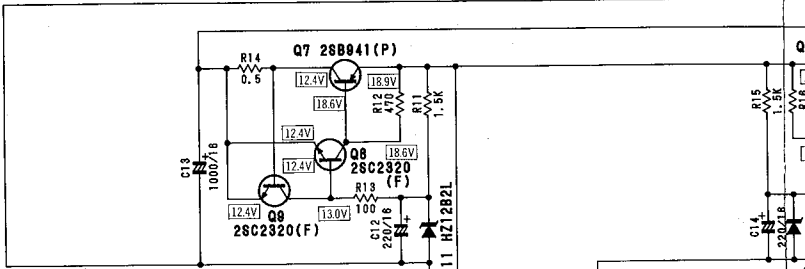
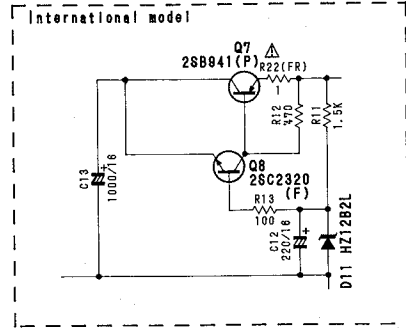
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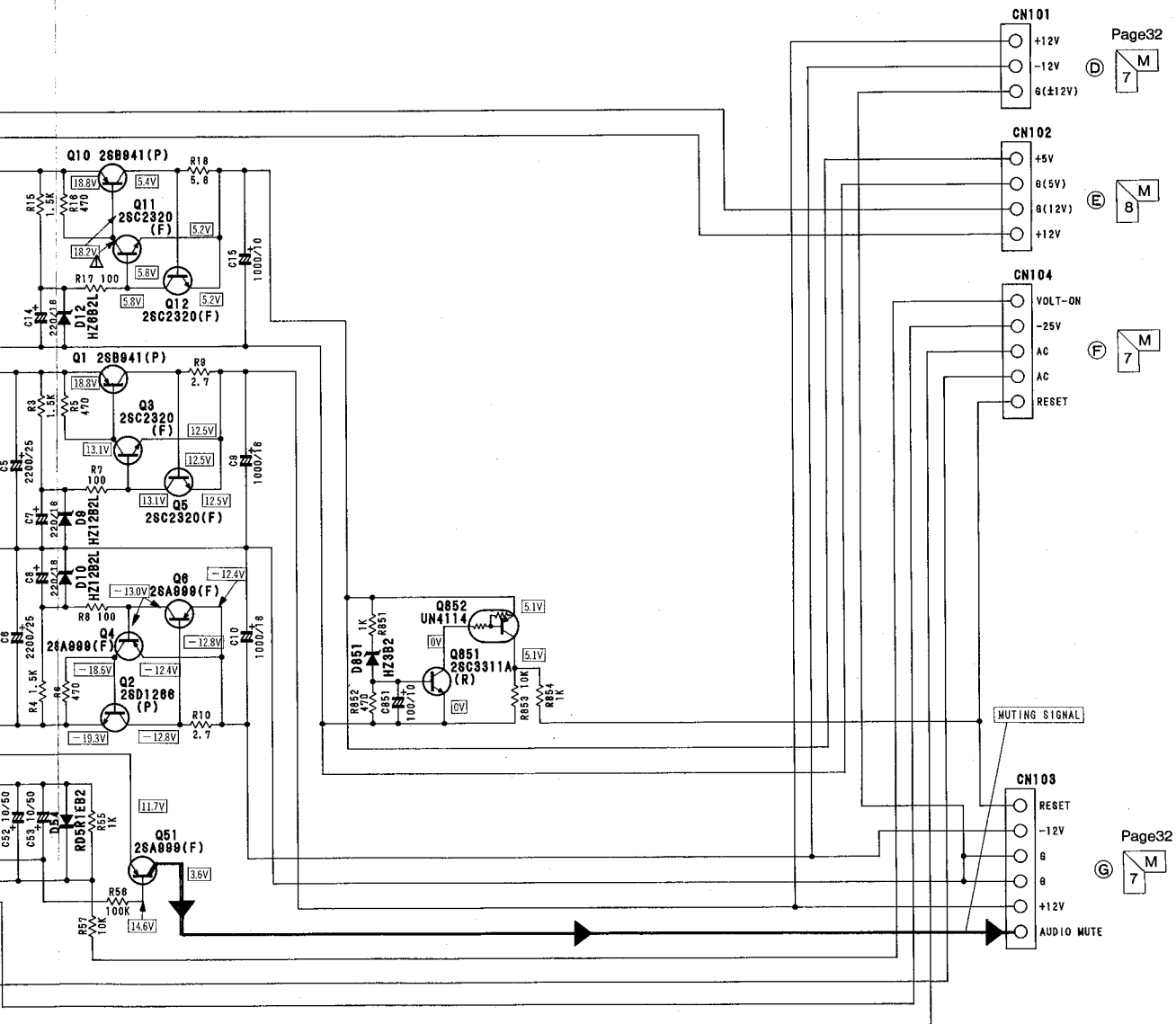
4

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7





Page32

7 M

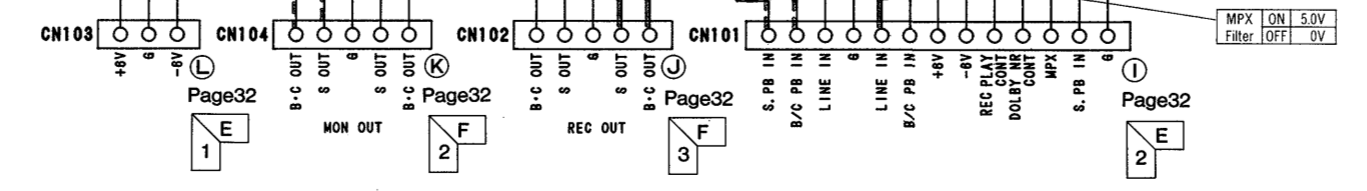
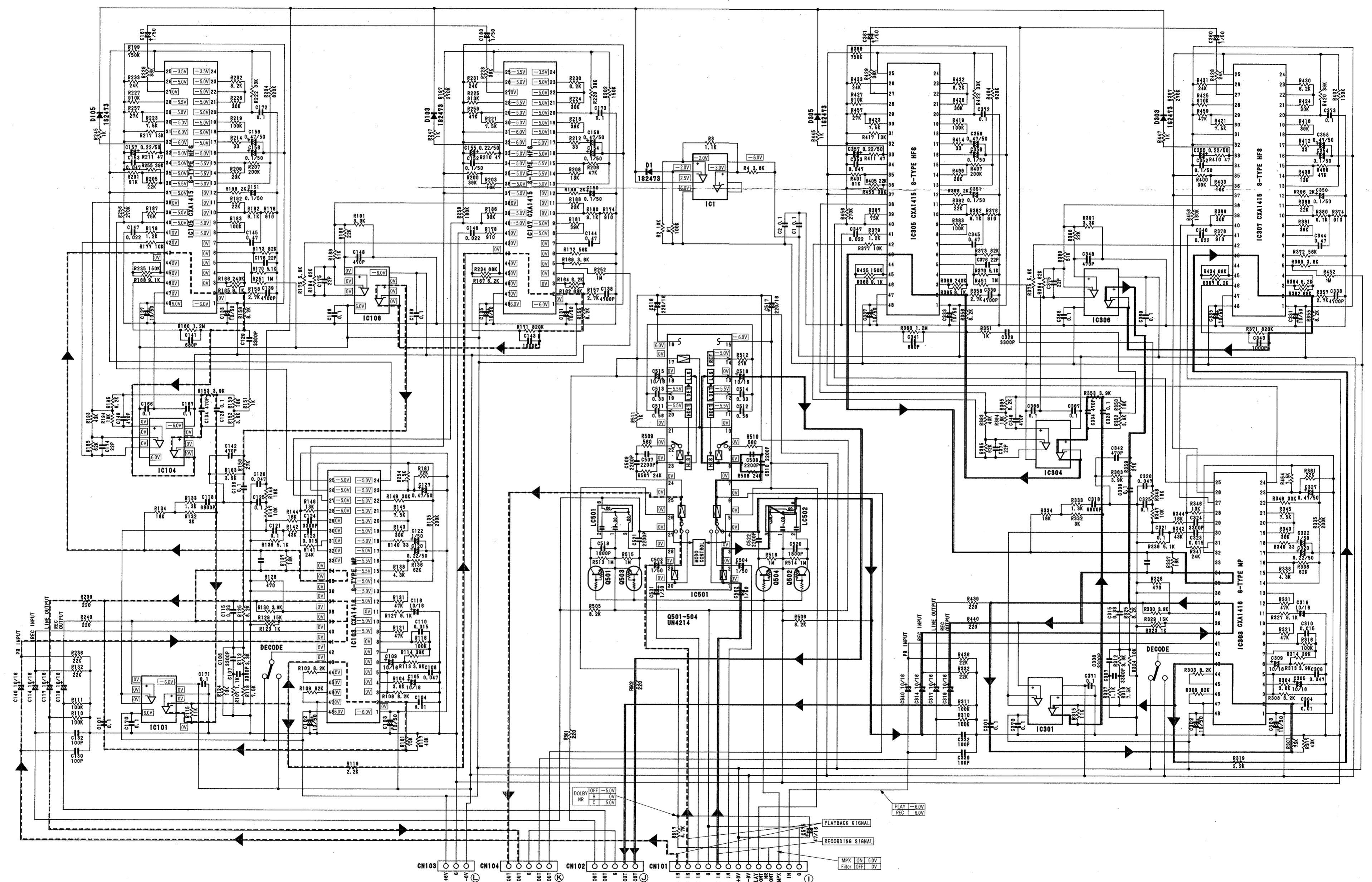
8 M

7 M

Page32

7 M

SCHEMATIC DIAGRAM (3)



SCHEMATIC DIAGRAM (3)

1

2

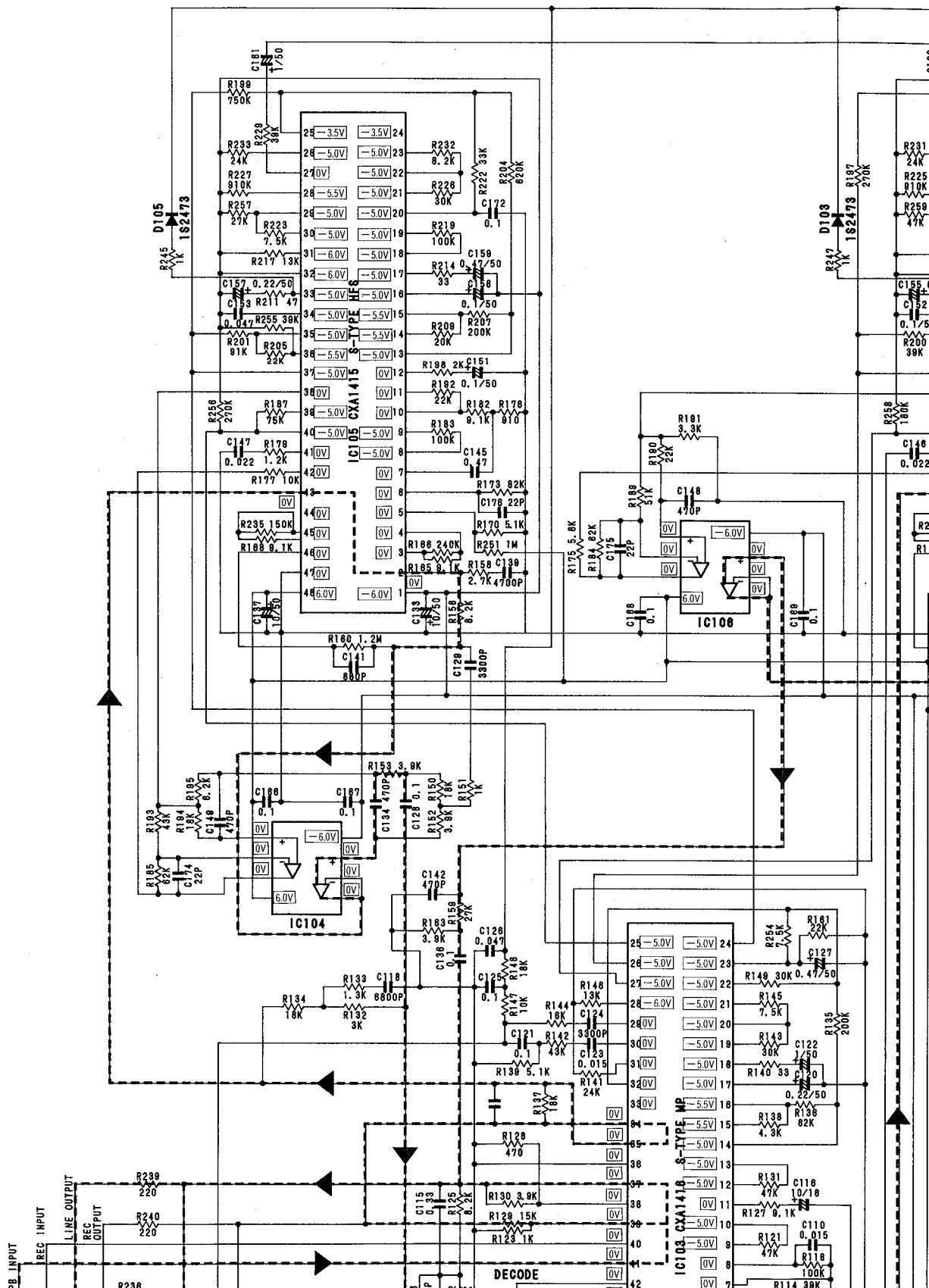
3

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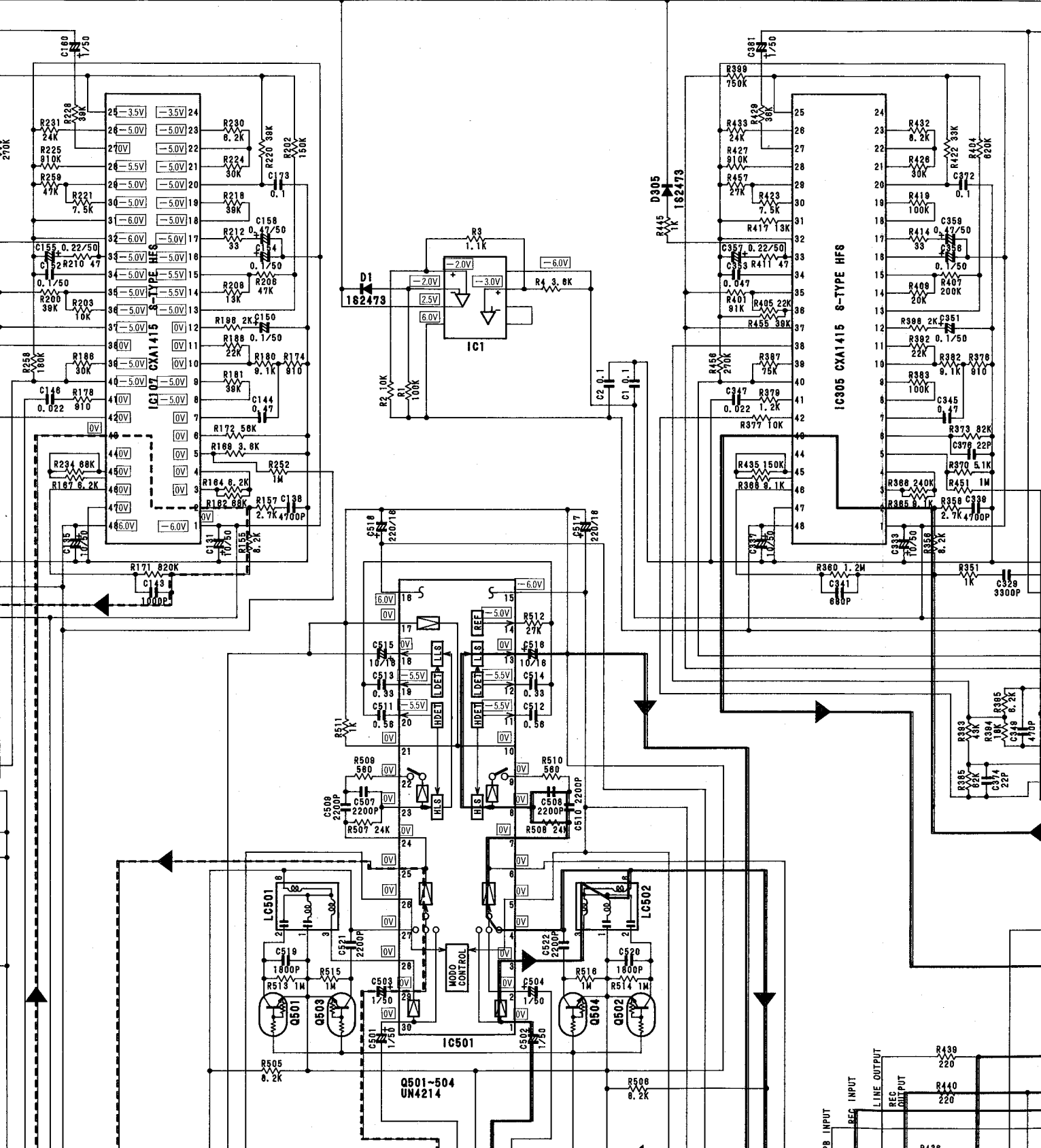
F

G

H

I

J



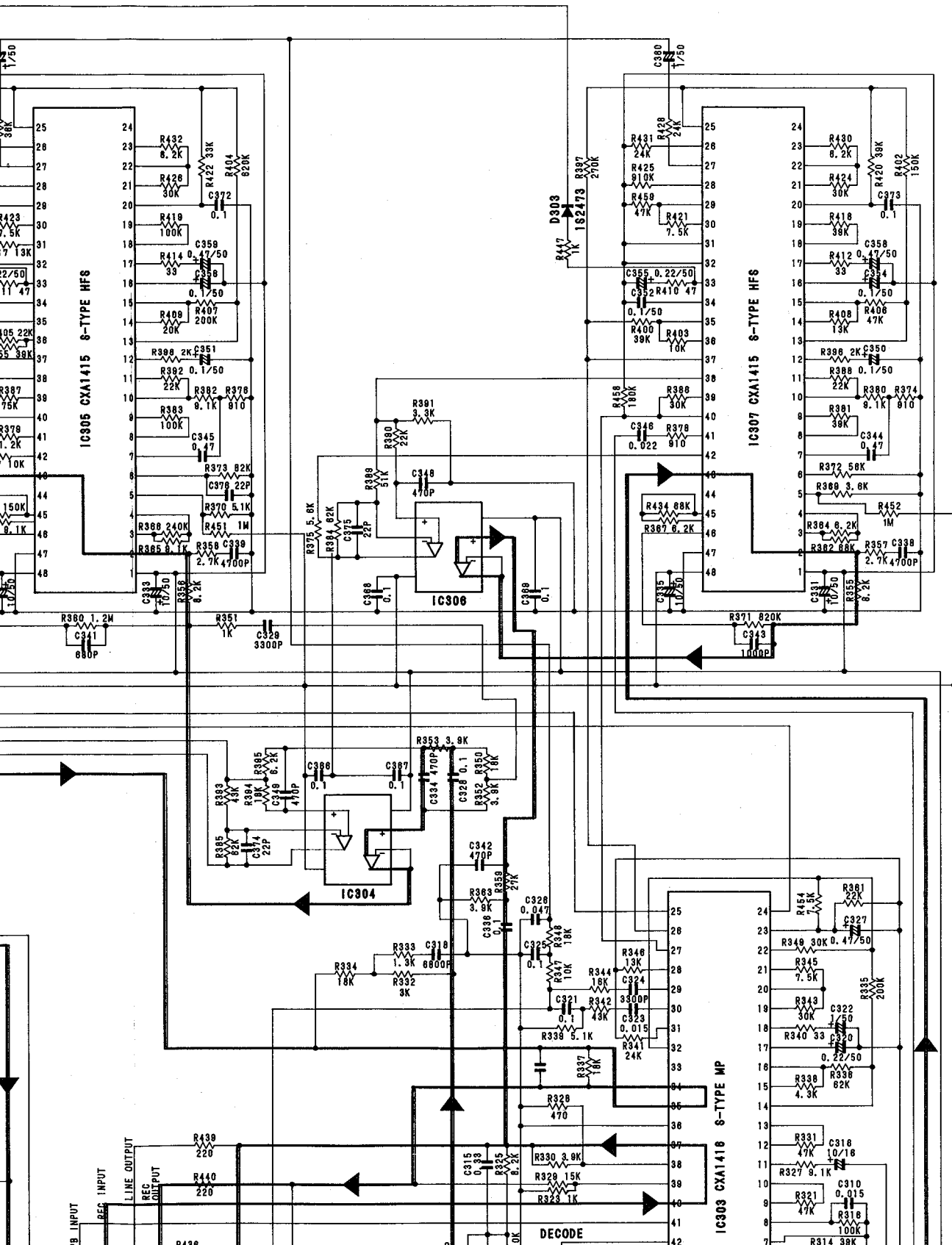
J

K

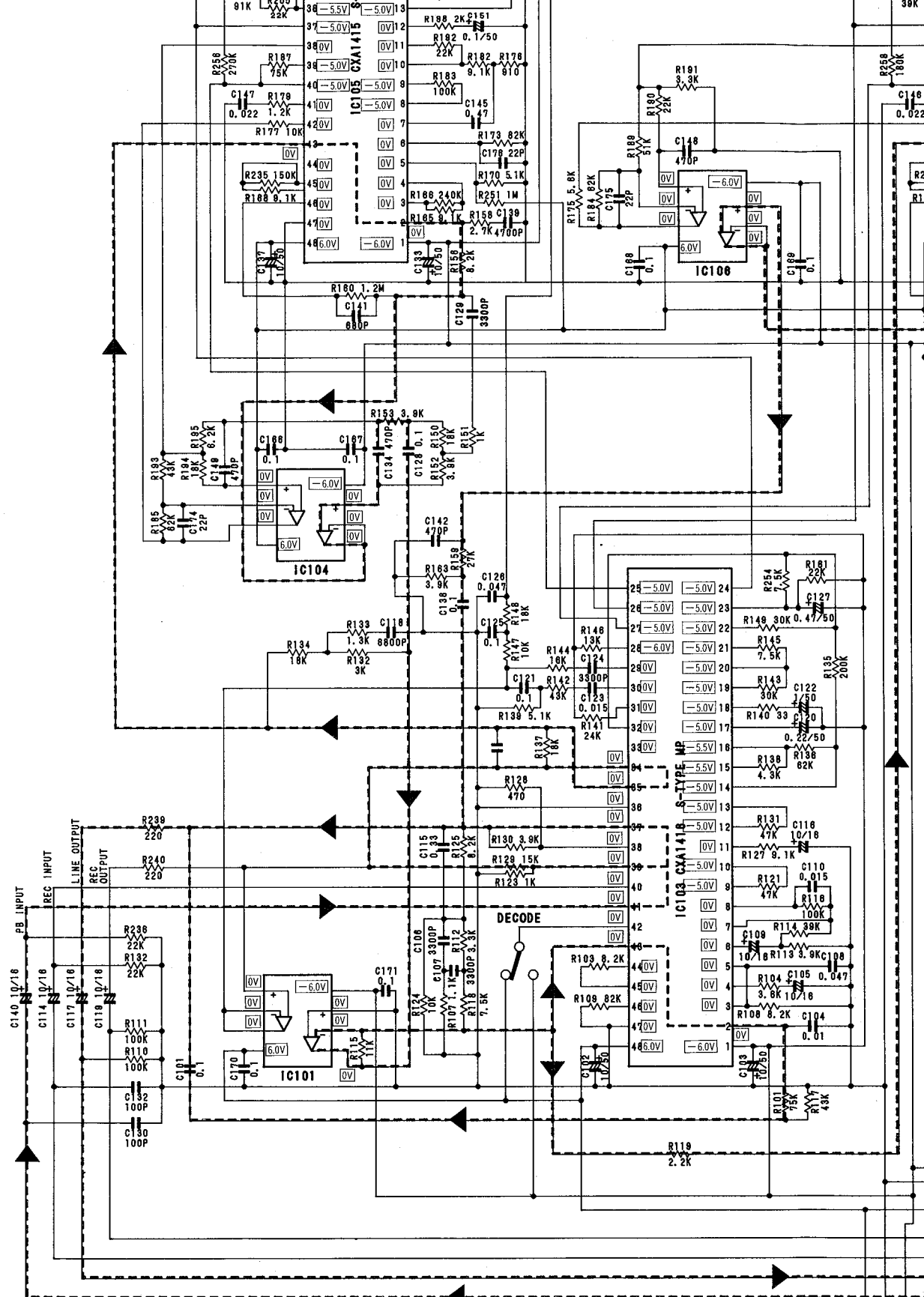
L

M

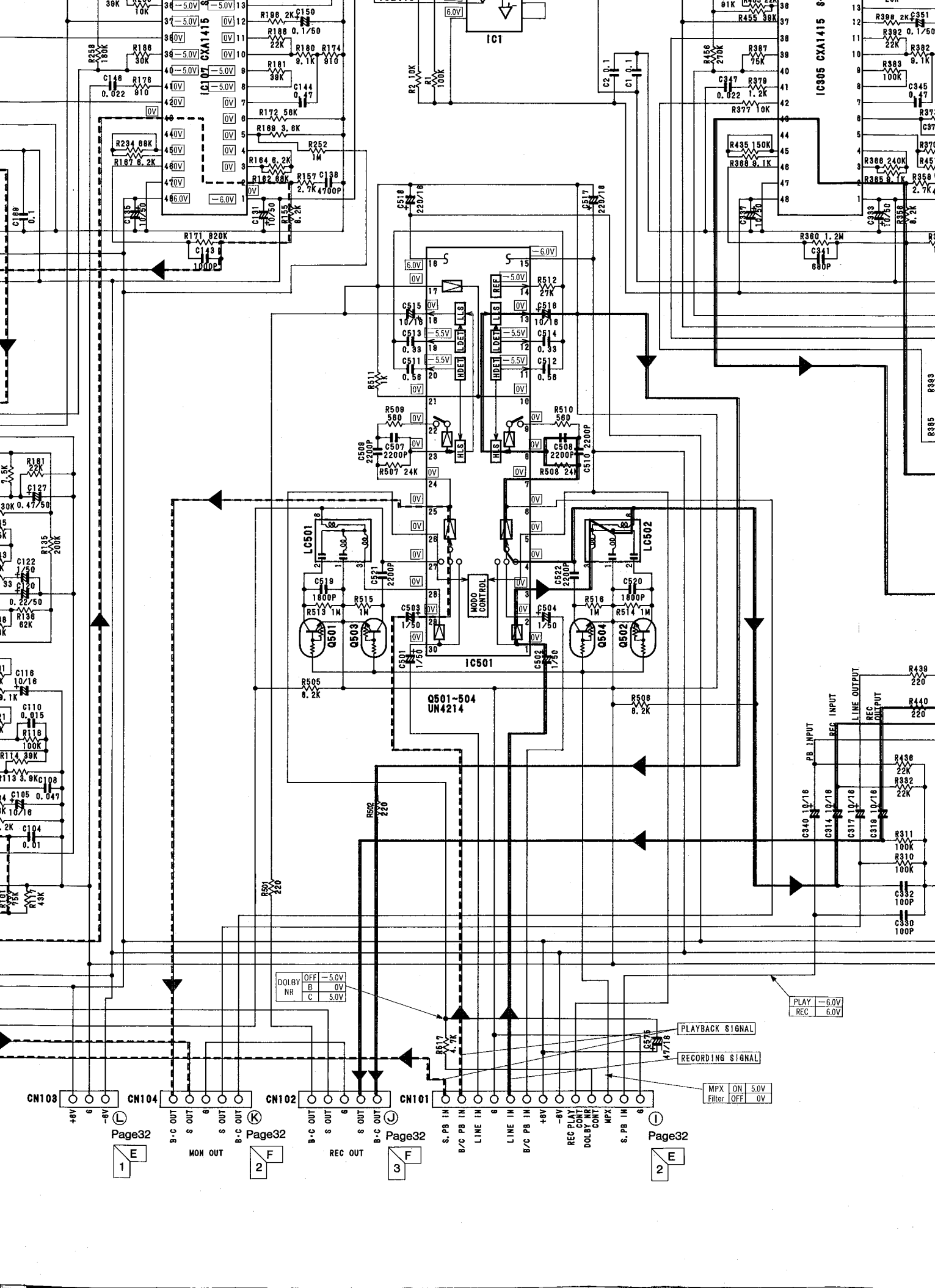
N



4
5
6
7
8
9
10



CN103
+6V
6
-6V



DOLBY OFF -5.0V
 B 0V
 NR C 5.0V

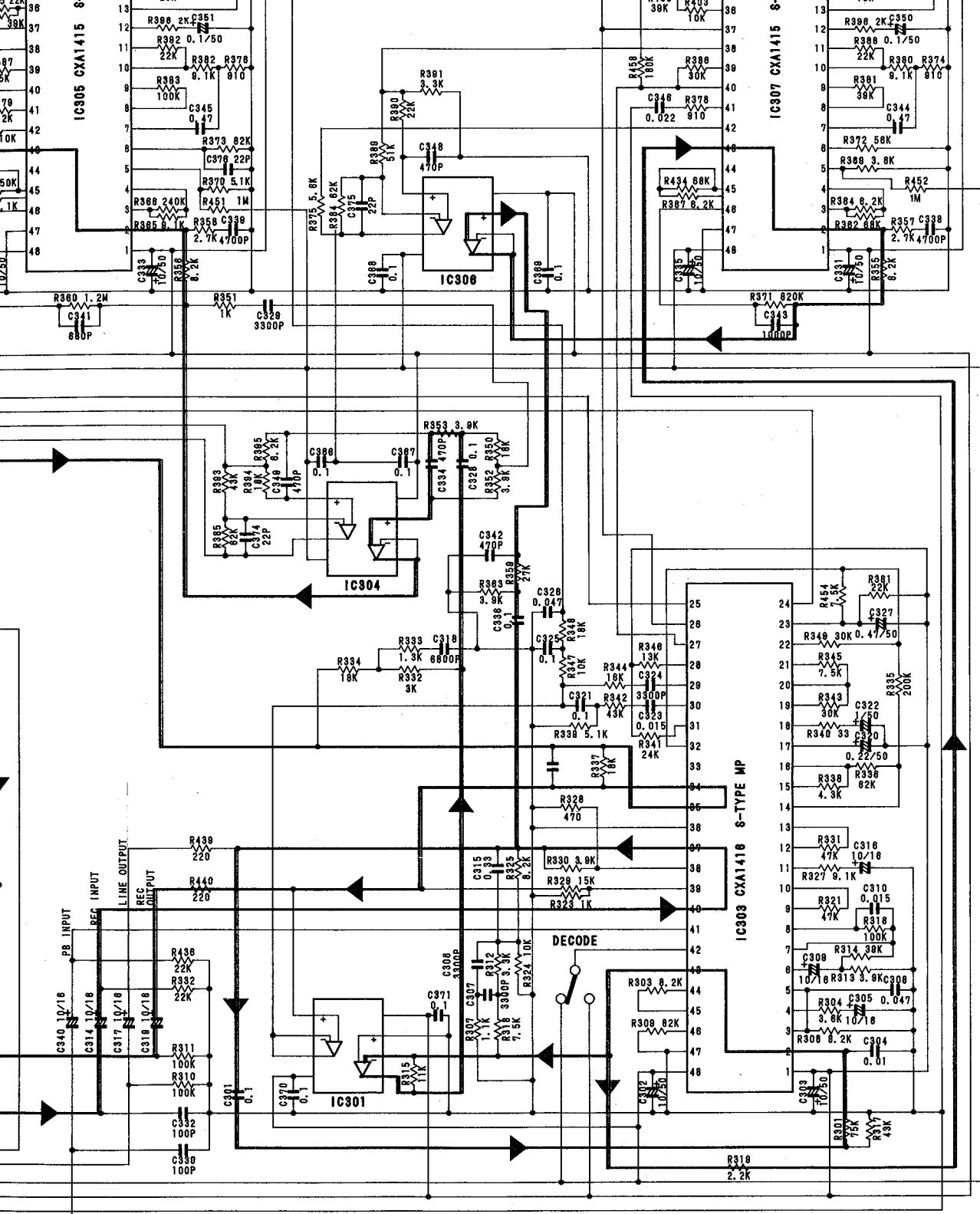
PLAY -6.0V
 REC 6.0V

PLAYBACK SIGNAL

RECORDING SIGNAL

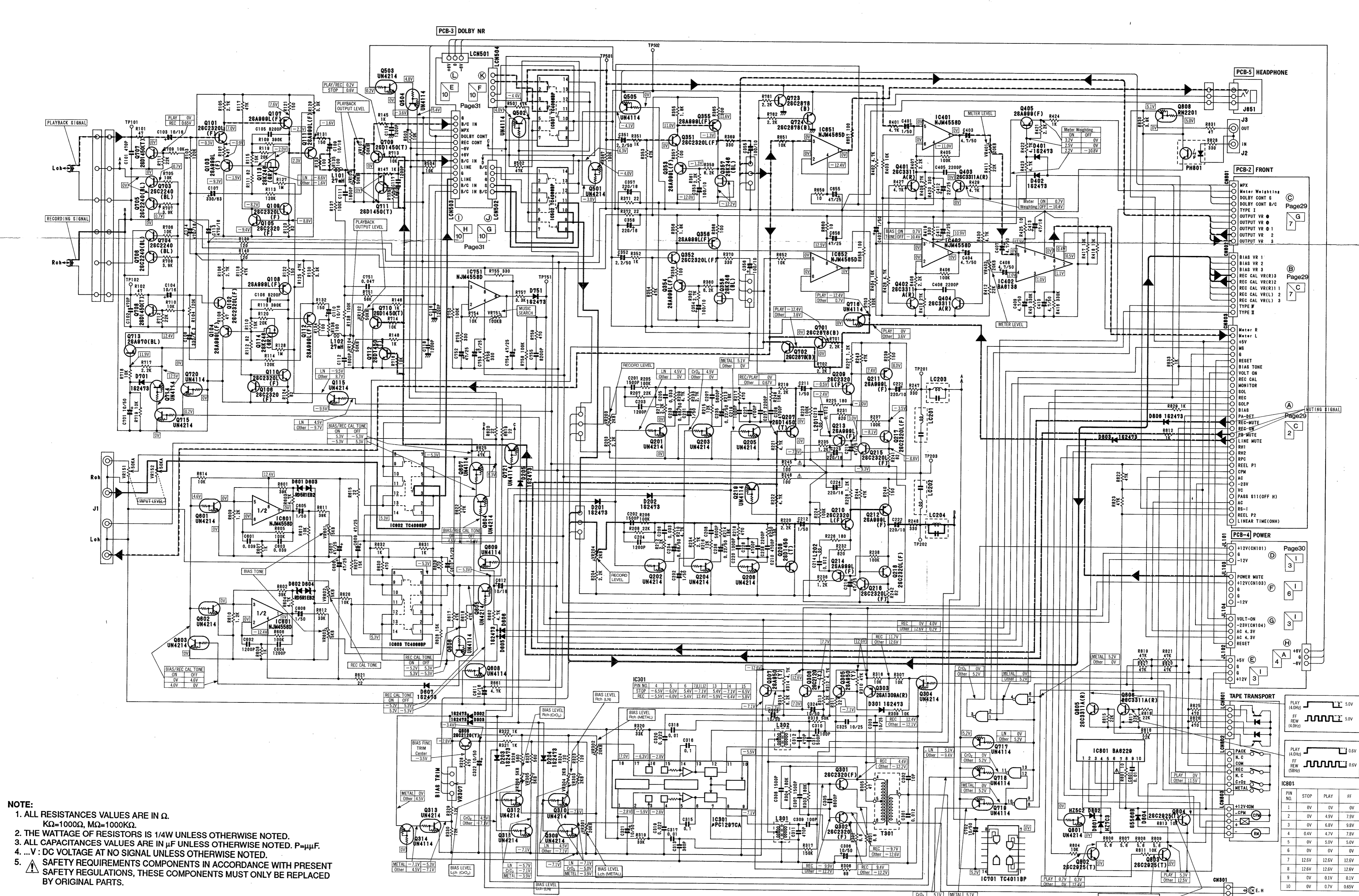
MPX ON 5.0V
 Filter OFF 0V

CN103 +6V g -6V
 CN104 B-C OUT s OUT g s OUT B-C OUT MON OUT
 CN102 B-C OUT s OUT g s OUT REC OUT
 CN101 S, PB IN B/C PB IN LINE IN g LINE IN +6V -6V
 REC PLAY CONT DOLBY NR CONT MPX IN g
 Page32 1 E Page32 2 F Page32 3 F Page32 2 E



PLAY -6.0V
 REC 6.0V

SCHEMATIC DIAGRAM (4)



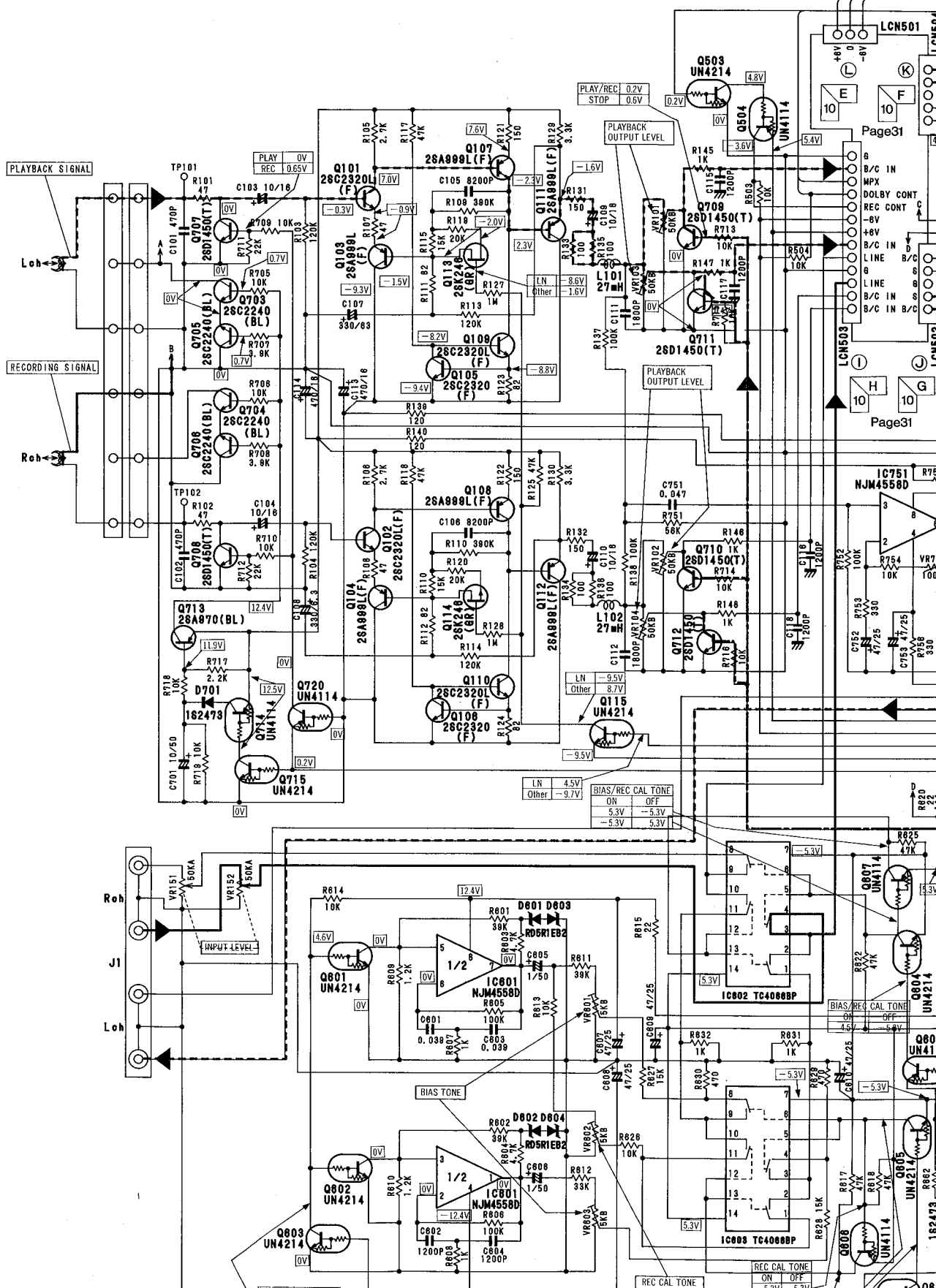
- NOTE:**
1. ALL RESISTANCES VALUES ARE IN Ω .
 $K\Omega=1000\Omega$, $M\Omega=1000K\Omega$.
 2. THE WATTAGE OF RESISTORS IS 1/4W UNLESS OTHERWISE NOTED.
 3. ALL CAPACITANCES VALUES ARE IN μF UNLESS OTHERWISE NOTED. $P=\mu F$.
 4. ...V: DC VOLTAGE AT NO SIGNAL UNLESS OTHERWISE NOTED.
 5. SAFETY REQUIREMENTS COMPONENTS IN ACCORDANCE WITH PRESENT SAFETY REGULATIONS, THESE COMPONENTS MUST ONLY BE REPLACED BY ORIGINAL PARTS.

IC801

Pin No.	STOP	PLAY	FF	REW
1	0V	0V	0V	0V
2	0V	4.9V	7.9V	0.55V
3	0V	6.8V	9.8V	0.1V
4	0.4V	4.7V	7.8V	7.8V
5	0V	5.0V	5.0V	0V
6	0V	0V	0V	0V
7	12.6V	12.6V	12.6V	12.6V
8	12.6V	12.6V	12.6V	12.6V
9	0V	0.1V	0.1V	9.8V
10	0V	0.7V	0.65V	7.9V

SCHEMATIC DIAGRAM (4)

PCB-3 DOLBY NR

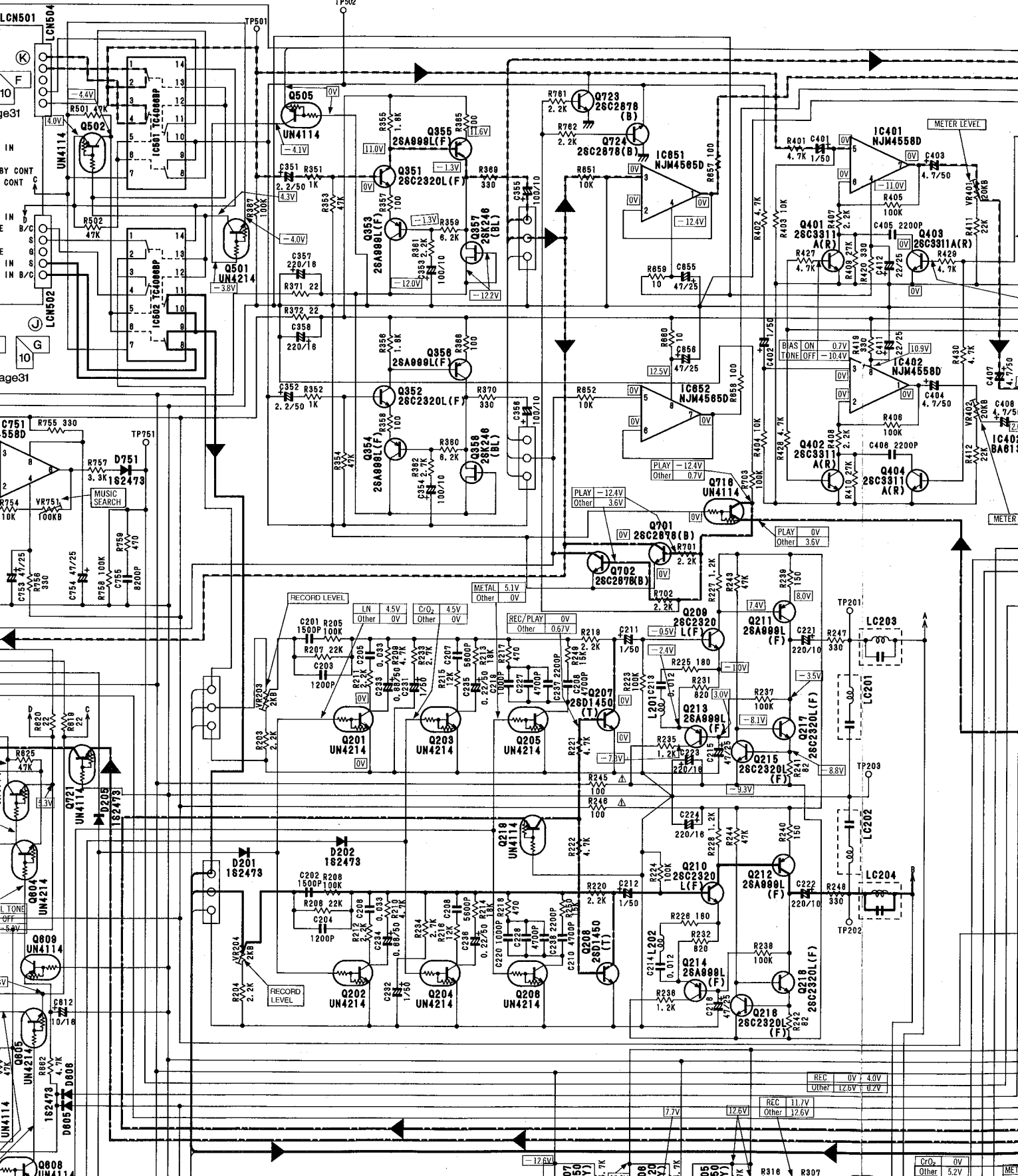


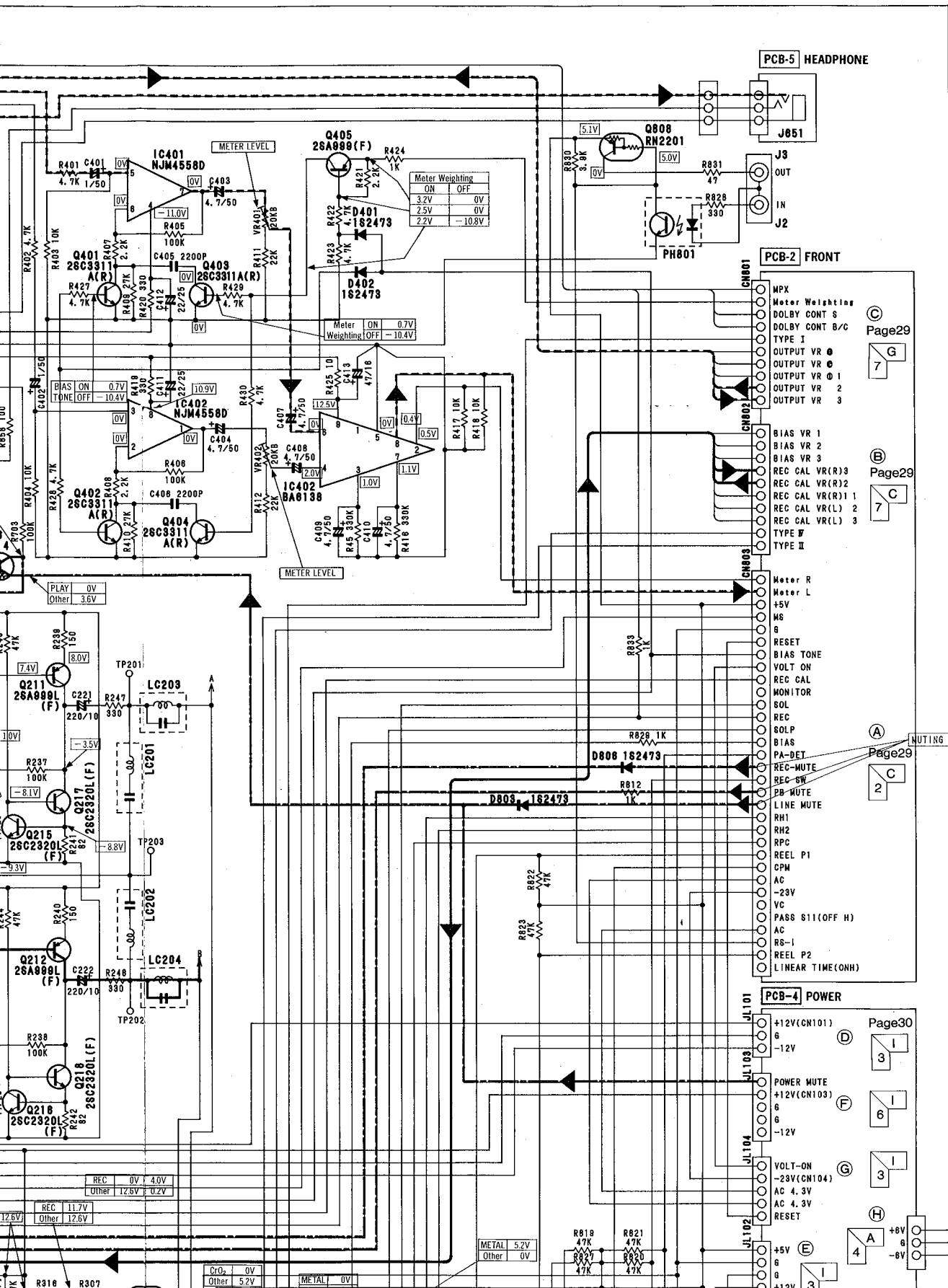
Page 31

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Page 31



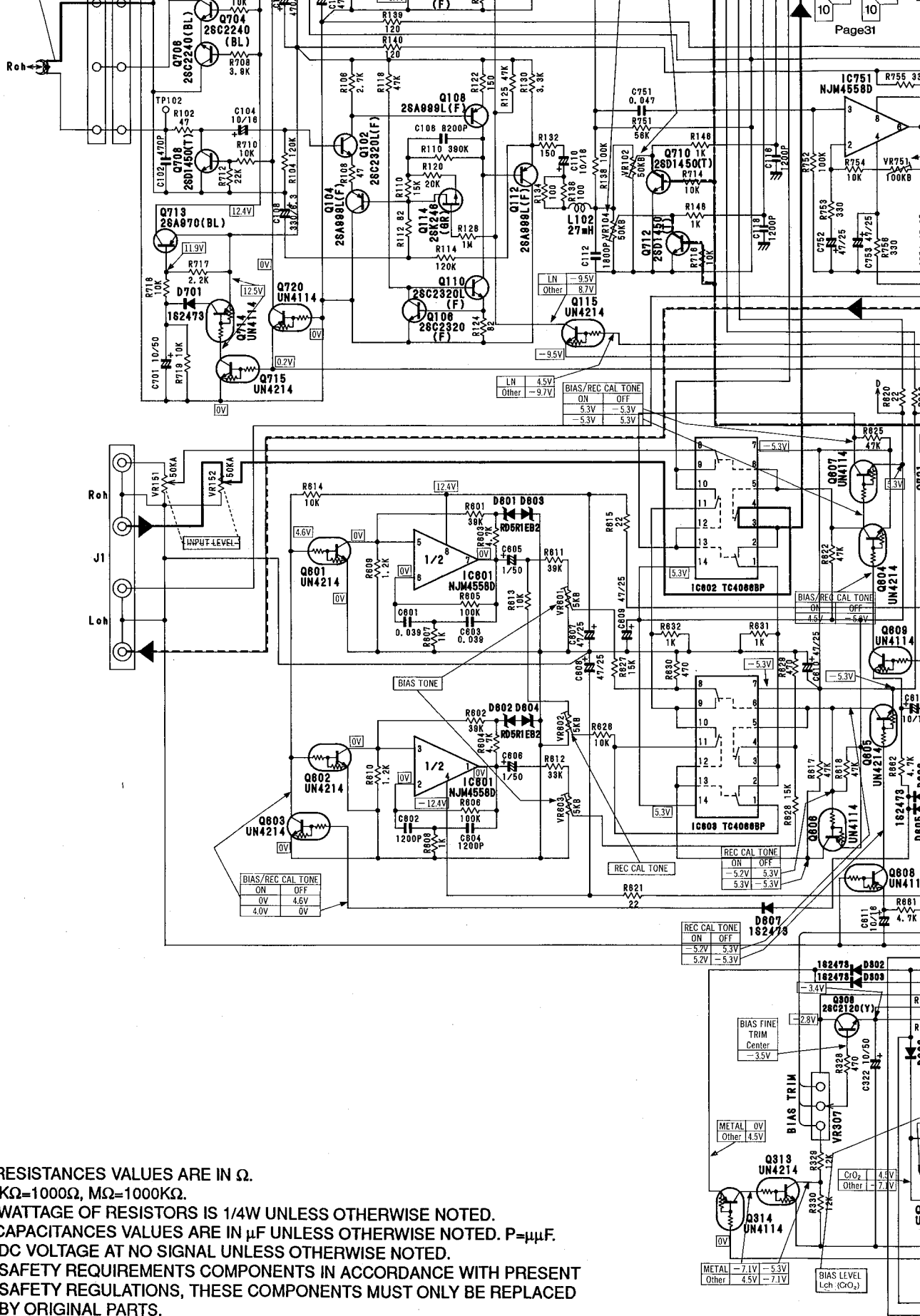


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Page29

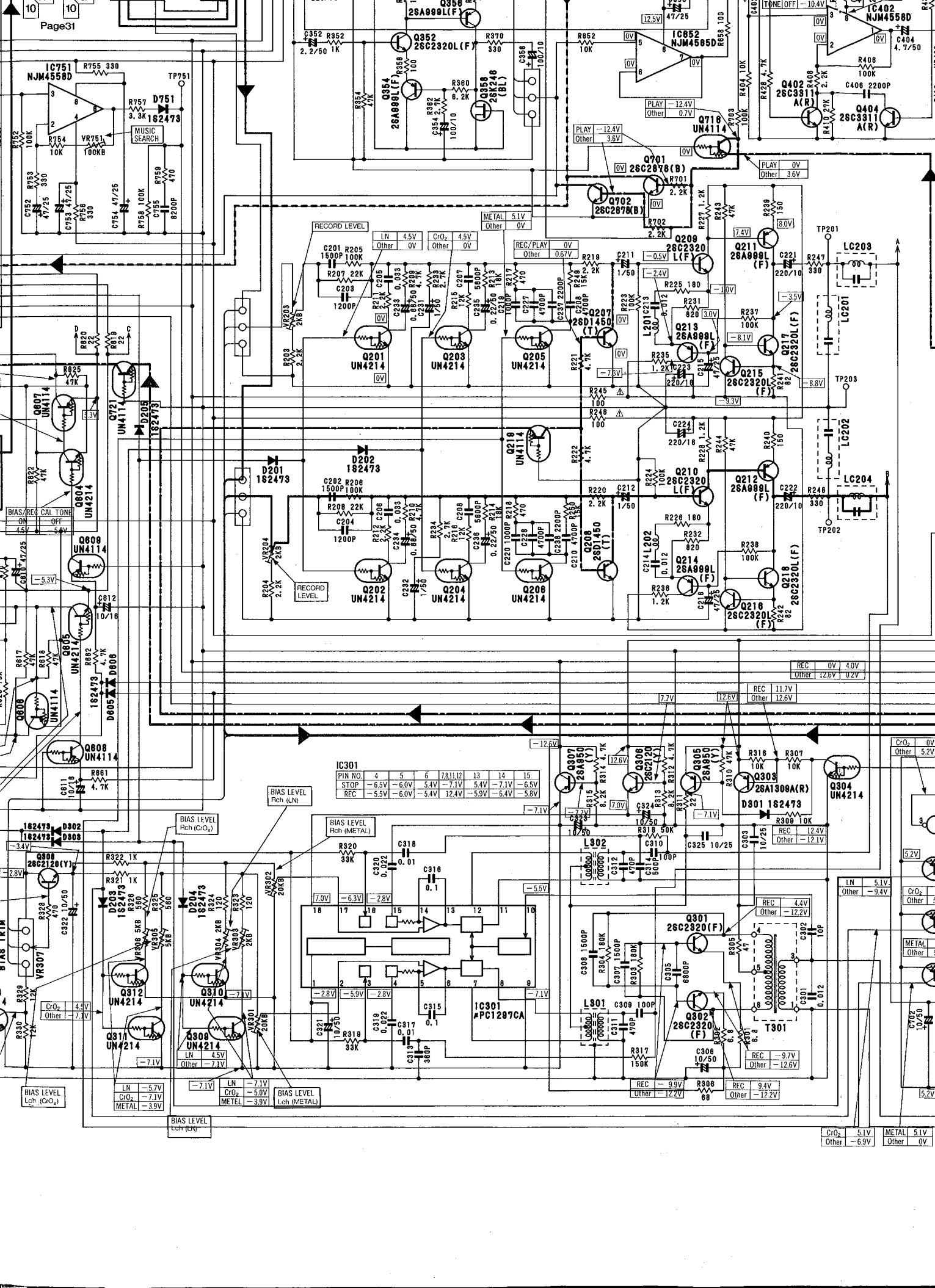
Page29

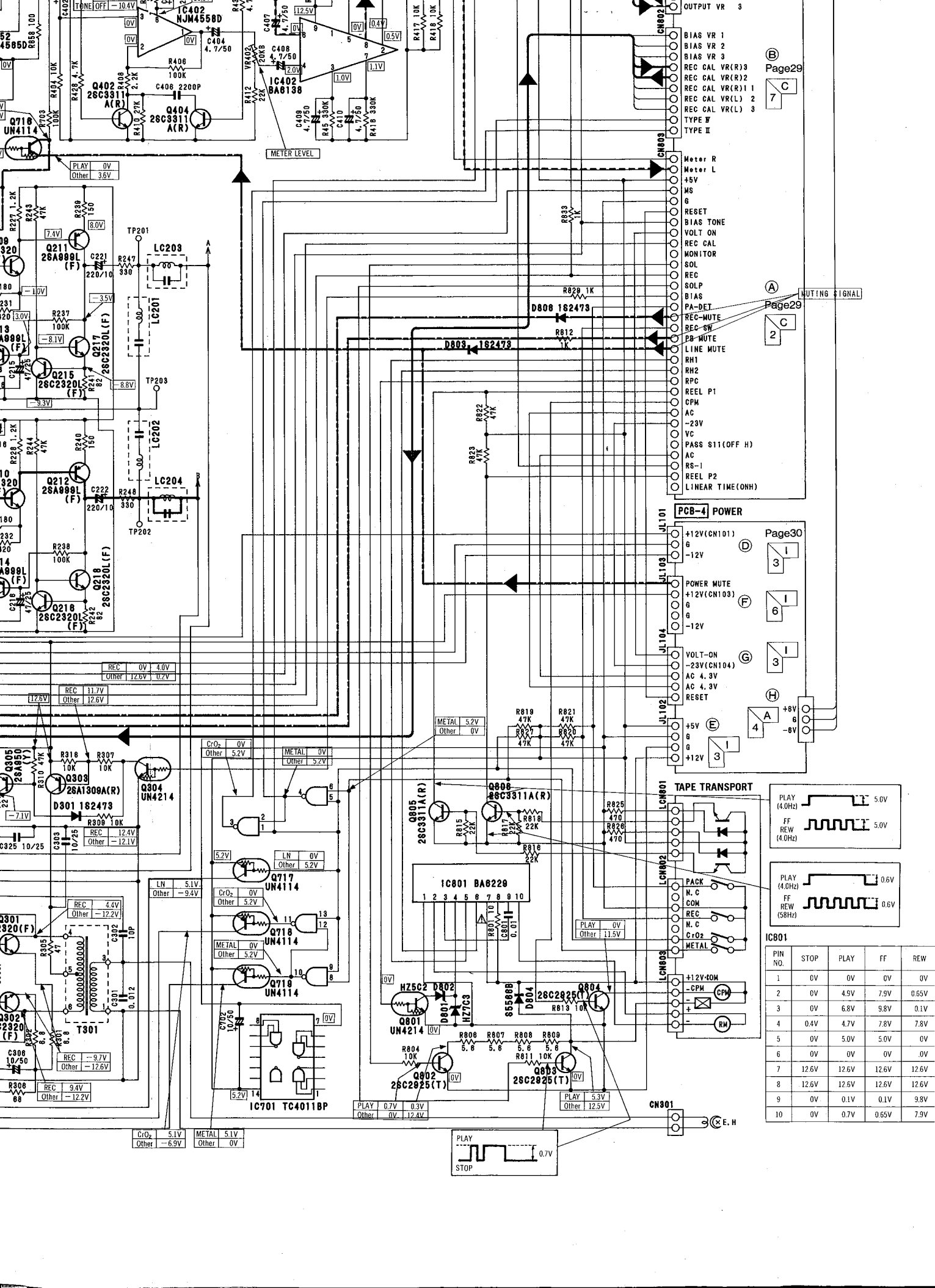
Page30



NOTE:

1. ALL RESISTANCES VALUES ARE IN Ω .
 $K\Omega=1000\Omega$, $M\Omega=1000K\Omega$.
2. THE WATTAGE OF RESISTORS IS 1/4W UNLESS OTHERWISE NOTED.
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5.  SAFETY REQUIREMENTS COMPONENTS IN ACCORDANCE WITH PRESENT SAFETY REGULATIONS, THESE COMPONENTS MUST ONLY BE REPLACED BY ORIGINAL PARTS.



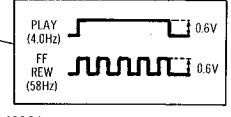
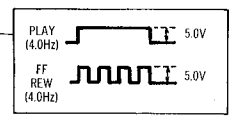


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7

Page 29
2

Page 30
3

Page 30
4



IC801

PIN NO.	STOP	PLAY	FF	REW
1	0V	0V	0V	0V
2	0V	4.9V	7.9V	0.65V
3	0V	6.8V	9.8V	0.1V
4	0.4V	4.7V	7.8V	7.8V
5	0V	5.0V	5.0V	0V
6	0V	0V	0V	0V
7	12.6V	12.6V	12.6V	12.6V
8	12.6V	12.6V	12.6V	12.6V
9	0V	0.1V	0.1V	9.8V
10	0V	0.7V	0.65V	7.9V

- OUTPUT VR 3
- BIAS VR 1
 - BIAS VR 2
 - BIAS VR 3
 - REC CAL VR(R)3
 - REC CAL VR(R)2
 - REC CAL VR(R)1
 - REC CAL VR(L) 2
 - REC CAL VR(L) 3
 - TYPE II
 - TYPE II
- Meter R
Meter L
+5V
MS
G
RESET
BIAS TONE
VOLT ON
REC CAL
MONITOR
SOL
REC
SOLP
BIAS
PA-DET
REC-MUTE
REC-SW
PB MUTE
LINE MUTE
RH1
RH2
RPC
REEL P1
CPM
AC
-23V
VC
PASS S1(OFF H)
AC
RS-1
REEL P2
LINEAR TIME(OH)

- PCB-4 POWER
- +12V(CN101)
 - G
 - 12V
 - POWER MUTE +12V(CN103)
 - G
 - 12V
 - VOLT-ON -23V(CN104)
 - AC 4.3V
 - AC 4.3V
 - RESET
 - +5V
 - G
 - +12V

- TAPE TRANSPORT
- PACK
 - N.C
 - COM
 - REC
 - N.C
 - CrO2
 - METAL
- +12V-COM
-CPM
CPM
RM

